



ARC-FLASH PPE CATEGORIES



NFPA 70E Protective Clothing & Personal Protective Equipment (PPE)

For more detailed information or other options, refer to NFPA 70E 2018 for Electrical Safety in the Workplace.

*PPE requirements applicable to all categories are: hard hat, safety glasses/goggles, hearing protection (ear canal inserts) & leather footwear.

PPE Category 0 <1.2 cal/cm²	Untreated natural fiber	
	Shirt (long sleeve)	
	Pants (long)	
	Safety Glasses, Hearing Protection	
	Leather & voltage-rated gloves (as needed)	
PPE Category 1 1.2 — 4 cal/cm² Minimum	Arc-rated long sleeve shirt	
	Arc-rated pants or coverall	
	Arc-rated face shield with hard hat	
	Safety glasses & hearing protection	
	Leather & voltage-rated gloves (as needed)	
PPE Category 2 4.1 — 8 cal/cm² Minimum	Leather footwear	
	Arc-rated long-sleeve shirt & pants/overall	
	Arc-rated rain wear (as needed)	
	Arc-rated face shield & balaclava / arc flash suit & hard hat	
	Safety glasses & hearing protection	
	Leather & Arc-rated gloves (as needed)	
PPE Category 3 8.1 — 25 cal/cm² Minimum	Leather footwear	
	Arc-rated long-sleeve shirt & pants/overall	
	Arc-rated rain wear (as needed)	
	Arc-rated flash hood	
	Safety glasses & hearing protection	
	Leather & Arc-rated gloves (as needed)	
PPE Category 4 25.1 — 40 cal/cm² Minimum	Leather footwear	
	Arc-rated long-sleeve shirt & pants/overall	
	Arc-rated rain wear (as needed)	
	Arc-rated flash hood	
	Safety glasses & hearing protection	
	Leather & Arc-rated gloves (as needed)	

Arc Flash Pocket Guide

S Nieto

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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have no wiring diagram when calling for heating i get hot water clearly i have 2 wires connected incorrectly my question is which wires have i got wrong thanks

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