

Crankshaft with bearings

The crankshaft is cast alloy. It is carried in four main bearings. No. 2 bearing functions as thrust bearing for taking up end thrust. Oil seal rings and bearing journals are key connected rods. The crankshaft has oil seal passages for lubricating oil.

The replaceable bearing shells for both the big end and main bearings are steel backed and faced with bearing metal.

Camshaft

The camshaft is manufactured of special alloy cast iron and is located between the two banks of cylinders, where it is supported in five steel backed ball bearings. It is driven by an outside pusher type chain. The camshaft gear is a nylon type ring gear. The camshaft gears are made of steel.

Valve lifters

The valve system is fitted with hydraulic valve lifters which are located in holes in the block above the camshaft and are connected directly to the camshaft. See Fig. 14.

Oil is fed to all the valve lifters through galleries in the engine lubricating system. As oil enters the lifter from under the lifter plunger. See Fig. 5. When the lifter presses the push rod upwards, the check ball closes and the plunger then seals against the oil cushion which rises in the same time. A damping function against cushioning impact. At rest position, a spring presses the lifter body against the cam on the cam shaft and the plunger on the push rod. The small quantity of oil which leaks out between the body and the plunger is replaced in the resting position, when the engine oil pressure opens the check valve. In this way, the valve lifters eliminate all lost clearance in the valve mechanism even during different operating

conditions and temperatures. No adjustment of the valves' push needles is to be carried out.

The movement of the valve lifters is transmitted to the rocker arms on the push rods. The arms are made of die cast aluminium and have main holes in the contact surfaces for the push rods and valve stems.

Connecting rods, pistons and piston rings

The connecting rods are made of dropped forged steel. The piston pins are mounted in the pistons and are a press fit in the upper end of the connecting rods.

The pistons are made of aluminium alloy and each has two compression rings and an expanding oil control ring. The top compression ring is chromium plated, the bottom the rest on the cylinder

Lubricating system

The engine is equipped with a force feed lubricating system. Pressure for discharging the oil comes from a gear driven pump, which is operated by the distributor shaft gear and is located in the timing gear cover. Oil is drawn from the sump through filter holes in the crankcase and the timing gear cover by the pump and is then conveyed under pressure to the moving parts of the engine.

The oil filter is fitted in a nipple on the pump housing and is replaceable as a complete unit. Both the inlet valve and the outlet valve are located in the pump. The inlet valve opens if the oil filter becomes blocked, so that oil flows on from the sump into the engine.

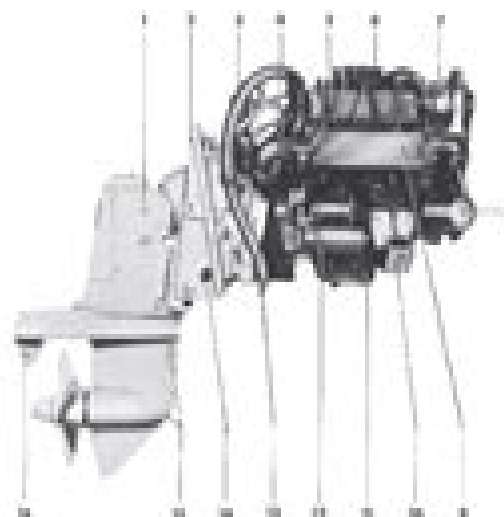


Fig. 2 AQ125 AQ130, viewed from the starboard side

- | | |
|--|---|
| 1. Cylinder block | 11. Water coolant pump housing |
| 2. Thrust plate | 12. Timing gear housing |
| 3. Oil separator for cooling water | 13. Sump |
| 4. Distributor housing drive shaft cover | 14. Distributor |
| 5. Thrust plate cover | 15. Distributor oil separator |
| 6. Water pump | 16. Substratum for expanding |
| 7. Oil filter | 17. Cooling water inlet |
| 8. Camshaft | 18. Distributor cooling water and oil return gear cover |

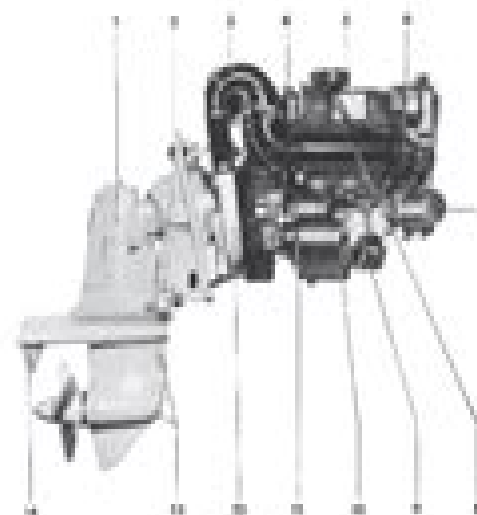


Fig. 3 AQ130 AQ130, viewed from the starboard side

- | | |
|--|---|
| 1. Cylinder block | 11. Water coolant pump housing |
| 2. Thrust plate | 12. Timing gear housing |
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Aq125a Manual

David Baud



Aq125a Manual:

The Top Books of the Year Aq125a Manual The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels enthralling the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the fascinating narratives that have captivated audiences this year. The Must-Read : Colleen Hoovers "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Aq125a Manual : Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and suspenseful novel that will keep you guessing until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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