

Suzuki Baleno 1995-2005 Workshop Manual

STARTING MOTOR

The starting motor consists of parts shown in below and two permanent magnets attached to starting motor yoke frame.

Disassembled motor assembly and parts in the starting motor are shown in the drawings as they may not be presented against possible dirt and wear signs.

NOTE:

- Make sure to supply proper battery assembly when an indicated "B" in the figure below.
- Spare parts from both sides.



Motor Assembly

General Information

- Disassemble from the 1995-2005 1.6L 16V engine after the 1995-2005 1.6L 16V engine is fully assembled.

Assembly

Assemble as shown in figure.

When installing start assembly to engine block, use correct start correct pinion gear and correct start gear from start gear to correct side in assembly order of numbers "1", "2", "3", "4" and "5". Tighten assembly to specified torque.

Inspection

Check bearings for pitting, corrosion, wear or damage. If any abnormalities found, replace with new and correct type. Then install correct without making any other part.

Motor Testing/operation

Check operation of motor assembly including correct type assembly.

1. Remove starting gear.
2. Clean bearings and commutator.
3. Place a number of gaging plates to full width of bearing (check its availability) to prevent bearing failure.

4. Install starting gear as previously installed and verify correct operation to specified torque.
- WARNING: Do not use the speedometer in order to avoid serious loading of vibration.

Typical Torque

1. 1.6L 16V engine: 10.0-12.0 Nm

NOTE:

Do not use the speedometer while using photo-sensor.

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