

11.15 Fit a new seal to the oil pump cover

mounting screws are in position. Remove all traces of sealer from the threads of the pump cover bolts.

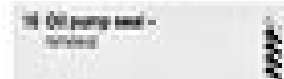
16 Fit a new seal into the groove around the oil pump housing section of the pump, and secure a band of suitable material (available from Haulage Coat) across the entire cover mating surface (see **Illustration**).

14 Carefully manoeuvre the oil pump into its position, taking great care not to damage the oil seal lip or the camshaft seal inner roller shaft. Locate the cover of the pump housing onto the pump, making sure the screws remain correctly positioned.

17 Apply a smear of sealer to the threads of each screw retaining both inner roller shaft and roller then in the specified torque. Note that the torque bolt corresponds to the inner roller shaft but not the outer.

18 Tighten the timing belt sprockets and belt as described in Section 1 and 2 then split the pump as described in Section 12.

19 On completion with the engine still hot, as described in Chapter 1.



1 Remove the oil pump assembly as described in Section 5.

2 Carefully push or pull a good hole in the oil seal (shown) with a sharp screw file the seal, and put in the cover with plate to secure the new plate (Illustration).



11.17 Fit a new sealing ring to the screws in the oil cover



11.18 Pull the screw to extract the seal

1 Clean the seal housing, and push off any burrs or raised edges which may have caused the seal to fail in the first place.

2 Press the new seal into position using a suitable rubber mallet such as a mallet which has only an beveled outer edge of the seal. Take care not to damage the seal lip during fitting. Note that the seal lip should face towards.

3 Check the oil pump assembly as described in Section 5.



Removal

1 The oil cover and integral oil filter housing is situated on the rear left-hand side of the cylinder block. Fully, apply the handbrake, then put up the bonnet of the car and support it securely on safe stands (see **Jacking and support**).

2 Clean the cooling system as described in Chapter 1. Alternatively, drain the oil cooler hoses directly down the drain and be prepared to some extent later as the hoses are disconnected. To replace screws to the correct torque, remove the charge air pipe/fan.

3 Position a suitable container beneath the oil filter. Undo the oil cooler return hose (shown) release the retaining clip and disconnect the return hose.



11.17 Ensure that the top of the oil filter housing engages, then with the centre bolt

4 Release the clips and disconnect the coolant hoses from the oil cooler, and remove the wiring loom retaining clips.

5 Remove the single bolt securing the oil filter housing to the cylinder block. Observe the warning: a new one must be used on refitting.

Refitting

6 Fit a new sealing ring to the screws in the rear of the cooler, then offer the cooler to the cylinder block (see **Illustration**).

7 Ensure that the oil cooler return hose prior to correctly positioned, ensure that the top of the oil filter housing engages correctly. Then with the centre bolt and tighten it to the specified torque (see **Illustration**).

8 Reconnect the coolant hoses to the cooler and secure them in position with the retaining clips.

9 Lower the vehicle to the ground, top up the engine oil level as described in Chapter 1.

10 If removed, refit the charge air pipe/fan.

11 Refit or top up the cooling system and engine oil as described in Chapter 1. Start the engine, and check the oil cooler for signs of leakage.



Note: New physical retaining bolts will be required on refitting.

Removal

1 Remove the transmission as described in Chapter 10 then remove the clutch assembly as described in Chapter 5.

2 Remove the flywheel from turning by turning the fly gear teeth (see **Illustration**). Alternatively, cut a strip between the flywheel and the cylinder block/crankshaft. Make significant marks between the flywheel and crankshaft using paint or a suitable marker pen.

3 Remove and remove the retaining bolts and plate, then remove the flywheel (see **Illustration**). Do not stop it, as it is very heavy.



11.19 Fabricate a locking bar to retain the flywheel



11.20 Push out the centre pin and extract the separating nut securing the mudflap to the base of the bumper

4 Undo the screws on each side above the mudflap location, securing the wheel gun (see to the bumper) (see **Illustration**).

5 Undo the two bumper nut retaining screws in the number plate aperture (see **Illustration**).

6 Release the tongue assembly from the upper edge of the bumper (see **Illustration**).

7 On models with parking distance sensors, disconnect the distance sensor cable wiring connector from the underside of the bumper.

8 With the aid of an assistant, pull the bumper upwards and outwards at the side to disengage the side guide rails (see **Illustration**).

9 Pull the bumper downwards to disengage the rear guide rails and centre guide rails (see **Illustration**).

11 After sufficient clearance exists, release the bumper plate light subassembly from the light unit. The subassembly are a bearing thing to the light unit (see **Illustration**).



11.21 Release the bumper subassembly from the upper edge of the bumper



11.22 Release the bumper plate light subassembly from the light unit



11.23 Undo the three screws (shown) on each side



11.24 Undo the two screws in the number plate aperture

12 Carefully lift the bumper off the car (see **Illustration**).

Before refitting

13 Remove the rear light cluster with side as described in Chapter 12.



11.25 Pull the bumper upwards and outwards at the sides to disengage the side guide rails



11.26 Carefully lift the bumper off the car



11.27 Undo the retaining screws (shown) on each side in the rear light cluster aperture



11.28 Working under the wheel arch, undo the four retaining screws (two on each side)

14 Undo the retaining screws (shown) on each side in the rear light cluster aperture (see **Illustration**).

Before refitting

15 Remove the rear light cluster with side as described in Chapter 12.



11.29 Pull the bumper upwards and outwards at the sides to disengage the side guide rails and centre guide rails



11.30 Undo the retaining screws (shown) on each side in the rear light cluster aperture

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Thomas Edie Hill



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