



11.15 Fit a new seal to the oil pump cover

mounting screws are in position. Remove all traces of sealer from the threads of the pump cover bolts.

16 Fit a new seal into the groove around the oil pump housing section of the pump, and secure a band of suitable material (available from Haulmark Good Salvage) in the same curve having surface (see **Illustration**).

14 Carefully measure the oil pump cover into position, taking good note not to damage the oil seal lip on the permanent seal inner roller shaft. Locate the cover of the pump housing onto the pump, making the pump housing correctly positioned.

17 Apply a smear of sealer to the threads of each cover retaining bolt then refit all bolts and tighten them to the specified torque. Note that the larger bolt corresponds to the lower oil pump bolt below the cover.

18 Refit the timing belt sprockets and belt as described in Sections 1 and 2 then refit the pump as described in Section 13.

19 On completion with the engine with fuel or oil described in Chapter 1.



16 Remove the oil pump sprocket as described in Section 5.

17 Carefully push or pull a good hole in the oil seal (shown) with a sharp screw driver the seal and put in the cover with plate to secure the seal (see **Illustration**).



11.18 Fit a new timing strap to the screws in the oil cover



11.17 Pull the screw to adjust the seal

15 Clean the seal housing, and push off any burrs or raised edges which may have caused the seal to fail in the first place.

16 Press the new seal into position using a suitable rubber drift such as a wooden shaft from only on the back edge of the seal. Take care not to damage the seal lip during fitting. Note that the seal lip should face forward.

17 Check the oil pump sprocket as described in Section 5.



Removal

1 Fit the oil cover and engage oil filter housing is situated on the rear left-hand side of the cylinder block. Fully, apply the handbrake, then put up the bonnet of the car and support it securely on safe stands (see **Jacking and support**).

2 Clean the cooling system as described in Chapter 1. Alternatively, drain the oil cooler from the side of the cover and be prepared to remove coolant loss as the hose is disconnected. To replace screws to the coolant hoses, remove the charge air pipe/fan.

3 Position a suitable container beneath the oil filter. Undo the oil cooler return hose (shown) release the retaining clip and disconnect the return hose.



11.17 Ensure that the top of the oil filter housing engages, then with the cover bolt

4 Release the clips and disconnect the coolant hoses from the oil cooler, and remove the pump/cooling unit.

5 Remove the single bolt securing the oil filter housing to the cylinder block. Thread the retaining clip, a new one must be used on refitting.

Refitting

6 Fit a new timing strap to the screws in the rear of the cooler then refit the cooler to the cylinder block (see **Illustration**).

7 Ensure that the oil cooler return hose prior to correctly positioned, ensure that the top of the oil filter housing engages correctly. Then refit the cover bolt and tighten it to the specified torque (see **Illustration**).

8 Reconnect the coolant hoses to the cooler and secure them in position with the retaining clip.

9 Lower the vehicle to the ground, top up the engine oil level as described in Chapter 1.

10 If removed, refit the charge air pipe/fan.

11 Refit or top up the cooling system and engine oil as described in Chapter 1. Start the engine, and check the oil cooler for signs of leakage.



Note: New hydraulic retaining bolts will be required on refitting.

Removal

1 Remove the transmission as described in Chapter 10 then remove the clutch assembly as described in Chapter 5.

2 Remove the hydraulic hose running by taking the top gear both (see **Illustration**). Alternatively, cut a strip between the hydraulic and the cylinder block/crankcase. Make significant marks between the hydraulic and crankcase, using paint or a suitable marker pen.

3 Remove and remove the retaining bolts and plate, then remove the hydraulic (see **Illustration**). Do not stop it, as it is very noisy.



11.2 Fabricate a locking bar to retain the top of the cylinder



11.3 Push out the centre pin and secure the retaining nut securing the muffler to the base of the bumper

4 Undo the screws on each side above the muffler location, securing the wheel gun (see **Illustration**).

5 Undo the two bumper nut retaining screws in the number plate aperture (see **Illustration**).

6 Release the tongue assembly from the upper edge of the bumper (see **Illustration**).

7 On models with parking distance sensors, disconnect the distance sensor cable wiring connector from the underside of the bumper.

8 With the aid of an assistant, pull the bumper forward and upward at the side to disengage the side guide rails (see **Illustration**).

9 Pull the bumper forwards to disengage the rear guide rails and centre guide rails (see **Illustration**).

11 After sufficient clearance exists, release the bumper plate light submounts from the light units. The submounts are a bracket (they) is the light unit (see **Illustration**).



11.7 Release the bumper assembly from the upper edge of the bumper



11.11 Release the bumper plate light submounts from the light units



11.4 Undo the three screws (shown) on each side



11.5 Undo the screws each side (shown) securing the wheel with the bumper

11.6 Carefully lift the bumper off the car (see **Illustration**)

Before refitting

18 Remove the rear light cluster each side as described in Chapter 12.



11.12 Pull the bumper forward and upward at the side to disengage the side guide rails



11.12 Carefully lift the bumper off the car



11.4 Undo the three screws (shown) on each side



11.5 Undo the screws each side (shown) securing the wheel with the bumper

11.6 Carefully lift the bumper off the car (see **Illustration**)

Before refitting

18 Remove the rear light cluster each side as described in Chapter 12.



11.12 Pull the bumper forward and upward at the side to disengage the side guide rails



11.12 Carefully lift the bumper off the car

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