

ASME PCC-2 Study Guide

Practice Questions for API 510 Exam

This following is a Study Guide that helps you learn the details of *ASME PCC-2, Repair of Pressure Equipment & Piping - 2022 Ed.* There will be about 8 questions from this document on your API exam. We do **NOT** spend much time in class discussing this publication. So, it is important that you become familiar with this content in your personal study sessions.

The questions in this Guide are list in the order of the Repair Topics. An answer key is provided at the end of the Guide. We suggest you read the specific Repair Topic a couple of times before answering the questions. Do this Study Guide multiple times prior to your API exam! Your Goal — be able to score 85+% on this guide! **Questions highlighted in Yellow are Open Book Questions!**

Good News! Most the PCC-2 questions will be Open Book! Also, most PCC-2 questions on the exam are identified as PCC-2 questions. They read, "Per PCC-2, what is ..."

Article 201: Butt-Welded Insert Plates

1. **An insert plate** is being used to repair a vessel shell that has experienced localized corrosion. Which of the following is correct? **This may have more than one correct answer, select all answers that apply.**
 - A. The repair plate must be the same material as the vessel shell.
 - B. The repair plate should be the same material as the vessel shell.
 - C. The repair plate must have the same P-Number as the vessel material.
 - D. The repair plate should have the same P-Number as the vessel material.
2. The thickness of a butt-welded insert plate:
 - A. should be as thick as the current thickness of the adjacent shell piece.
 - B. must be as thick as the current thickness of the adjacent shell piece.
 - C. should be as thick as the nominal thickness of the adjacent shell piece.
 - D. must be as thick as the nominal thickness of the adjacent shell piece.
3. **A 1.5" thick rectangular** insert plate is being install per ASME PCC-2. What is the minimum allowed corner radius?

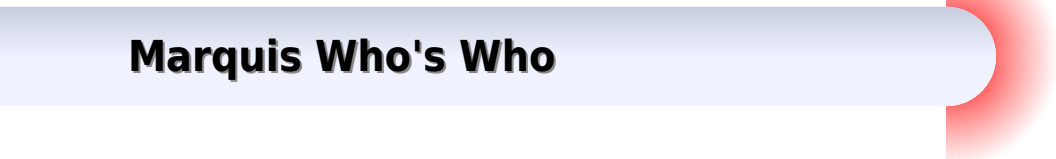
A. 1"	C. 6"
B. 3"	D. 12"
4. **A square insert plate** that is 1" thick is being install in a vessel in accordance with ASME PCC-2. What is the minimum allowed corner radius?

A. 1"	C. 6"
B. 3"	D. 12"
5. **A rectangular insert** plate that is 3/8" thick is being install per ASME PCC-2. What is the minimum allowed corner radius:

A. 1"	C. 3"
B. 2"	D. Unspecified radius

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1. Understanding the eBook Asme Qro Study Guide
 - The Rise of Digital Reading Asme Qro Study Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Asme Qro Study Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Asme Qro Study Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Asme Qro Study Guide
 - Personalized Recommendations

- Asme Qro Study Guide User Reviews and Ratings
- Asme Qro Study Guide and Bestseller Lists
- 5. Accessing Asme Qro Study Guide Free and Paid eBooks
 - Asme Qro Study Guide Public Domain eBooks
 - Asme Qro Study Guide eBook Subscription Services
 - Asme Qro Study Guide Budget-Friendly Options
- 6. Navigating Asme Qro Study Guide eBook Formats
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 - Asme Qro Study Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Asme Qro Study Guide
 - Highlighting and Note-Taking Asme Qro Study Guide
 - Interactive Elements Asme Qro Study Guide
- 8. Staying Engaged with Asme Qro Study Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Asme Qro Study Guide
- 9. Balancing eBooks and Physical Books Asme Qro Study Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Asme Qro Study Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Asme Qro Study Guide
 - Setting Reading Goals Asme Qro Study Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Asme Qro Study Guide
 - Fact-Checking eBook Content of Asme Qro Study Guide

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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