

# **At First Sight Harlequin Romance**

Scarlet Wilson, Cara Colter, Kandy Shepherd, Jennifer Faye

#### At First Sight Harlequin Romance:

Harlequin Romance October 2025 Box Set Nina Milne, Suzanne Merchant, Rachael Stewart, Justine Lewis, 2025-09-30 Harlequin Romance October 25 Box Set Harlequin Romance brings you a collection of four new titles available now Experience the rush of falling in love This Harleguin Romance box set includes SECRET ROYAL S NAPOLI REUNION By Nina Milne After fleeing an arranged marriage Princess Sofia's seeking anonymity in Naples But an unexpected reunion with the man from her past unravels her plan Now a billionaire guarded Marco s far from the young Italian she once knew Yet their simmering desire reignites at first glance And as Sofia finds freedom in his secluded villa in Capri their connection grows She can t escape her duties forever so why does she wish she could stay in Marco s arms CONVENIENTLY ENGAGED TO A PRINCESS By Suzanne Merchant When Luca discovers that his late father secretly betrothed him to a princess he immediately travels to her kingdom to call off the engagement But when his fianc e runs into him quite literally at the palace he s stunned to discover that he s met Rosa before Years ago she left him captivated after a fleeting encounter on the island Now reunited their chemistry is undeniably electric Luca was resolute that they shouldn t wed but will Rosa tempt him to the royal altar CINDERELLA S FLING WITH THE BILLIONAIRE By Rachael Stewart Single mom Maria has fought to reclaim her world from her controlling ex Romance is the last thing on her mind until billionaire widower Tim walks into her bar igniting a passion she thought she d buried A brief fling was meant to be enough until they find themselves unexpectedly reunited on a luxury superyacht Working as a stewardess Maria is mortified to be serving the man she shared a bed with Worse still their attraction is stronger than ever ITALIAN TYCOON TO REMEMBER By Justine Lewis When Freya is left with amnesia following a car accident she loses the last five years of her life She s forgotten that she s a food stylist to celebrity chef Nico nor understands how she s lived and worked with the gorgeous Italian without falling for him But when a trip to Puglia starts unlocking memories Freya realises he was far more than just her boss so why is he keeping his distance when all she wants is to regain the love they once had Harlequin Romance August 2023 Box Set Sophie Pembroke, Jennifer Faye, Karin Baine, Justine Lewis, 2023-07-25 Harlequin Romance brings you a collection of four new titles available now Experience the rush of falling in love This Harlequin Romance box set includes 4863 BEST MAN WITH BENEFITS By Sophie Pembroke After one too many dating disasters Bridesmaid Nell and Best Man Alex strike a deal they ll succumb to the chemistry simmering between them and have some no strings fun It was supposed to be a temporary arrangement but turns out it s more fun breaking the rules 4864 ROYAL MOM FOR THE DUKE S DAUGHTER Princesses of Rydiania By Jennifer Faye Princess Beatrix needs Duke Rez s help to dispel the vicious rumours circling the palace But his baby daughter Evi is a painful reminder of Bea s own infertility And when attraction sparks between them Bea can t help but wonder could her future include motherhood 4865 PREGNANT PRINCESS AT THE ALTAR By Karin Baine Princess Gaia cannot afford to dishonor her family so she s keeping her pregnancy a secret But when she meets movie star Niccolo at a premier the palpable attraction

between them causes a scandal So Niccolo steps in to control the narrative by announcing their royal engagement 4866 BACK IN THE GREEK TYCOON S WORLD By Justine Lewis Archaeologist Rose is shocked to discover the land she s working on belongs to her ex sinfully sexy businessman Alessandro Rekindling their passion under the scorching Greek sun Rose realizes she doesn't belong in his world Can they put aside their differences for the sake of their desires Romance July 2016 Box Set Susan Meier, Marion Lennox, Kandy Shepherd, Bella Bucannon, 2016-07-01 Harlequin Romance brings you four new titles for one great price available now Experience the rush of falling in love This Harlequin Romance box set includes 4528 HIS CINDERELLA HEIRESS by Marion Lennox em After a childhood in foster care Jo Conaill has never settled anywhere But when claiming a surprise inheritance a castle lands her in the arms of the handsome Lord of Glenconaill Jo starts to wonder has she finally found the home she s always been looking for 4529 THE BRIDESMAID S BABY BUMP Sydney Brides by Kandy Shepherd Jake Marlowe is a recently divorced billionaire not looking for love But he has one undeniable weakness beautiful bridesmaid Eliza Dunne Drawn together by a strong connection Eliza is shocked when she discovers she is pregnant But Jake's reaction to the pregnancy is one that takes her by surprise 4530 BOUND BY THE UNBORN BABY by Bella Bucannon When surrogate mother Alina Fletcher tells tycoon Ethan James she is carrying his late sister's baby she's shocked when he suggests a marriage of convenience for the baby's sake She's already loved and lost a family of her own but Ethan makes her heart sing Dare she say I do Harlequin Romance November 2022 Box Set Nina Singh, Michelle Douglas, Kate Hardy, Ally Blake, 2022-10-25 Harlequin Romance November 22 Box Set Harlequin Romance brings you a collection of four new titles available now Experience the rush of falling in love This Harlequin Romance box set includes 4826 WEARING HIS RING TILL CHRISTMAS A Five Star Family Reunion By Nina Singh Tech billionaire Evan needs a fake fiance to seal a business deal and Chiara is the answer In return hell get Chiara home for Christmas Yet as they travel the world together passion ignites Could this be more than just for the holidays 4827 CROWNING HIS SECRET PRINCESS By Kate Hardy Just as elected heir S bastien is due to take the throne he learns of a secret princess Seamstress Louisa won t give up her normal life easily but as he teaches this Cinderella how to be a princess S b wishes he didn t have to let her go 4828 RECLUSIVE MILLIONAIRE S MISTLETOE MIRACLE By Michelle Douglas When widow Chloe discovers her new boss Beau also hates the festive season they agree to dislike it together Scarred Beau has sealed his heart off for good yet Chloe breathes fresh air into his life Will their Christmas together be the miracle they never knew they needed 4829 WHIRLWIND FLING TO BABY BOMBSHELL Billion Dollar Bachelors By Ally Blake Writing an article on genius Ted is Adelaid's chance to be taken seriously as a journalist But when they meet the attraction between them is distracting She needs to discover why Ted's heart is so guarded yet can't resist bowling headlong into an affair with shocking consequences Harleguin Romance July 2017 Box Set Scarlet Wilson, Rebecca Winters, Katrina Cudmore, Nina Singh, 2017-07-01

