



PPE
Personal Protective Equipment

BAND SAW SAFETY

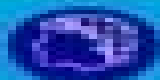
DO NOT use this machine unless you have been certified, your teacher has instructed you in the safe use and operation, and has given you permission.



Safety procedures must be worn at all times.



Hearing protection is recommended if cutting time is excessive.



The work being done, machine guarding and cut-off switch should protect the person.



Appropriate footwear must be worn, this means hard soles.

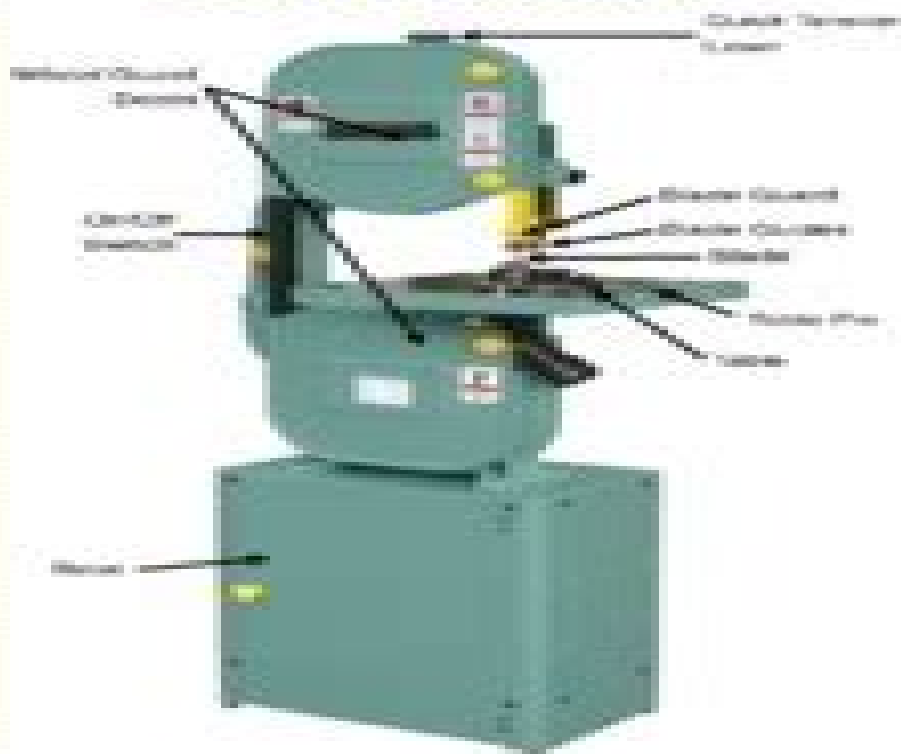
Pre-Operation Safety

1. Know where the on/off switch is before using and that it is within easy reach.
2. Make sure all guards are in place and properly adjusted.
3. Adjust blade guard height to about 2 inches or 1/2 inch above the top of the material being cut.
4. Never leave a saw running unattended. Turn off the power and make sure the machine has stopped running before leaving the area.
5. Make the fence is correct for the cut about to be made.

Operational Safety

6. Do not use excessive force when pushing the wood past the blade.
7. If the work piece binds or pinches on the blade turn the band saw off.
8. Do not back the stock away from the blade while the saw is in motion.
9. Do not remove material on cuttings from the table by hand or with compressed air. Use a scrap pile or brush.
10. Never allow firing and light on the table.
11. Make sure hands are either side of the blade - not in line with the cutting line and the blade.
12. Always call out before light comes when doing multiple work type work.
13. If the machine needs and adjustment or repair and your teacher needs it.

PARTS DIAGRAM



Clean-up

1. Switch equipment and machine clean up.
2. Spot & remove oil, grease, dirt, shavings.
3. Leave the machine clean and clear.
4. Put guards in place saving them close.

Hazards

1. Cutting through an iron fence.
2. Guard system failure or blade breakage.
3. Exposed surface cutting machine that caused for injury.
4. Run injuries.

Bandsaw Training Manual

**United States. Army. Corps of
Engineers**



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