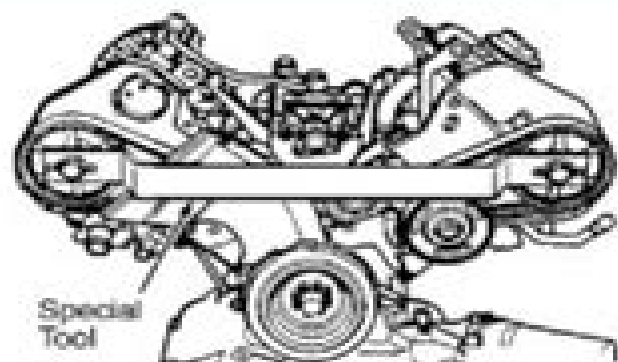


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- Use an 8 mm wrench to turn timing belt tensioner roller clockwise until tensioner lever compresses and returns spring pos. See Fig. 24.
- Using a torque wrench with an 8 mm hex bit, apply 11.8 Nm (8.7 ft-lb) to timing belt tensioner roller (idler bearing). This ensures timing belt tensioner has expanded completely and properly tensioned belt.
- Tighten camshaft sprockets to specification. See **TORQUE SPECIFICATIONS**. To complete installation, remove manual provisions.
- Install serpentine belt and tensioner (see **SERPENTINE DRIVE BELT & TENSIONER**). See **LOCK CARRIER**.

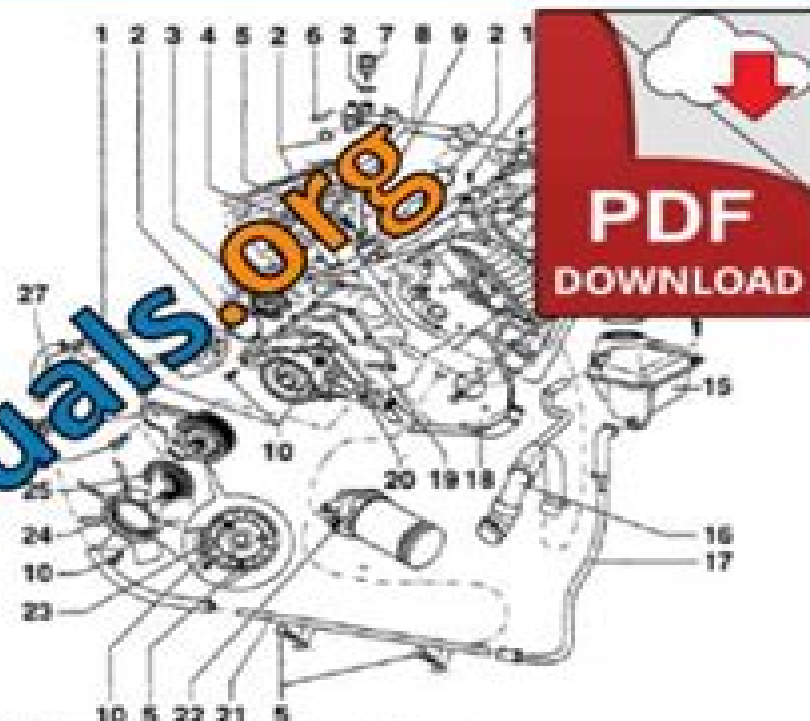
CAMSHAFTS

CAREFUL: DO NOT start engine for about 30 minutes after camshaft installation. Hydraulic valve lifters must bleed down or vacuum must be applied to the lifters. With system off, rotate crankshaft by hand 2 full turns before starting engine to ensure valves do not strike.

NOTE: For help in identifying components and their locations, refer to illustrations. See Fig. 24 and Fig. 25.

Revised

- Remove timing belt. See **TIMING BELT**. Turn crankshaft back slightly (arrow points off Top Dead Center TDC).
- Remove camshaft drive sprockets and camshaft drive sprocket using puller. See Fig. 24.
- Disconnect Camshaft Position (CMP) sensor housing and return wire. Remove oval (shaded) timing belt guard. Remove roller.
- Check camshaft sprockets for wear. Missing only for camshaft, clip for roller in the camshaft sprocket on the timing cap. See Fig. 24. Using puller, pull down and sprocket opposite side of timing cap. Remove tensioner belt drive (and tensioner post sealings) in 15 min.



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- Cover**
 - For thermostat
- O-ring**
 - Always replace
- Thermostat**
 - Checking:
 - Heat-up thermostat in water
 - Opening begins at approx. 88°C (188°F)
 - Min. opening: 7 mm (0.276)
- Bleeder screw**
 - 20 Nm (15 ft-lb)
- Bolt**
 - 25 Nm (18 ft-lb)
- Retaining clip**
 - Make sure clip is seated securely
- Engine Coolant Temperature (ECT) sensor -G42-**
- Belt**
 - 10 Nm (7 ft-lb)
- Coolant pipe**
 - Coolant hose connection diagram - page 18-10
- Front coolant pipe**
- Sealing cap**
 - Check using VAG1274 cooling system tester and VAG1274/Adapter
 - Test pressure: 1.4-1.6 bar (20-30 psi)
- O-ring**
 - Replace if damaged
- Expansion tank**
 - Carry out leak test of cooling system with VAG1274 cooling system tester and VAG1274/9

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