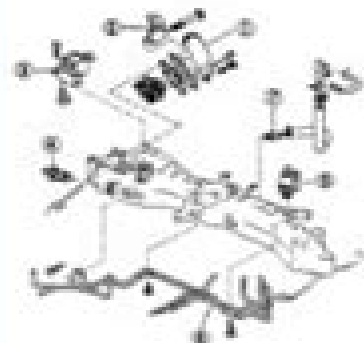


Subaru Brumby 1981-1994 Engine Manual



- 1. Intake valve
- 2. Intake valve gasket
- 3. Intake valve spring
- 4. Intake valve retainer
- 5. Intake valve shim
- 6. Intake valve guide
- 7. Intake valve seal
- 8. Intake valve spring plate
- 9. Intake valve spring retainer
- 10. Intake valve spring retainer gasket

Fig. 2-155

- 1) Install the intake valve assembly and the intake valve gasket.
- 2) Install the following parts:
3. EGR valve with gasket, and bolt.
4. Retain bolt.
5. P.C.V. valve assembly.
6. O.V.C. valve (V.D.C. valve) and bolt.



- 1. Retain bolt
- 2. Retain nut
- 3. P.C.V. valve assembly
- 4. O.V.C. valve (V.D.C. valve)

Fig. 2-156

- 1) Attach the EGR valve, extend electric cable, and clean up harness.

2. TURBO VEHICLE

- 1) Attach the following parts to the intake manifold:



- 1. Intake valve
- 2. Intake valve gasket
- 3. Intake valve spring
- 4. Intake valve retainer
- 5. Intake valve shim
- 6. Intake valve guide
- 7. Intake valve seal
- 8. Intake valve spring plate
- 9. Intake valve spring retainer
- 10. Intake valve spring retainer gasket



- 1. Intake valve
- 2. Intake valve gasket
- 3. Intake valve spring
- 4. Intake valve retainer
- 5. Intake valve shim
- 6. Intake valve guide
- 7. Intake valve seal
- 8. Intake valve spring plate
- 9. Intake valve spring retainer
- 10. Intake valve spring retainer gasket

• Thermostat

Torque	25 ± 3 Nm (2.5 ± 0.3 kg-m, 18.1 ± 1.4 ft-lb)
--------	--

• Coolant thermostat

Torque	25 ± 3 Nm (2.5 ± 0.3 kg-m, 18.1 ± 1.4 ft-lb)
--------	--

- Thermostat
- Thermostat cover and gasket

NOTE:
After attach the spark plug and stay and flow.

- Auxiliary air valve and gasket
- Air valve valve

Torque	45 ± 5 Nm (4.5 ± 0.5 kg-m, 33 ± 3.7 ft-lb)
--------	--

NOTE:
Apply a coat of oil to the mated areas.

Torque	25 ± 3 Nm (2.5 ± 0.3 kg-m, 18.1 ± 1.4 ft-lb)
--------	--

NOTE: Apply a coat of oil to the mated areas.

• Thermostat body and gasket

Torque	15.7 ± 0.2 Nm (1.6 ± 0.02 kg-m, 11.2 ± 1.1 ft-lb)
--------	---

• EGR valve and gasket

Torque	15.7 ± 0.2 Nm (1.6 ± 0.02 kg-m, 11.2 ± 1.1 ft-lb)
--------	---

• Throttle valve

Torque	25 ± 3 Nm (2.5 ± 0.3 kg-m, 18.1 ± 1.4 ft-lb)
--------	--

1. Check both the pin and nut and replace if worn or damaged (visual check).

Pin and nut at drive pin	25.75 ± 0.15 mm (1.0139 ± 0.0059 in)
Pin and nut at nut	45.00 ± 0.15 mm (1.7717 ± 0.0059 in)

1. Pin clearance between the pin and pump cover. Measure the pin clearance between the pin and pump cover as a pin is in the hole.

Pin and nut at drive pin	25.75 ± 0.15 mm (1.0139 ± 0.0059 in)
Pin and nut at nut	45.00 ± 0.15 mm (1.7717 ± 0.0059 in)



Fig. 2-148 Measuring drive pin-to-nut clearance

1. Side clearance between pump cover and pump cover and between pump cover and drive pin. Measure the side clearance and replace within the value or use as necessary if the clearance exceeds the limit.

