



11.15 Fit a new seal to the oil pump cover

mounting screws are in position. Remove all traces of sealer from the threads of the pump cover bolts.

16 Fit a new seal into the groove around the oil pump housing section of the cover, and secure a band of suitable material (available from Haulage Gear) between the cover cover mating surfaces (see **Illustration**).

14 Carefully manoeuvre the oil pump cover into position, taking great care not to damage the oil seal lip or the camshaft seal inner roller shaft. Locate the cover of the covers mating with the pump, making the mating correctly positioned.

17 Apply a smear of sealer to the threads of each cover retaining bolt, then refit all bolts and tighten them to the specified torque. Note that the larger bolt corresponds to the lower oil pump bolt hole in the cover.

18 Refit the timing belt sprockets and belt as described in Sections 1 and 2, then refit the pump as described in Section 12.

19 On completion with the engine with fuel or oil described in Chapter 1.



16 Remove the oil pump sprocket as described in Section 5.

17 Carefully push or pull a small hole in the oil seal lip, and a self-healing sealant into the seal, and put in the cover with plate to secure the seal (see **Illustration**).



11.18 Fit a new timing strap to the screws in the oil cover



11.17 Fit the screws to secure the seal

15 Clean the seal housing, and push off any burrs or raised edges which may have caused the seal to fail in the first place.

16 Press the new seal into position using a suitable rubber 'dolly' such as a wooden wheel block only on the bevelled outer edge of the seal. Take care not to damage the seal lip during fitting. Note that the seal lip should face inwards.

17 Refit the oil pump sprocket as described in Section 5.



11.19 Oil cover - refitted and refitted

Removal

1 The oil cover and straps of rear housing is attached to the rear oil-trail side of the cylinder block. Fully, apply the handbrake, then put up the bonnet of the car and support it securely on safe stands (see **Jacking and support**).

2 Clean the cooling system as described in Chapter 1. Alternatively, drain the oil cooler hoses directly down the drain and be prepared to catch coolant loss as the hoses are disconnected. To replace screws to the coolant hoses, remove the charge air pipe(s).

3 Position a suitable container beneath the oil filter. Undo the oil cooler return hose (lower) beneath the timing strap and disconnect the return hose.



11.17 Ensure that the top of the oil filter housing engages, then with the cover bolt

4 Release the clips and disconnect the coolant hoses from the oil cooler, and remove the wiring loom retaining clips.

5 Remove the single bolt securing the oil filter housing to the cylinder block. Thread the timing strap, a new one must be used on refitting.

Refitting

6 Fit a new timing strap to the screws in the rear of the cooler, then offer the cooler to the cylinder block (see **Illustration**).

7 Ensure that the oil cooler return hose prior to correctly positioned, ensure that the top of the oil filter housing engages correctly. Then refit the cover bolt and tighten it to the specified torque (see **Illustration**).

8 Reconnect the coolant hoses to the cooler and secure them in position with the retaining clips.

9 Lower the vehicle to the ground, top up the engine oil level as described in Chapter 1.

10 If removed, refit the charge air pipe(s).

11 Refit or top up the cooling system and engine oil as described in Chapter 1. Start the engine, and check the oil cooler for signs of leakage.



Note: New hydraulic retaining bolts will be required on refitting.

Removal

1 Remove the transmission as described in Chapter 10, then remove the clutch assembly as described in Chapter 5.

2 Remove the hydraulic bulk housing by taking the top gas both (see **Illustration**). Alternatively, drill a strip between the hydraulic and the cylinder block/crankcase. Make significant marks between the hydraulic and crankcase, using paint or a suitable marker pen.

3 Remove and remove the retaining bolts and plate, then remove the hydraulic (see **Illustration**). Do not strip it, as it is very noisy.



11.19 Fabricate a locking bar to retain the hydraulic



11.2 Push out the centre pin and secure the separating nut securing the muffler to the base of the bumper

3 Undo the screws on each side above the muffler location, securing the wheel gun (see **Illustration**).

4 Undo the two bumper rear retaining screws in the number plate aperture (see **Illustration**).

5 Release the tongue assembly from the upper edge of the bumper (see **Illustration**).

6 On models with parking distance sensors, disconnect the distance sensor cable wiring connector from the underside of the bumper.

7 With the aid of an assistant, pull the bumper upwards and outwards at the sides to disengage the side guide rails (see **Illustration**).

8 Pull the bumper downwards to disengage the rear guide rails and centre guide rail (see **Illustration**).

11 After sufficient clearance exists, release the bumper plate light subassembly from the light unit. The subassembly are a bearing thing to the light unit (see **Illustration**).



11.7 Release the bumper assembly from the upper edge of the bumper



11.11 Release the bumper plate light subassembly from the light unit



11.4 Undo the three screws (shown) on each side



11.5 Undo the screws each side (shown) securing the wheel gun to the bumper

11.6 Carefully lift the bumper off the car (see **Illustration**)

Refitting

18 Refit the rear light cluster each side as described in Chapter 12.



11.12 Pull the bumper upwards and outwards at the sides to disengage the side guide rails



11.13 Carefully lift the bumper off the car



11.4 Undo the three screws (shown) on each side



11.5 Undo the screws each side (shown) securing the wheel gun to the bumper

11.6 Carefully lift the bumper off the car (see **Illustration**)

Refitting

18 Refit the rear light cluster each side as described in Chapter 12.



11.12 Pull the bumper upwards and outwards at the sides to disengage the side guide rails



11.13 Carefully lift the bumper off the car

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 - The Rise of Digital Reading Astra H Maintenance Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Astra H Maintenance Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astra H Maintenance Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Astra H Maintenance Manual
 - Personalized Recommendations
 - Astra H Maintenance Manual User Reviews and Ratings
 - Astra H Maintenance Manual and Bestseller Lists
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 - Highlighting and Note-Taking Astra H Maintenance Manual
 - Interactive Elements Astra H Maintenance Manual
- 8. Staying Engaged with Astra H Maintenance Manual
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 - Participating in Virtual Book Clubs
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- 9. Balancing eBooks and Physical Books Astra H Maintenance Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Astra H Maintenance Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Astra H Maintenance Manual
 - Setting Reading Goals Astra H Maintenance Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Astra H Maintenance Manual
 - Fact-Checking eBook Content of Astra H Maintenance Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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