

12. MOTOR CONTROL — a magnetic, non-reversing, full voltage starter with separate push button station is standard equipment.

13. SPINDLE — alloy steel with six driving splines, mounted in ball bearings to carry both radial and thrust loads. Spindle nose has a #5 Morse taper. 3 HP models have a #4 Morse taper sleeve. For special applications, a hollow spindle with threaded nose can be furnished. Spindle are indicated at assembly and held to a maximum of .002" run-out at the end of a 6" test arbor.

14. SPINDLE SLEEVE (QUILL) — has 7" of bearing length in the sliding head. The sleeve is of alloy steel with rack teeth cut integrally, thereby eliminating the conventional large and clumsy combination key and rack. The key is separate and prevents lateral motion of the spindle sleeve. Spindle bearings are mounted in over-sized cages at the ends of the feed sleeve.

15. SLIDING HEAD — a quarter turn of two clamp screw handles quickly releases the sliding head for adjustment within its 8" of travel. The sliding head attaches to the column by a dove-tail slide and is counter balanced for easy adjustment.

16. UPPER FRAME — high grade cast iron, accurately machined to receive the drive components, is fitted with a removable fiberglass belt guard and a removable motor plate for servicing and maintaining the drive.

PEDESTAL TYPE

17. TABLE — is heavily ribbed and has a large working area (500 sq. in.) completely surrounded by an oil trough. Gib block extends above the table top to protect the pedestal dove-tail.

18. TABLE RAISING CRANK — large square thread screws insure ease of table adjustment and provide a rigid support directly under the spindle.

19. TABLE LOCKING SCREW — securely locks the table gib to the pedestal dovetail.

20. PEDESTAL AND BASE — alloy cast-iron, well ribbed to insure vibration free drilling. Multiple spindle pedestals and bases are of welded steel construction. Provision is made in the base for a self-contained coolant system with reservoir of large capacity.

ROUND COLUMN TYPE

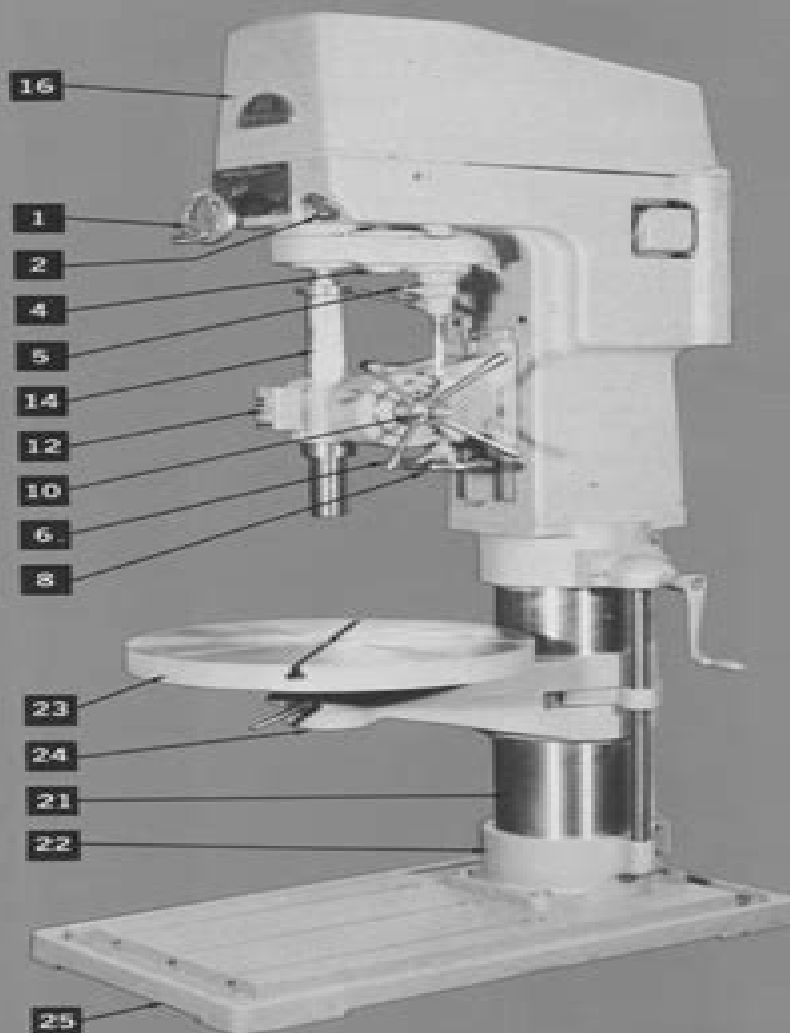
21. COLUMN — steel accurately ground to 10.625" diameter, .625" wall thickness.

22. COLUMN ADAPTORS — compression type attach the column to the head and base.

23. TABLE — fitted with 4 T-slots and 4 through-slots spaced at 45 degree intervals. The table rotates 360° and is locked to the table fork by a clamping screw.

24. TABLE FORK — vertically adjustable by means of a crank operated screw and locked to the column by two locking screws. The table and yoke may be rotated about the column as a unit to provide drilling of large work clamped to the base.

25. BASE — has a 20 x 26 1/2" machined working surface and is provided with three T-slots and an oil trough.



#3-B Round Column
Type Floor Drill

Buffalo Forge Drill Manual

Michal Rosen-Zvi



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