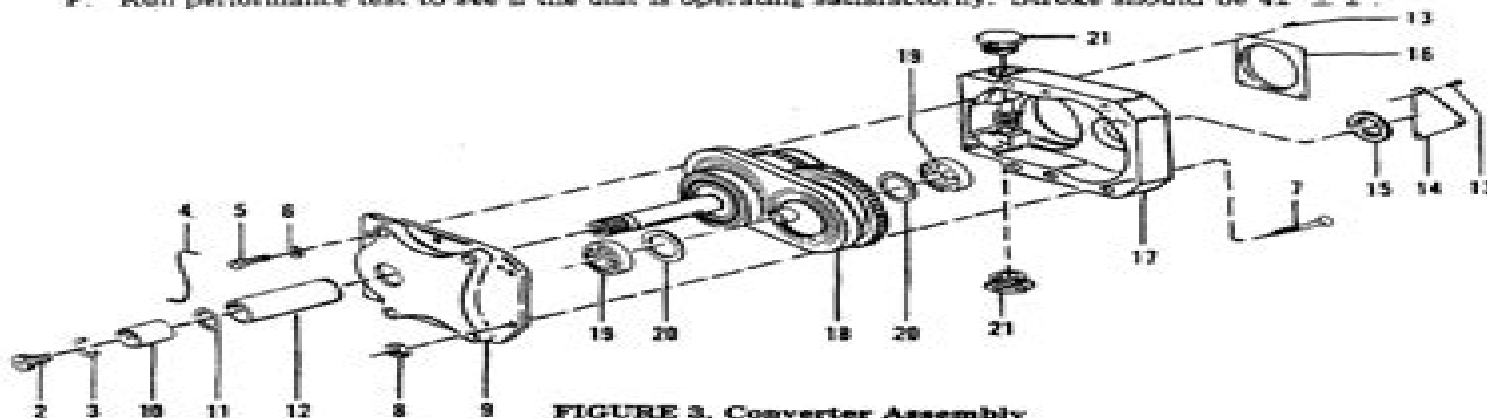


**ALCO CONTROLS  
KW21094 OVERHAUL MANUAL**

- C. Assemble the converter linkage assembly in the housing with wiper shaft eccentric to the side as shown in Figure 2.
- D. Stake screws securing idler cover plate (14) and nameplate (16). Stake nylon sleeve (10) to sleeve (12) after reassembly.
- E. Lock wire screws (5) to each other.
- F. Run performance test to see if the unit is operating satisfactorily. Stroke should be  $42^{\circ} \pm 2^{\circ}$ .



**FIGURE 3. Converter Assembly**

| FIG.-ITEM                                                                                 | PART NUMBER    | DESCRIPTION                |   |   |   |   |   |   | EFFECT<br>FROM TO | UNITS<br>PER<br>ASSY. |
|-------------------------------------------------------------------------------------------|----------------|----------------------------|---|---|---|---|---|---|-------------------|-----------------------|
|                                                                                           |                | 1                          | 2 | 3 | 4 | 5 | 6 | 7 |                   |                       |
| 3-1                                                                                       | KW21094-3, -4  | <b>CONVERTER ASSEMBLY</b>  |   |   |   |   |   |   |                   |                       |
| -2                                                                                        | MS20073-03-04  | Bolt.....                  |   |   |   |   |   |   |                   | 1                     |
| -3                                                                                        | PS1220-4       | Retaining Ring.....        |   |   |   |   |   |   |                   | 1                     |
| -4                                                                                        | MS20995NC32    | Lockwire.....              |   |   |   |   |   |   |                   | AR                    |
| -5                                                                                        | MS35265-43     | Screw.....                 |   |   |   |   |   |   |                   | 2                     |
| -6                                                                                        | AN960PD8       | Washer.....                |   |   |   |   |   |   |                   | 2                     |
| -7                                                                                        | MS24694-S13    | Screw.....                 |   |   |   |   |   |   |                   | 4                     |
| -8                                                                                        | MS21083-DO6    | Nut.....                   |   |   |   |   |   |   |                   | 4                     |
| -9                                                                                        | *W20286        | Cover Plate.....           |   |   |   |   |   |   |                   | 1                     |
| -10                                                                                       | W20150         | Sleeve, Nylon.....         |   |   |   |   |   |   |                   | 1                     |
| -11                                                                                       | MS28775-012    | O-Ring.....                |   |   |   |   |   |   |                   | 1                     |
| -12                                                                                       | W20367-        | Sleeve.....                |   |   |   |   |   |   |                   | 1                     |
| -13                                                                                       | MS24693-C1     | Screw.....                 |   |   |   |   |   |   |                   | 7                     |
| -14                                                                                       | W20169         | Cover, Idler Plate.....    |   |   |   |   |   |   |                   | 1                     |
| -15                                                                                       | W20166-8       | Washer.....                |   |   |   |   |   |   |                   | 1                     |
| -16                                                                                       | W20170-4       | Nameplate.....             |   |   |   |   |   |   |                   | 1                     |
| -17                                                                                       | **KW20369      | Worm and Housing Assy..... |   |   |   |   |   |   |                   | 1                     |
| -18                                                                                       | KW20369-245-42 | Linkage Assy.....          |   |   |   |   |   |   |                   | 1                     |
| -19                                                                                       | PS1219-8       | Bearing.....               |   |   |   |   |   |   |                   | 2                     |
| -20                                                                                       | W20166-9       | Washer.....                |   |   |   |   |   |   |                   | 2                     |
| -21                                                                                       | W20168         | Endcap.....                |   |   |   |   |   |   |                   | 2                     |
| *Not Available as a separate item. Furnished as part of worm & Housing Assembly (Item 17) |                |                            |   |   |   |   |   |   |                   |                       |
| **Includes Cover Plate (Item 9)                                                           |                |                            |   |   |   |   |   |   |                   |                       |