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Giannina five years ago he had no choice but to leave without a word Now with the chance to re claim his rightful kingdom he s back and ready to re claim Giannina s heart 4756 FROM BRIDAL DESIGNER TO BRIDE How to Make a Wedding By Kandy Shepherd When her usually shy foster pup Daisy befriends gorgeous billionaire Josh bridal designer Eloise is just as smitten Quickly coffee turns to dinner turns to Josh as her fake fianc With a bridezilla trying to destroy her business Josh offers to help But pretend kisses soon lead to real passion 4757 SURPRISE HEIR FOR THE PRINCESS By Kate Hardy Princess Vittoria yearns to escape the pressures of her royal life Vittoria knows she can never have a future with photographer Liam but gives in to their undeniable chemistry for one perfect night Until Vittoria returns home to discover she ll have more than memories to remember Liam by 4758 TYCOON S UNEXPECTED CARIBBEAN FLING By Ella Hayes Billionaire Joel is no stranger to the spotlight But when his engagement implodes all Joel wants is to get away Cue a solo trip to a private Caribbean island Yet when he comes face to face with Emilie Clayton Joel's far too beautiful personal chef things get complicated Harleguin Romance November 2015 Box Set Scarlet Wilson, Cara Colter, Kandy Shepherd, Jennifer Faye, 2015-11-01 Harlequin Romance brings you four new titles for one great price available now Experience the rush of falling in love This Harlequin Romance box set includes HIS LOST AND FOUND BRIDE The Vineyards of Calanetti Scarlet Wilson Architect Logan is on edge when Lucia Moretti his ex returns to Tuscany Heartbreak tore them apart years ago but seeing Lucia again Logan knows he still loves her Can they let go of the past and rediscover the joy they once shared together HOUSEKEEPER UNDER THE MISTLETOE Cara Colter After losing his wife millionaire Jefferson Stone cut himself off and hid from the world But Angelica Witherspoon his new housekeeper with her warmth and stunning smile is tempting him to step out of the shadows and sweep her under the mistletoe GIFT WRAPPED IN HER WEDDING DRESS Kandy Shepherd Hardworking Andie Newman is planning a Christmas ball to transform billionaire Dominic Hunt's brooding reputation but he has his own plan a festive proposal The engagement is just for show but surrounded by Christmas magic they find their fake feelings becoming all too real THE PRINCE S CHRISTMAS VOW Jennifer Faye Zoe hasn t seen Prince Demetrius since they secretly eloped so she s shocked when he asks for her help She s determined to protect her heart but when Demetrius reveals he wants his princess back in time for Christmas will she take a risk on love and trust in him forever Look for 4 compelling new stories every month from Harlequin Romance Harlequin Romance January 2014 Bundle Rebecca Winters, Barbara Wallace, Scarlet Wilson, Lucy Gordon, 2014-01-01 Harlequin Romance brings you four new titles for one great price available now Experience the rush of falling in love This Harlequin Romance bundle includes The Greek s Tiny Miracle by Rebecca Winters The Man Behind the Mask by Barbara Wallace English Girl in New York by Scarlet Wilson and The Final Falcon Says I Do by Lucy Gordon Look for 4 compelling new stories every month from Harlequin Romance

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Whispering the Secrets of Language: An Psychological Quest through At First Sight Harlequin Romance

In a digitally-driven world where displays reign supreme and immediate conversation drowns out the subtleties of language, the profound secrets and emotional subtleties hidden within phrases frequently go unheard. Yet, set within the pages of **At First Sight Harlequin Romance** a fascinating literary treasure pulsating with natural thoughts, lies an exceptional quest waiting to be undertaken. Published by an experienced wordsmith, this enchanting opus attracts readers on an introspective trip, delicately unraveling the veiled truths and profound impact resonating within the very fabric of each and every word. Within the mental depths with this touching review, we will embark upon a honest exploration of the book is primary subjects, dissect its charming publishing design, and fail to the effective resonance it evokes heavy within the recesses of readers hearts.

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