Between pump cover and drive pin	0.00 ± 0.15 mm (0.0000 ± 0.0059 in)
Between pump cover and drive pin	0.15 mm (0.0059 in)



Fig. 2-149 Measuring pin-to-nut and pin-to-drive pin clearance

1. Radial clearance between pump cover and pump cover. Replace within the value or use as necessary if the clearance exceeds the limit.

Between pump cover and pump cover	0.00 ± 0.15 mm (0.0000 ± 0.0059 in)
Between pump cover and pump cover	0.15 mm (0.0059 in)

By pump valve spring		
	1,000 in	1,000 in
Free length	57.1 mm (2.248 in)	45.7 mm (1.800 in)
Installed length	33.1 mm (1.299 in)	31.1 mm (1.224 in)
Load when installed	3,176 ± 0.129 N (333.0 ± 0.029 kg, 1.144 ± 0.007 lb)	3,080 ± 0.072 N (313.0 ± 0.007 kg, 0.897 ± 0.002 lb)



Check the valve for driving, wear, and damage, and the valve spring for damage and compression. Replace the parts if necessary.

Valve valve spring	
Free length	57.1 mm (2.248 in)
Installed length	33.1 mm (1.299 in)
Load when installed	3,176 ± 0.129 N (333.0 ± 0.029 kg, 1.144 ± 0.007 lb)



1. By valve valve
2. By valve valve

Fig. 2-147 By valve valve and spring. The checking method is as same as that of paragraph 2.

By pump valve spring		
	1,000 in	1,000 in
Free length	57.1 mm (2.248 in)	45.7 mm (1.800 in)
Installed length	33.1 mm (1.299 in)	31.1 mm (1.224 in)
Load when installed	3,176 ± 0.129 N (333.0 ± 0.029 kg, 1.144 ± 0.007 lb)	3,080 ± 0.072 N (313.0 ± 0.007 kg, 0.897 ± 0.002 lb)

Brumby Service Manual

Jicheng Xie



Brumby Service Manual:

Technical Abstract Bulletin ,1967 *Guide to International Anti-Dumping Practice* Derk Bienen,Gustav Brink,2013-09-01

This book is the first to bring together the actual practices and procedures in all the major users of anti dumping The countries surveyed include all the so called traditional users Australia Canada the EU New Zealand South Africa and the United States as well as the leading new users Argentina Brazil China India Korea Mexico and Turkey The book provides not only an overview of each of the systems considered but also a detailed reference to the way different jurisdictions have handled specific issues In addition the structure for each chapter is virtually identical allowing for a ready comparative analysis of various topics These topics include the following applicable legislation regulations prescribed guidelines and procedures decision making process and time line the likelihood of an investigation leading to the imposition of measures statistics 1995 2011 with details of actual investigations and duties imposed threshold of injury and calculation of non injurious price establishment of causal link verification reports hearings access to information and other procedural issues reviews and refunds and anti circumvention measures An introductory chapter provides a comparative statistical analysis of the use of anti dumping by the thirteen countries highlighting key features of anti dumping systems in a comparative way The introduction also assesses the important impacts of China s accession to the WTO in 2001 and of the economic and financial crisis of 2008 2009 discusses the treatment of non market economies and notes emerging tendencies in anti dumping reform This is an invaluable work on a key area in trade and competition law written by a team of well known experts With its comprehensive and practical format the book will be of great interest to practitioners dealing with anti dumping cases including trade law practitioners who may have to defend anti dumping cases in different jurisdictions attorneys in international trade law and competition law government officials academics and researchers *Field and Service Robotics* Peter Corke,Salah Sukkarieh,2006-07-25 The 5th International Conference on Field and Service Robotics FSR05 was held in Port Douglas Australia on 29th 31st July 2005 and brought together the worlds leading experts in field and service automation The goal of the conference was to report and encourage the latest research and practical results towards the use of field and service robotics in the community with particular focus on proven technology The conference provided a forum for researchers professionals and robot manufacturers to exchange up to date technical knowledge and experience Field robots are robots which operate in outdoor complex and dynamic environments Service robots are those that work closely with humans with particular applications involving indoor and structured environments There are a wide range of topics presented in this issue on field and service robots including Agricultural and Forestry Robotics Mining and Exploration Robots Robots for Construction Security Defence Robots Cleaning Robots Autonomous Underwater Vehicles and Autonomous Flying Robots This meeting was the fifth in the series and brings FSR back to Australia where it was first held FSR has been held every 2 years starting with Canberra 1997 followed by Pittsburgh 1999 Helsinki 2001 and Lake Yamanaka

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