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# Ata 100 Component Maintenance Manuals

**David Wyatt, Mike Tooley**



## **Ata 100 Component Maintenance Manuals:**

*Care and Repair of Advanced Composites* Keith B Armstrong, Graham Bevan, William Cole, 2005-06-22 This second edition has been extensively updated to keep pace with the growing use of composite materials in commercial aviation A worldwide reference for repair technicians and design engineers the book is an outgrowth of the course syllabus that was developed by the Training Task Group of SAE's Commercial Aircraft Composite Repair Committee CACRC and published as SAE AIR 4938 Composite and Bonded Structure Technician Specialist Training Document Topics new to this edition include Nondestructive Inspection NDI Methods Fasteners for Composite Materials A Method for the Surface Preparation of Metals Prior to Adhesive Bonding Repair Design Although this book has been written primarily for use in aircraft repair other applications including marine and automotive are also covered

**Maintenance Practices** Mr. Rohit Manglik, 2024-07-26 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels

Reliability Based Aircraft Maintenance Optimization and Applications He Ren, Xi Chen, Yong Chen, 2017-03-19 Reliability Based Aircraft Maintenance Optimization and Applications presents flexible and cost effective maintenance schedules for aircraft structures particular in composite airframes By applying an intelligent rating system and the back propagation network BPN method and FTA technique a new approach was created to assist users in determining inspection intervals for new aircraft structures especially in composite structures This book also discusses the influence of Structure Health Monitoring SHM on scheduled maintenance An integrated logic diagram establishes how to incorporate SHM into the current MSG 3 structural analysis that is based on four maintenance scenarios with gradual increasing maturity levels of SHM The inspection intervals and the repair thresholds are adjusted according to different combinations of SHM tasks and scheduled maintenance This book provides a practical means for aircraft manufacturers and operators to consider the feasibility of SHM by examining labor work reduction structural reliability variation and maintenance cost savings Presents the first resource available on airframe maintenance optimization Includes the most advanced methods and technologies of maintenance engineering analysis including first application of composite structure maintenance engineering analysis integrated with SHM Provides the latest research results of composite structure maintenance and health monitoring systems

**Handbook of Lubrication and Tribology** George E. Totten, 2006-04-06 When it was first published some two decades ago the original Handbook of Lubrication and Tribology stood on technology's cutting edge as the first comprehensive reference to assist the emerging science of tribology lubrication Later followed by Volume II Theory and Design and Volume III Monitoring Materials Synthetic Lubricants and Applications it has continued to serve as the cornerstone of every tribology and lubrication science library providing engineers researchers and technicians with the information they need to do their work and pioneer the advancements that

have dramatically reshaped this field Now due to those advances the time has come to retool tribology s master text In addition to offering tribologists the facts figures and equations they need everyday Volume I Application and Maintenance Second Edition positions itself at the forefront of the field to address the latest technology related to application and maintenance procedures as well as changes in our understanding of how lubrication principles impact implementation Completely reorganized to aid the reader in identifying chapters and topics of interest every one of the chapters retained from the first edition has either been fully updated and revised or completely rewritten by a peer recognized team of experts who are currently active in a wide variety of industry segments With the addition of several new subject areas it now boasts a total of 37 chapters

**IV. ASC-2022/Fall Congress Hosted by - Change & Shaping The Future** Assoc. Prof. Hamza Şimşek - Prof. Dr. Susran Erkan EROĞLU - Prof. Dr. Avdhesh Jha- Prof. Dr. Muhammad Ashfaq - Dr. Iwona Florek- Dr. Logaiswari Indiran,2023-01-03 We were established in 2020 as an academic studies group The purpose of our group is to share academic information write academic books and share new views and ideas Our group which started its activities with this mission has become an association in 2022 The Academic Studies Group is a group formed by faculty members from more than 20 countries Our group consists of 800 academicians 500 of whom are from Turkey and 300 from various countries of the world We held our first congress together with a University in May 2021 We held our second congress together with Karabuk University in October 2021 We held our th rd congress together with Osmaniye Korkut Ata University in May 2022 IV The International Congress of Academic Studies ASC 2022 FALL held in Poland between 3 5 November 2022 hosted by Alcide De Gasperi University of Euroregional Economy POLAND face to face and online As the Academic Working Group we are getting stronger with each congress We would like to thank the organizing committee and our authors for their support at the congress We hope to unite this cooperation under the roof of an institute or university in the coming years

*Aircraft Electrical and Electronic Systems* David Wyatt,Mike Tooley,2018-05-20 Introducing the principles of aircraft electrical and electronic systems this book is written for anyone pursuing a career in aircraft maintenance engineering or a related aerospace engineering discipline and in particular will be suitable for those studying for licensed aircraft maintenance engineer status It systematically addresses the relevant sections of modules 11 and 13 of part 66 of the EASA syllabus and is ideal for anyone studying as part of an EASA and FAR 147 approved course in aerospace engineering Delivers the essential principles and knowledge base required by Airframe and Propulsion A an introduction to the all electric aircraft utilising new battery technologies updated sensor technology using integrated solid state technology micro electrical mechanical sensors MEMS an expanded section on helicopter rotary wing health usage monitoring systems HUMS

Aircraft Maintenance Bruce R Aubin,2004-04-30 Since the origin of flight the main goal of aircraft maintenance has been to efficiently correct defects and prevent failures From the original days of manned or unmanned flight the individuals and their processes to repair modify maintain and service the vehicles that were used to rise above the ground have largely been

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