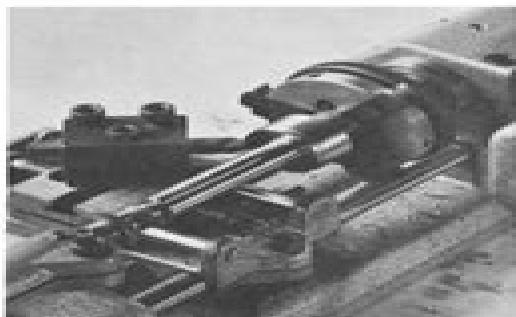
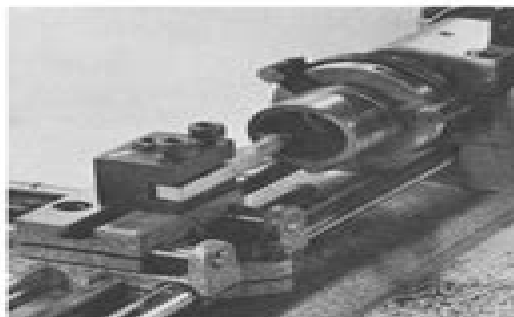
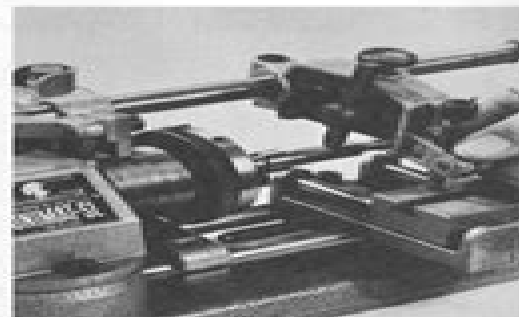




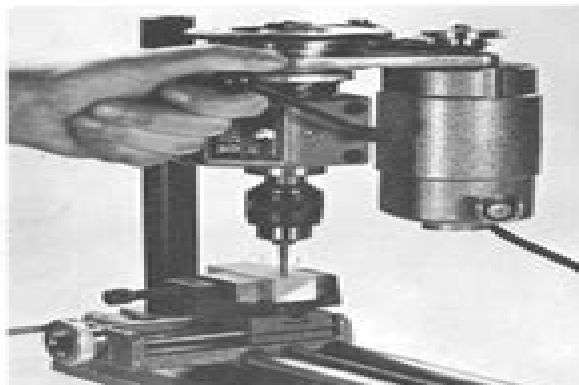
FOR METAL TURNING, lathe bit is held in tool block mounted on the carriage.



FOR BORING large holes in the lathe a boring tool is set parallel with bed.



FOR THREADING a master bushing advances the threading attachment's tool bit.



FOR DRILLING the headstock mounts on auxiliary column, lever advances spindle.

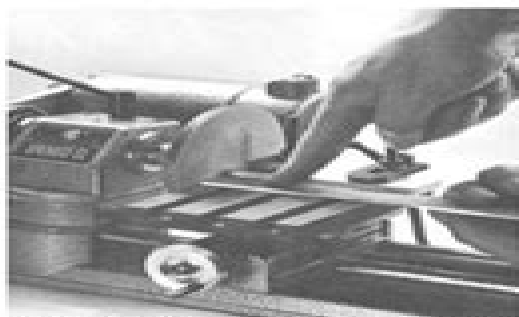
just as accurately as the world's leading toolmakers. Using appropriate accessories, you can also set up the Unimat as a small bench grinder, circular saw, jig saw, shaper, planer, flexible shaft tool, disc sander. On the one machine you can accomplish virtually any machining job in any common material, whether metal, plastic or wood, with the size of the work the only limitation. The accompanying photos show some—but by no means all—of the many ways the tool can be set up.

Since it can perform such a variety of machining operations on small workpieces, the Unimat is a simply marvelous tool for home-shop modelbuilding and craftwork. Using a Unimat an amateur modelbuilder can readily machine the special metal parts and fittings he needs to give his models professional finish. More than that, with a Unimat he's toolled up for projects he couldn't otherwise hope to tackle. He's able to machine model ship, locomotive, aircraft or automotive parts to exact scale from original blueprints. He can build his own work-

ing-model gas, steam or diesel engines right down to the last screw. If he wants to model an architectural structure, he can use the Unimat's woodworking accessories to cut and plane accurately-finished miniature timbers and planks. Because the Unimat itself is a scaled-down version of the actual production machines used to make the real equipment modelmakers model, it's possible with this remarkable little tool to build beautifully-detailed scale models of nearly anything.

The Unimat makes precision metal-machining so simple that with only a few hours' practice an amateur modelbuilder having no previous machine-tool experience whatever will be able to turn out machined metal parts that compare in every way with parts made commercially on expensive automatic equipment. For amateur craftsmen, and particularly for youngsters, the Unimat offers both adventure and education. It opens an entirely new, wide-scope field of interest.

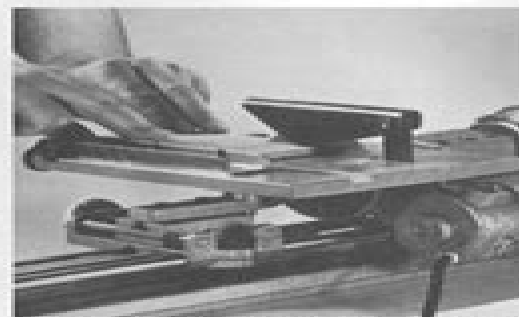
But while the machine is wonderful for hobbiests, a great many of the 100,000



FOR DISC SANDING wood or metal an abrasive disc is cemented to the sanding plate.



FOR PLANING wood, motor is tilted and planing attachment is clamped on spindle.



FOR CIRCULAR SAWING the saw attachment's table mounts on the cross slide.

MINIATURE MACHINING TECHNIQUES

Boley Lathe Manual

Mike Jess



Boley Lathe Manual:

The Clock Jobber's Handybook - A Practical Manual on Cleaning, Repairing and Adjusting: Embracing Information on the Tools, Materials, Appliances and Processes Employed in Clockwork Paul N. Hasluck, 2020-07-14
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Table of Contents Boley Lathe Manual

1. Understanding the eBook Boley Lathe Manual
 - The Rise of Digital Reading Boley Lathe Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Boley Lathe Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Boley Lathe Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Boley Lathe Manual
 - Personalized Recommendations
 - Boley Lathe Manual User Reviews and Ratings
 - Boley Lathe Manual and Bestseller Lists
5. Accessing Boley Lathe Manual Free and Paid eBooks
 - Boley Lathe Manual Public Domain eBooks
 - Boley Lathe Manual eBook Subscription Services

- Boley Lathe Manual Budget-Friendly Options
- 6. Navigating Boley Lathe Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Boley Lathe Manual Compatibility with Devices
 - Boley Lathe Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Boley Lathe Manual
 - Highlighting and Note-Taking Boley Lathe Manual
 - Interactive Elements Boley Lathe Manual
- 8. Staying Engaged with Boley Lathe Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Boley Lathe Manual
- 9. Balancing eBooks and Physical Books Boley Lathe Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Boley Lathe Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Boley Lathe Manual
 - Setting Reading Goals Boley Lathe Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Boley Lathe Manual
 - Fact-Checking eBook Content of Boley Lathe Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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