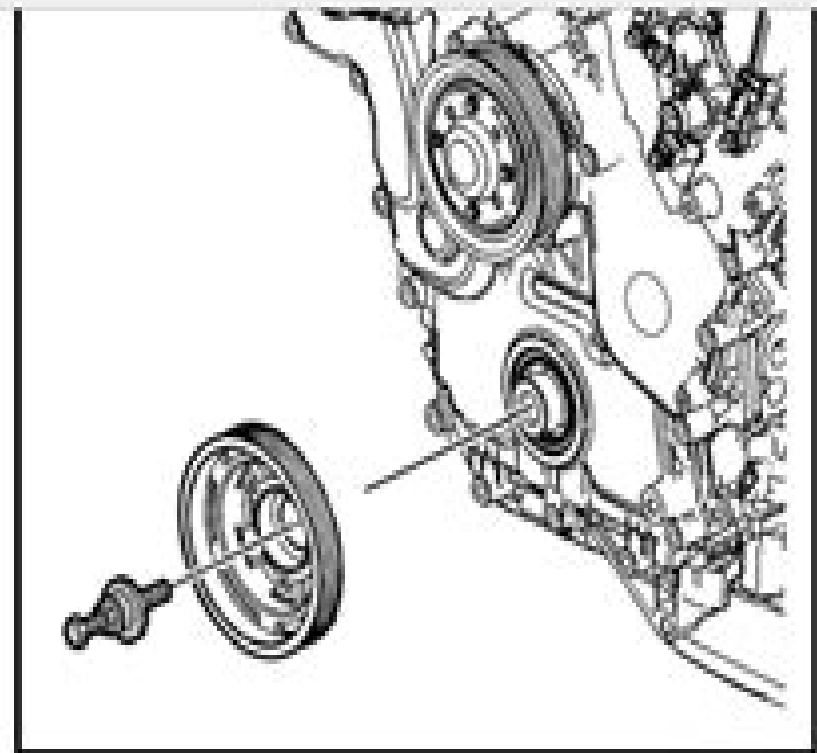


## CAUTION

To prevent damage to the crankshaft threads, fully install the bolt of the crankshaft balancer installer (or at least 10 threads) of Tool No. J-41998-B (1) into the crankshaft before installing the pulley and balancer assembly.

- 3 Using crankshaft balancer installer, Tool No. J-41998-B, fully install the crankshaft balancer assembly into the crankshaft until the large washer of the installer, bottoms out on the crankshaft nose.



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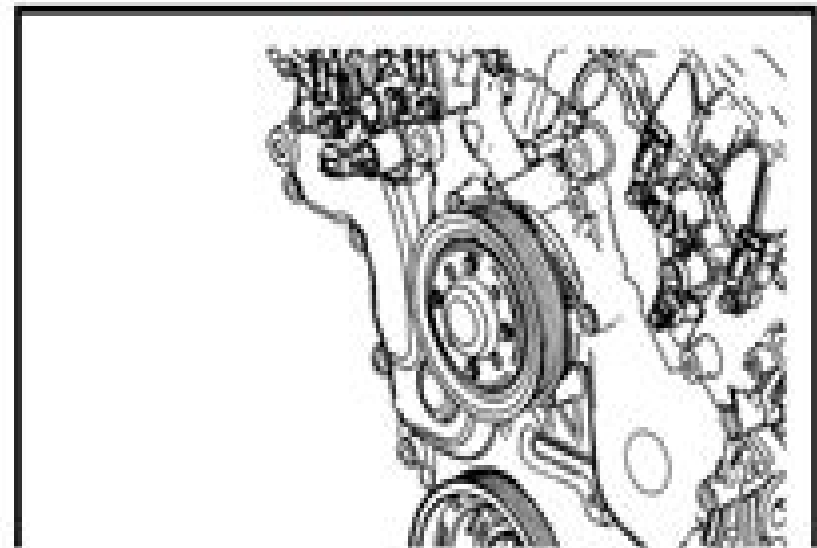
Figure 6A1 - 88

- 4 Apply Loctite 272 or equivalent to the thread of a new crankshaft balancer assembly retaining bolt (1).
- 5 Install the crankshaft balancer assembly retaining bolt and tighten to the correct torque specification.

### ■ ♦ Crankshaft balancer retaining

|                           |               |                 |
|---------------------------|---------------|-----------------|
| bolt torque specification | Stage 1 ..... | 100 Nm          |
|                           | Stage 2 ..... | 150° turn angle |

- 6 The remainder of the installation process is the reverse to removal.



# Alloytec Repair Manual

**JS Bruner**



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