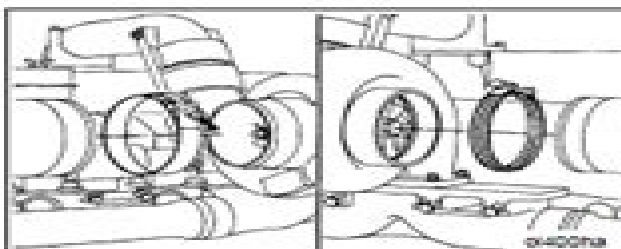
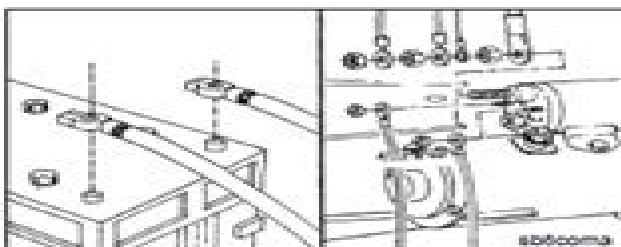


Connect the drive units to the flywheel housing and flywheel.



Connect the intake and exhaust system pipes.

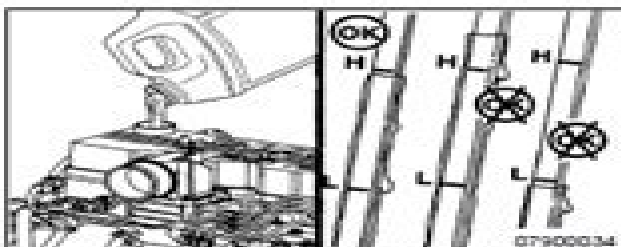


Connect the starter cable, engine ground straps, cab or chassis to engine hoses, tubing, electrical wires, and hydraulic lines.

WARNING

Always connect the negative (-) cable last.

Connect the battery cables.



WARNING

Some state and federal agencies in the United States of America have determined that used oil is carcinogenic and can cause reproductive toxicity. Avoid inhalation of vapors, ingestion, and prolonged contact with used engine oil. Always use the proper procedures to dispose of the oil.

Fill the engine with lubricating oil.
Engine Oil: 6.5 liters [1.7 u.s.gal]

Arctic Cat Diesel Engine Repair Manual

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