

Accessible Hardware Torque Values

The table below gives correct torque values for various bolts and cap screws. The table lists torques in the U.S. unit of measure (lb-ft), SI metric (Nm) and conventional metric (kg-m). Most hardware used is high-strength (note dashes on hex. heads).

The types of bolts and cap screws are identified by head markings as follows:

Plain Head: regular machine bolts and cap screws.

3-Dash Head: tempered steel high-strength bolts and cap screws.

6-Dash Head: tempered steel extra high-strength bolts and cap screws.

Machine bolts and cap screws 7/16-inch (22.2 mm) and larger are sometimes formed hot rather than cold, which accounts for the lower torque.

RECOMMENDED TORQUE - CONRAD AND FINEC THREADS									
BOLT CORRECTOR	PLAIN HEAD			THREE DASHES			SIX DASHES		
	LB-FT	Nm	kg-m	LB-FT	Nm	kg-m	LB-FT	Nm	kg-m
1/4	40T 4000	40T 4000	40T 4000	10	14	1	10	14	1
5/16	40T 4000	40T 4000	40T 4000	20	27	3	30	41	4
3/8	40T 4000	40T 4000	40T 4000	30	40	5	50	68	7
7/16	55	67	7	55	75	10	80	108	11
1/2	70	75	8	80	110	12	120	163	17
9/16	75	100	11	100	135	15	175	237	24
5/8	100	140	15	125	170	18	200	270	28
3/4	100	200	20	100	400	42	425	575	59
7/8	100	217	22	445	600	62	680	920	95
1	200	268	28	670	900	93	1000	1360	142
1-1/8	200	407	42	910	1234	126	1400	1870	193
1-1/4	400	540	56	1200	1640	170	2000	2700	280

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