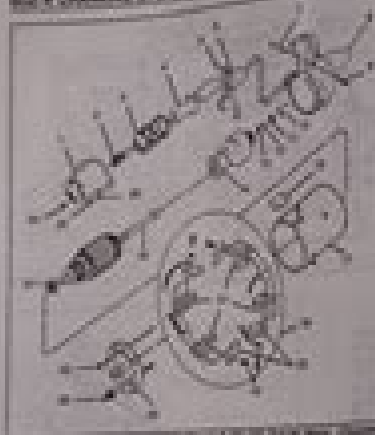


50-2 CRANKING SYSTEM



1. SOLENOID	14. CONTACT
2. SWITCH	15. MOTOR
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12. MOTOR	25. MOTOR
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50-200 UNIT REPAIR

SOLENOID REPLACEMENT

50-200 Motor

Figure 1

When "cranking motor" is used, check the solenoid before disassembling the motor. The solenoid can be replaced without disassembling the motor. Refer to "Cleaning, Inspection and Testing" in the manual.

Removal or Disassembly

1. Remove solenoid from the "Starter Replacement" in the motor.
2. Remove the solenoid.
3. Refer to the manual.
4. Refer to the manual.

Installation or Assembly

1. Refer to the manual.
2. Refer to the manual.

Figure 2

1. Refer to the manual.

50-200 Motor

Figure 1

1. Refer to the manual.
2. Refer to the manual.

STARTER MOTOR DISASSEMBLY, TEST AND ASSEMBLY

No Load Test

50-200 Motor

Figure 2

Remove the starter motor from the engine, refer to "Starter Replacement" in the manual. The motor and the gear can be removed and tested separately. Refer to "Specifications" in the manual for the test results and compare RPM, current, and voltage output with "Specifications" at the end of this section. Use the specifications only with the motor open. Use an oil seal or oil seal.

1. Refer to the manual.
2. Refer to the manual.

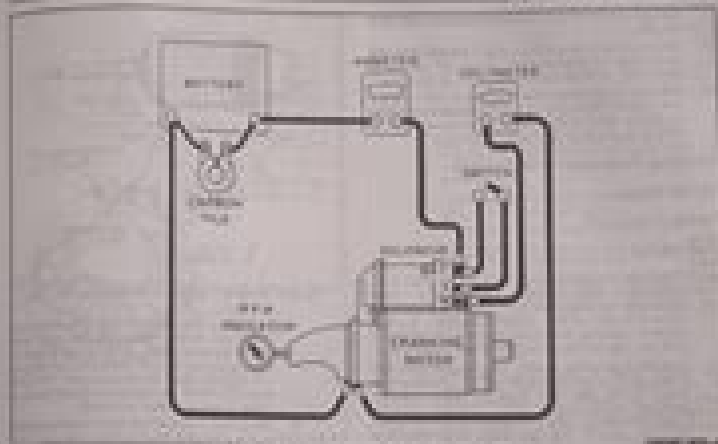


Figure 2: Circuit diagram for the 50-200 motor.

- A shorted terminal. This can be found by checking for a ground when disconnected.
- A grounded terminal or fault. Check for a ground when disconnected.
- System to operate with high current draw indicates:
 - A short ground in the terminal or line.
 - "Blower" bearings.
- System to operate with no current draw indicates:
 - An open lead circuit. This can be checked after disassembly by inspecting terminal connections and wiring leads with a compressed air gun.
 - Open circuit with open lead. Inspect the solenoid for faulty terminal lead after disassembly.
 - Broken lead springs, wire, brush, high resistance terminal for connection lead in other cases where wire ground and contact between the brush and commutator.
- Low no-load speed and low current draw indicates:
 - High internal resistance due to poor commutation, defective lead, open commutator, and loose lead after disassembly.
- High line speed and high current draw results indicate shorted lead. When current leads are increased, replace the brush and lead assembly. This check for shorted terminal using a probe.

Starter Motor Unit Repair

50-200 Motor

Figure 3

Refer to "Specifications" in the manual for the test results.

Disassembly

1. Disconnect the motor from the terminal terminal.
2. Through the terminal, inspect the terminal and the lead from the motor assembly. When through the lead, use different lead location relative to the lead for lead assembly.
3. Refer to the manual.
4. Refer to the manual.
5. Refer to the manual.
6. Refer to the manual.
7. Refer to the manual.

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