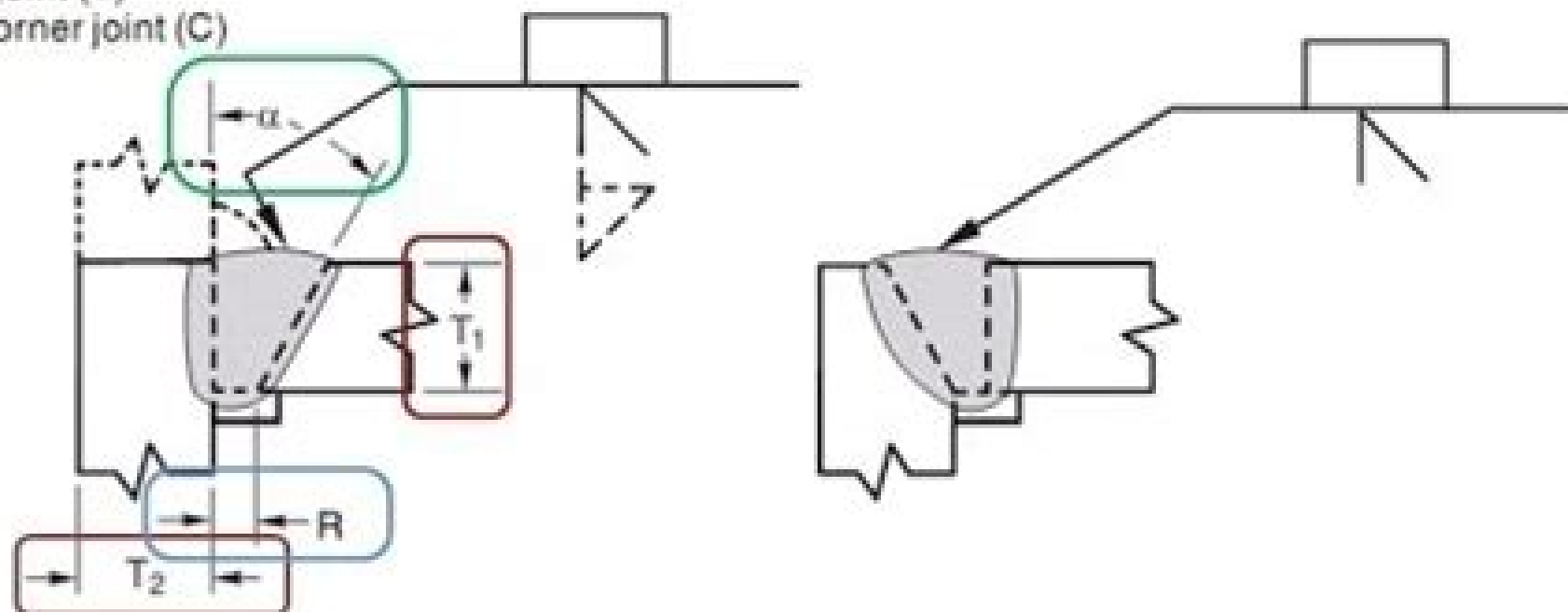


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Single-bevel-groove weld (4)

T-joint (T)

Corner joint (C)



Welding Process	Joint Designation	Base Metal Thickness (U = unlimited)		Groove Preparation	
		T ₁	T ₂	Root Opening	Groove Angle
SMAW	TC-U4a	U	U	R = 1/4	$\alpha = 45^\circ$
		U	U	R = 3/8	$\alpha = 30^\circ$
GMAW FCAW	TC-U4a-GF	U	U	R = 3/16	$\alpha = 30^\circ$
				R = 3/8	$\alpha = 30^\circ$
				R = 1/4	$\alpha = 45^\circ$

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AWS Certified Welding Supervisor Manual for Quality and Productivity Improvement American Welding Society, Jack R. Barckhoff, Kenneth M. Kerluke, Don L. Lynn, 2005-01-01 Manual of Operation for AWS Sections American Welding Society, 198? ANSI/AWS D1. 1-98, Reference Manual American Welding Society, American Welding Society. Committee on Welding Qualification, American Welding Society. Education Department, American Welding Society. Technical Activities Committee, American National Standards Institute, 1998 **AWS Training Manual of Arc Welding** American Welding Society, Arthur L. Phillips, 1959 Handbook of Structural Welding J. F. Lancaster, 1997-08-07 This handbook provides a comprehensive analysis of the current state of welding technology as applied to large structures and process plant The author takes account of the increasing necessity for engineers at all levels to be aware of problems such as fatigue failure and provides advice **Handbook of Aluminum** George E. Totten, D. Scott MacKenzie, 2003-03-27 The Handbook of Aluminum Vol 1 Physical Metallurgy and Processes covers all aspects of the physical metallurgy analytical techniques and processing of aluminium including hardening annealing aging property prediction corrosion residual stress and distortion welding casting forging molten metal processing machining rolling and extrusion It also features an extensive chapter length consideration of quenching Welding Handbook American Welding Society, 2004 **Welding Handbook Processes. Part I**, 2004 AWS WHB-10. 1, Welding Handbook, 10th Edition, Volume 1, WELDING and CUTTING SCIENCE and TECHNOLOGY American Welding Society, 2018-11-30 **Joining of Materials and Structures** Robert W. Messler, 2004-08-05 Joining of Materials and Structures is the first and only complete and highly readable treatment of the options for joining conventional materials and the structures they comprise in conventional and unconventional ways and for joining emerging materials and structures in novel ways Joining by mechanical fasteners integral designed or formed in features adhesives welding brazing soldering thermal spraying and hybrid processes are addressed as processes and technologies as are issues associated with the joining of metals ceramics including cement and concrete glass plastics and composites including wood as well as for the first time anywhere living tissue While focused on materials issues issues related to joint design production processing quality assurance process economics and joint performance in service are not ignored The book is written for engineers from an in training student to a seasoned practitioner by an engineer who chose to teach after years of practice By reading and referring to this book the solutions to joining problems will be within one s grasp Key Features Unprecedented coverage of all joining options from lashings to lasers in 10 chapters Uniquely complete coverage of all materials including living tissues in 6 chapters Richly illustrated with 76 photographs and 233 illustrations or plots Practice Questions and Problems for use as a text of for reviewing to aid for comprehension Coverage all of major joining technologies including welding soldering brazing adhesive and cement bonding pressure fusion riveting bolting snap fits and more Organized by both joining techniques and materials types including metals non metals ceramics and glasses

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