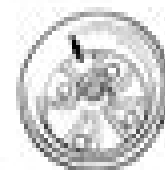




5. Measure:

- Brake drum inside diameter (2)
- Out of specification → Replace.

	Front brake drum inside diameter 100 mm (3.93 in.) •Wear limit- 101 mm (3.94 in.)
---	--



6. Inspect:

- Brake drum inner surface
- Oil/Scratches → Remove.

Oil	Use a rag soaked in kerosene thinner or solvent.
Scratches	Use an emery cloth (lightly and evenly polishing)

INSTALLATION

Reverse the "REMOVAL" procedure.
Note the following points.

1. Lubricate:

- Camshaft (2)
- Pivotal pin (2)

	Lithium soap base grease
--	--------------------------

CAUTION:

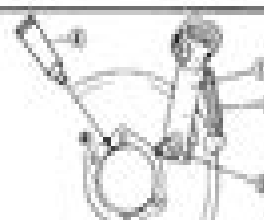
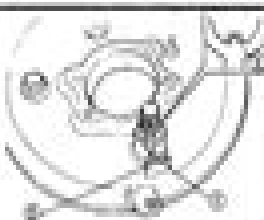
Install the camshaft and the pivotal pin with lightly grease. Wipe off the excess grease.

2. Install:

- Wear indicator plate (2)

NOTE:

When installing the wear indicator plate, fit the projection to the camshaft groove and align the pointer to the wear indicator (2).



3. Install:

- Camshaft lever (2)
- Spring (2)

	Bolt (camshaft lever): 9 Nm (0.9 m • kg, 6.5 ft • lb)
---	--

NOTE:

When installing the camshaft lever, align the punch mark (2) on the camshaft lever and camshaft.

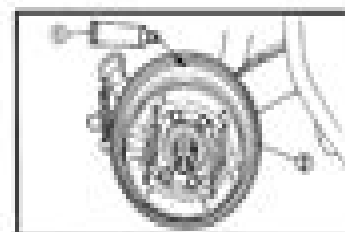
4. Apply:

- Sealant (2)
- onto mating surfaces of swingarm

	Sealant (quick grease) ^{*)} P/N: 400-01001-01 Yamaha Sealant No. 1219: P/N: 90000-00005
---	---

5. Install:

- Brake shoe plate (2)
- Bearing retainer (2)
- Breather hole (2)
- Brake shoe (2)
- Pin weather (2)
- O-ring (2)



	Bolt (brake shoe plate): 20 Nm (2.0 m • kg, 20 ft • lb)
---	--

6. Check:

- Camshaft operation
- Unsmooth operation → Repair.

7. Apply:

- Yamaha brake grease (2)
- to the dust seal (2)

	Yamaha brake grease: P/N: 90760-00000
---	--

8. Install:

- Rear brake drum
- Rear wheel

Refer to "FRONT AND REAR WHEELS".

	Axis nut (rear drum): 150 Nm (15 m • kg, 110 ft • lb) Nut (rear wheel): 55 Nm (5.5 m • kg, 40 ft • lb)
---	---

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JE Gale



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