

S6610 (STATIONARY)**M6610 (MOBILE)****UP TO 850 HP (634 kW), 2300 LB-FT (3118 N•m)****SPECIFICATIONS****RATINGS**

	Net Input Torque lb-ft (N•m)	Net Input Power hp (kW)	Turbine Torque lb-ft (N•m)
S6610			
Coal Auger, Hoist, Winch	2270 (3078)	750 (529)	3750 (5139)
Oil Well Workover, Cementing, Fracturing	2300 (3118)	850 (634)	4000 (5423)
M6610			
Rear Dump Truck, Coal Hauler, Articulated Dump Agricultural Tractor	2270 (3078)	750 (529)	3750 (5139)
	1880 (2250)	650 (483)	3340 (4528)
Oil Field Service Rig, Oil Field Pumper	2300 (3118)	850 (634)	4000 (5423)

ENGINE INTERFACE

Acceptable full-load engine governed speed

1900-2500 rpm

Minimum engine idle speed range (with transmission in Drive)

550 rpm

MOUNTING

Direct

SAE No. 1 automatic flywheel housing with flexplate drive. Cradle mount using engine flywheel housing mounting pads and transmission rear cover mounting pads with 0.625-11 inch series bolts

Remote

Side pads on transmission rear cover, plus front trunnion mount

TORQUE CONVERTER

Type

Single stage, three element, polyphase

	Stall Torque Ratio	Kp-Factor* at Stall
TC-680 (with retarder)	2.17	53.2 (45.7)
TC-680 (without retarder)	2.08	54.6 (46.9)
TC-682	1.77	43.7 (37.5)
TC-683	1.65	35.1 (30.1)

*Kp-Factor defines torque converter capacity. Kp = the ratio of converter stall torque (with retarder) to the square root of the pump torque (lb-ft (N•m)).

MECHANICAL RATIOS*

Range

First	4.00:1
Second	2.68:1
Third	2.01:1
Fourth	1.35:1
Fifth	1.00:1
Sixth	0.67:1
Reverse 1	- 5.15:1
Reverse 2	- 3.48:1
Ratio coverage	
Forward	5.97

*Gear ratios do not include torque converter multiplication.

CONTROL SYSTEM

Description

Automatic electronic, manual electric, manual hydraulic

OPTIONAL ENGINE-DRIVEN POWER TAKEOFF PROVISION

Side mount

Location		5 o'clock position, as viewed from rear
PTO drive gear rating	Intermittent	46 tooth drive gear, 200 hp (149 kW)
	Continuous	46 tooth drive gear, 125 hp (93 kW)

Top mount

Location		12 o'clock position, as viewed from rear
PTO drive gear rating	Intermittent	46 tooth drive gear, 200 hp (149 kW)
	Continuous	46 tooth drive gear, 125 hp (93 kW)

Allison M6610 Manual

**General Motors Corporation. Allison
Division**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text box.

Allison M6610 Manual:

Allison Fully Automatic Transmission MT Series Service Manual General Motors Corporation. GMC Truck & Coach Division, 1969 Covers the 1962 to 1968 models *Allison Operators Manual* General Motors Corporation. Allison Division, 1943 **Operators Manual** General Motors Corporation. Allison Gas Turbine Division, 1941 **Overhaul Manual for Allison V-1710 "F" Type Engines** General Motors Corporation. Allison Division, 1943 Overhaul Manual for Allison V-1710 "E" Type Engines General Motors Corporation. Allison Division, 1942 **Operators manual for Allison engine installations** ,1942 **Operators Manual Allison Engine Installations** General Motors Corporation. Allison Division, 19?? **Allison Service School Handbook** General Motors Corporation. Allison Division, 1942 *Allison Model 250 Series IV Engine Training Manual* Allison Engine Company, Aircraft Instructional Charts, Allison Engines ,1942

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