Use	Number and Color (Color Stripes) of Drive Belt		
	Single	Two	Six
1	-	-	-
2	-	-	-

Drive Belt Tension Diagram

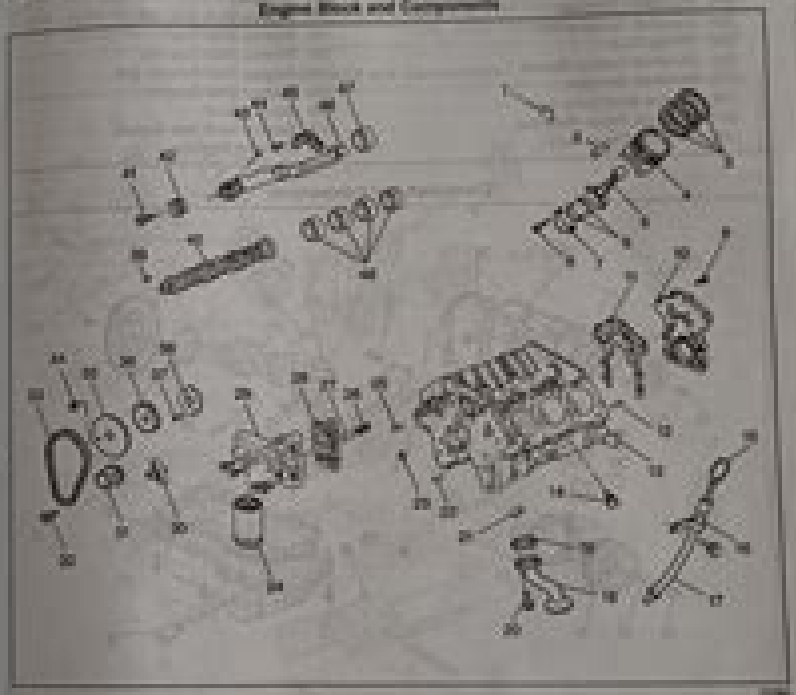
Tool Required

J 38614-A Belt Tension Gauge

1. Run the engine, with no accessories on, until the engine is warmed up. Shut the engine off. Disconnect the negative battery cable. For vehicles with an electronic ignition (EI) system, disconnect the ignition coil. For vehicles with a distributor ignition (DI) system, disconnect the coil from the distributor cap. For 3.8L engines, refer to Ignition Coil Replacement in Engine Electrical.
2. Start the engine with the accessories off and run the engine at idle/low for 15 seconds. Turn the engine off. Using a 13 mm socket, apply clockwise torque on the tensioner pulley bolt. Release the tool and immediately take a tension reading without disturbing belt tensioner position.
3. Using the same wrench, apply a counterclockwise force to the tensioner pulley bolt and return the pulley to vertical or tension. Slowly lower the pulley to release the belt and take a tensioner reading without disturbing the belt tensioner position.
4. Average the three readings. If the average of the three readings is not between 133-222 N (30-50 lbf) and the belt is within the tensioner operating range, replace the tensioner.

Disassembled Views

Engine Block and Components



Legend

(1) Piston Pin Retainer Clip
(2) Piston Pin
(3) Piston Rings
(4) Piston
(5) Connecting Rod
(6) Connecting Rod Cap Bearing Kit
(7) Connecting Rod Cap
(8) Connecting Rod Cap Bolt
(9) Crankshaft Rear Oil Seal Housing Bolt
(10) Crankshaft Rear Oil Seal Housing
(11) Crankshaft Rear Oil Seal Housing Gasket
(12) Cylinder Head Locator Hole Pin
(13) Engine Block
(14) EBC Knock Sensor
(15) Oil Level Indicator
(16) Oil Level Indicator Bracket
(17) Oil Level Indicator Tube
(18) Oil Pump Screen
(19) Oil Pump Screen Gasket
(20) Oil Pump Screen Bolt
(21) Engine Block Core Hole Plug
(22) Engine Front Cover Pin
(23) Engine Block Oil Gallery Plug
(24) Oil Filter
(25) Engine Front Cover Pin
(26) Oil Pressure Relief Valve Spring
(27) Oil Pressure Relief Valve
(28) Oil Filter Adapter Gasket

Buick Regal Shop Manual 1980

David Baud

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