



## TILT SWITCH MODEL BM – T INSTALLATION INSTRUCTIONS

### DESCRIPTION

The Model BM-T is a sensitive tilt switch device that is actuated at an angle of approximately 15 degrees from a suspended vertical position. It's a simple, yet rugged control used for high level or material flow applications. Once tilted, a steel ball will maneuver from its center cavity allowing a micro switch to actuate.

### INSTALLATION

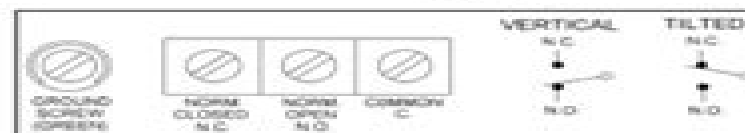
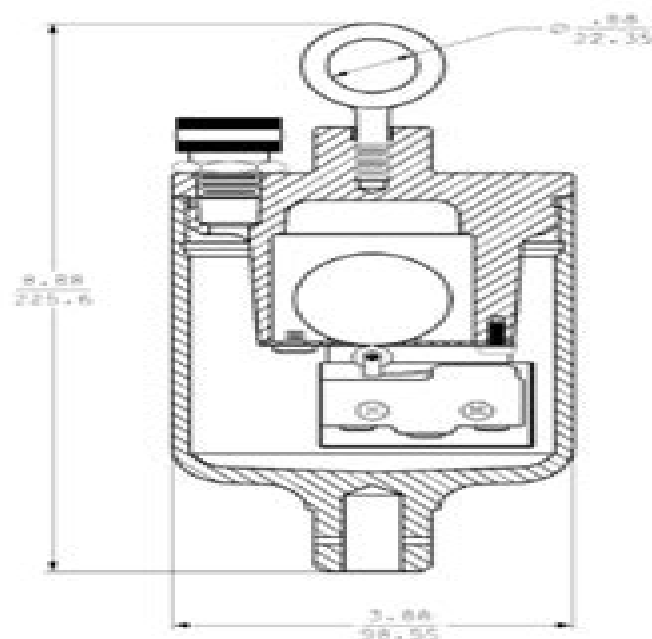
For proper tilt action the tilt switch should be suspended by attaching a steel cable to the provided eyelet. Longer distances should utilize a rigid hanger with enough flexibility at the eyelet to assure appropriate pivot action. An extension with a paddle or sphere is available for increased sensitivity. For this purpose, a 9/16" diameter hole and a 1/8" roll pin are provided. **DO NOT SUSPEND TILT SWITCH BY ITS ELECTRICAL CABLE.**

### WIRING

The tilt switch is provided with a 3/8" threaded opening and liquid tight strain relief accepting a 5/16 to 7/16 inch diameter cord. Type SO or STO cord is recommended.

Micro Switch exposure is achieved by removing cap assembly from the enclosure. (Do not remove the micro switch from it's bracket, as it has been factory adjusted). Wire directly to micro switch terminals as illustrated. Proper ground connection is made to the green screw and cup washer adjacent to the micro switch.

In the vertical position, the micro switch is held in an operated position, the NC contact is open and the NO contact is closed. When tilted, the micro switch is released, the NC contact is closed and the NO contact is open.



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# At T Tilt 2 Manual

**Puja Mehta**



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## **Table of Contents At T Tilt 2 Manual**

1. Understanding the eBook At T Tilt 2 Manual
  - The Rise of Digital Reading At T Tilt 2 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying At T Tilt 2 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an At T Tilt 2 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from At T Tilt 2 Manual
  - Personalized Recommendations
  - At T Tilt 2 Manual User Reviews and Ratings
  - At T Tilt 2 Manual and Bestseller Lists

5. Accessing At T Tilt 2 Manual Free and Paid eBooks
  - At T Tilt 2 Manual Public Domain eBooks
  - At T Tilt 2 Manual eBook Subscription Services
  - At T Tilt 2 Manual Budget-Friendly Options
6. Navigating At T Tilt 2 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - At T Tilt 2 Manual Compatibility with Devices
  - At T Tilt 2 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of At T Tilt 2 Manual
  - Highlighting and Note-Taking At T Tilt 2 Manual
  - Interactive Elements At T Tilt 2 Manual
8. Staying Engaged with At T Tilt 2 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers At T Tilt 2 Manual
9. Balancing eBooks and Physical Books At T Tilt 2 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection At T Tilt 2 Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine At T Tilt 2 Manual
  - Setting Reading Goals At T Tilt 2 Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of At T Tilt 2 Manual
  - Fact-Checking eBook Content of At T Tilt 2 Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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