

Table 14-2
Recommended Maximum Sizes for
Anchor-Rod Holes in Base Plates

Anchor Rod Diameter, in.	Max. Hole Diameter, in.	Min. Washer Size, in.	Min. Washer Thickness	Anchor Rod Diameter, in.	Hole Diameter, in.	Min. Washer Size, in.	Min. Washer Thickness
$\frac{3}{4}$	$1\frac{5}{16}$	2	$\frac{1}{4}$	$1\frac{1}{2}$	$2\frac{5}{16}$	$3\frac{1}{2}$	$\frac{1}{2}$
$\frac{7}{8}$	$1\frac{9}{16}$	$2\frac{1}{2}$	$\frac{5}{16}$	$1\frac{3}{4}$	$2\frac{3}{4}$	4	$\frac{5}{8}$
1	$1\frac{13}{16}$	3	$\frac{3}{8}$	2	$3\frac{1}{4}$	5	$\frac{3}{4}$
$1\frac{1}{4}$	$2\frac{1}{16}$	3	$\frac{1}{2}$	$2\frac{1}{2}$	$3\frac{3}{4}$	$5\frac{1}{2}$	$\frac{7}{8}$

- Notes: 1. Circular or square washers meeting the washer size are acceptable.
2. Clearance must be considered when choosing an appropriate anchor rod hole location, noting effects such as the position of the rod in the hole with respect to the column, weld size and other interferences.
3. When base plates are less than $1\frac{1}{4}$ in. thick, punching of holes may be an economical option. In this case, $\frac{3}{4}$ -in. anchor rods and $1\frac{1}{16}$ -in. diameter punched holes may be used with ASTM F844 (USS Standard) washers in place of fabricated plate washers.

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Stanley W. Crawley, Robert M. Dillon

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Table of Contents Aisc Table 14 2

1. Understanding the eBook Aisc Table 14 2
 - The Rise of Digital Reading Aisc Table 14 2
 - Advantages of eBooks Over Traditional Books
2. Identifying Aisc Table 14 2
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Aisc Table 14 2
 - User-Friendly Interface
4. Exploring eBook Recommendations from Aisc Table 14 2
 - Personalized Recommendations
 - Aisc Table 14 2 User Reviews and Ratings
 - Aisc Table 14 2 and Bestseller Lists

5. Accessing Aisc Table 14 2 Free and Paid eBooks
 - Aisc Table 14 2 Public Domain eBooks
 - Aisc Table 14 2 eBook Subscription Services
 - Aisc Table 14 2 Budget-Friendly Options
6. Navigating Aisc Table 14 2 eBook Formats
 - ePub, PDF, MOBI, and More
 - Aisc Table 14 2 Compatibility with Devices
 - Aisc Table 14 2 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Aisc Table 14 2
 - Highlighting and Note-Taking Aisc Table 14 2
 - Interactive Elements Aisc Table 14 2
8. Staying Engaged with Aisc Table 14 2
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Aisc Table 14 2
9. Balancing eBooks and Physical Books Aisc Table 14 2
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Aisc Table 14 2
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Aisc Table 14 2
 - Setting Reading Goals Aisc Table 14 2
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Aisc Table 14 2
 - Fact-Checking eBook Content of Aisc Table 14 2
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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