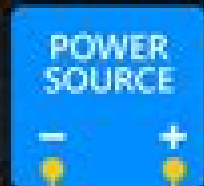


Arc Welding Power Source

Electrode Positive



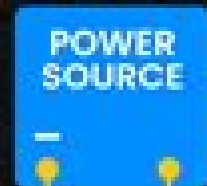
Ions Flow
↓

Electrons Flow
↑



- Maximum heat input in base metal.
- Deeper penetration.
- Lower electrode melting rate.
- More stable metal transfer behavior.

Electrode Negative



Electrons Flow
↑

Ions Flow
↓



- Lower heat input in base metal.
- Shallow penetration.
- Higher electrode melting rate.
- The metal transfer is unstable.
- Increased spatter generation.

PrimeWeld

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Pan Jiluan



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