

1. Apply Anti-Seize Thread Compound to the threads of the brake disc retaining nut, then install the nut.

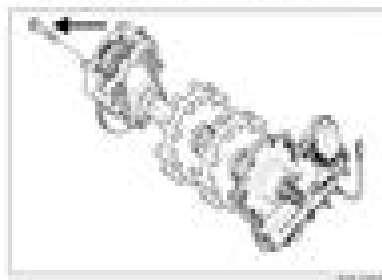
4. With the brake lever in the locked position, use Brake Disc Torque Wrench to tighten the brake disc retaining nut to 120 ft-lb.



NOTE: After the retaining nut is tightened to specifications, paint the nut at the flat spot of the driveshaft.

5. Install the speedometer sensor retaining bracket (with two screws), then secure with the two cap screws. Tighten to 17 ft-lb.

6. If the gear case is installed, secure the driveshaft to the output shaft with the cap screw (supplied with this frame) (21) and washer. Tighten to 75 ft-lb.



NOTE: If the gear case is not installed, do not secure the driveshaft to the output shaft at this time. Proceed to step 7.

7. Place the rearview tape position and secure with the springs and longer clip.

8. Install the skid beam (see Section 7).

NOTE: At this point if the gear case is installed, proceed to step 22 to finish installing the track driveshaft.

9. Place the gear case into the driveshaft, then press the gear case toward the sprocket until it properly seats into place on the chains. It may be necessary to rotate the driveshaft slightly for proper seating.

NOTE: Prior to placing the gear case onto the driveshaft, apply a light coat of Anti-Seize Thread Compound to the splines of the driveshaft.

10. Secure the gear case by installing the lock nuts, then using the pattern shown, evenly tighten all the nuts to 22 ft-lb.

Crossfire® Series

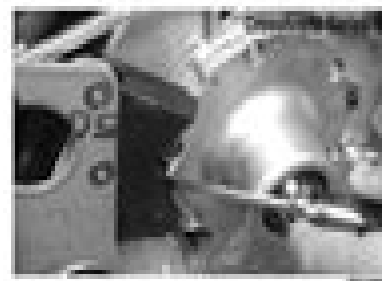


General F-Series/ T-Series/21



11. Install the torque bracket behind the engine mounting bracket, then carefully work it into place with the aid of a flat blade screwdriver.

6

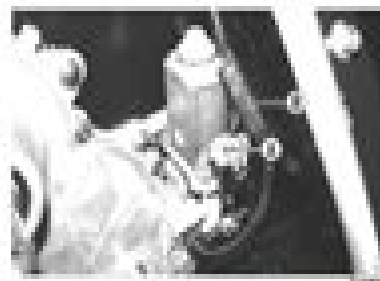


NOTE: Use of a quality silicone spray will aid in installing the torque bracket.

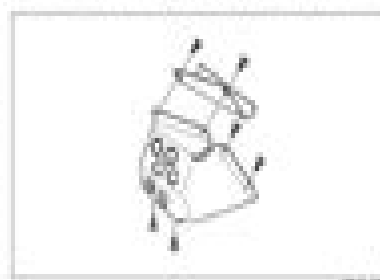
12. On the 1000 cc, install the rearward cap screw (A) from the back side of the skid, then install the weather bracket.



13. On the 500/600/1100 cc, remove shaft extension screws (A) and gear indicator switch screws (B).



14. Install the two shield and two track brackets, then install the two shield cap screws. Tighten securely.



15. On the 600 cc/Crossfire® 54 Series, remove shaft extension screws (A) and gear indicator switch screws (B), then install the left-side bracket screw and secure with the screws.



16. Install the 14 mm cap screw (supplied with this frame) (22) securing the driveshaft to the gear case output shaft, then tighten to 75 ft-lb.

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