

## Fastener Tightening Specifications

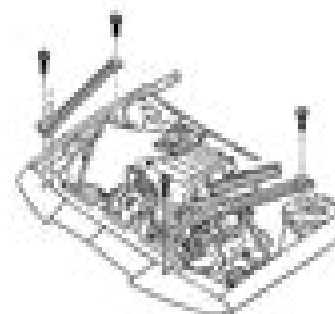
| Application                         | Specification |          |
|-------------------------------------|---------------|----------|
|                                     | Metric        | English  |
| Front Fender Diagonal Brace Bolts   | 47 N·m        | 35 lb·ft |
| Front Fender Bolts                  | 9 N·m         | 70 lb·in |
| Front Fender Nuts                   | 9 N·m         | 70 lb·in |
| Front Side Cover Bolts              | 21 N·m        | 16 lb·ft |
| Front Fender Nuts Bolts             | 9 N·m         | 66 lb·in |
| Head Hinge Bolts                    | 24 N·m        | 18 lb·ft |
| Head Latch Bolts                    | 10 N·m        | 89 lb·in |
| Head Latch Support Bolts            | 10 N·m        | 89 lb·in |
| Head Latch Support Nuts             | 10 N·m        | 89 lb·in |
| Head Latch Support Secondary Bolts  | 10 N·m        | 89 lb·in |
| Front Compartment Latch Hinge Bolts | 25 N·m        | 18 lb·ft |
| Front Side Door Hinge Bolts         | 27 N·m        | 20 lb·ft |

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## Front Fender Upper Diagonal Brace Replacement

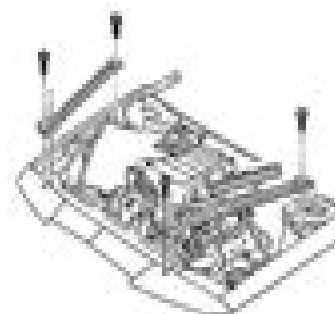
### Removal Procedure

1. Open and support the hood.



2. Remove the front fender upper diagonal brace-to-lower fender bolt.
3. Remove the front fender upper diagonal brace-to-radiator support bolts.
4. Remove the front fender upper diagonal brace.

### Installation Procedure



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# Buick Allure Service Manual

**G Orfield**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

## **Buick Allure Service Manual:**

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## **Table of Contents Buick Allure Service Manual**

1. Understanding the eBook Buick Allure Service Manual
  - The Rise of Digital Reading Buick Allure Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Buick Allure Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Buick Allure Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Buick Allure Service Manual
  - Personalized Recommendations
  - Buick Allure Service Manual User Reviews and Ratings
  - Buick Allure Service Manual and Bestseller Lists
5. Accessing Buick Allure Service Manual Free and Paid eBooks
  - Buick Allure Service Manual Public Domain eBooks
  - Buick Allure Service Manual eBook Subscription Services
  - Buick Allure Service Manual Budget-Friendly Options
6. Navigating Buick Allure Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Buick Allure Service Manual Compatibility with Devices
- Buick Allure Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Buick Allure Service Manual
  - Highlighting and Note-Taking Buick Allure Service Manual
  - Interactive Elements Buick Allure Service Manual
- 8. Staying Engaged with Buick Allure Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Buick Allure Service Manual
- 9. Balancing eBooks and Physical Books Buick Allure Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Buick Allure Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Buick Allure Service Manual
  - Setting Reading Goals Buick Allure Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Buick Allure Service Manual
  - Fact-Checking eBook Content of Buick Allure Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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