

## ALTRET Performance Chemicals Gujarat Pvt. Ltd.

# The following are specified limit for high pressure boiler from different organization:-

## ASME Guidelines for Water Quality in Modern Industrial Water Tube Boilers for Reliable Continuous Operation:-

Boiler Feed Water				Boiler Water		
Drum Pressure (psi)	Iron (ppm Fe)	Copper (ppm Cu)	Total Hardness (ppm CaCO3)	Silica (ppm SiO <sub>2</sub> )	Total Alkalinity** (ppm CaCO <sub>2</sub> )	Specific Conductance (micromhos/cm) (unneutralized)
0-300	0.100	0.050	0.300	150	700*	7000
301-450	0.050	0.025	0.300	90	600*	6000
451-600	0.030	0.020	0.200	40	500*	5000
601-750	0.025	0.020	0.200	30	400*	4000
751-900	0.020	0.015	0.100	20	300*	3000
901-1000	0.020	0.015	0.050	8	200*	2000
1001- 1500	0.010	0.010	0.00	2	0***	150
1501- 2000	0.010	0.010	0.00	1	0***	100



# **Asme Fire Boiler Water Guidelines**

**Léo Pomar** 



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