

COVER.

D FOREWORD

D NOMENCLATURE

GROUP INDEX

III 1 GENERAL

2 ELECTRICAL AND IGNITION

D B FUEL SYSTEM

A POWER UNIT

5 HOUSING AND BRACKET

6 LOWER UNIT

7 MOTOR SETTING AND OPTIONAL PARTS

■ a TROUBLESHOOTING

□ 9 DT40W/WE/WE "VF" MODELS

TO DE 40C/CR/TC "YH" MODELS

■ 11 DE40C "L" CHOI MODELS.

12 DT40C/40W/40WK 11N* (92)

THE 13 DESCRIPTION OF COST MODES.

84 POWER UNIT



Fig. 4-80

CRAMKSHAFT

After visually inspecting the crankshaft, check it particularly carefully for 1) shaft deflection, 2) condition of crankshaft bearing, and 3) condition of crank pin bearing.

1) Crankshaft deflection

Support crankshaft by "V" blocks, as shown, with the dial gauge rigged to read the runout. Deflection is half the runout read on the gauge and is specified to be within the following limit:

Deflection limit on crankshaft

0.06 mm (0.002 in.):



Flo. 4-90

2) Condition of crankshaft bearings

After washing the bearings, clean, spin the outer race of each bearing to see if it rotates smoothly as it should, without any abnormal noise. A bearing giving any abnormal noise or presenting a color signifying burning must be replaced.

To wash the crankshaft, use nonflammable cleaning solvent. At the time of installing it, be sure to oil it with the prescribed jubricant.



Fig. 4-91

3) Condition of crank pin bearing

Wear on the big end of the connecting rod can be estimated by checking the movement of the small end of the rod. This method can also check the extent of wear on the parts of the connecting rod's big end. If wear exceeds the limit, connecting rod, crank pin and crank pin bearing should all be replaced.



Fig. 4-92

Airma Ax 40 Service Manual

PT Brinkman



Decoding Airma Ax 40 Service Manual: Revealing the Captivating Potential of Verbal Expression

In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its power to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Airma Ax 40 Service Manual**," a mesmerizing literary creation penned by a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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Table of Contents Airma Ax 40 Service Manual

- 1. Understanding the eBook Airma Ax 40 Service Manual
 - The Rise of Digital Reading Airma Ax 40 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Airma Ax 40 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Airma Ax 40 Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Airma Ax 40 Service Manual
 - Personalized Recommendations
 - Airma Ax 40 Service Manual User Reviews and Ratings
 - Airma Ax 40 Service Manual and Bestseller Lists

- 5. Accessing Airma Ax 40 Service Manual Free and Paid eBooks
 - o Airma Ax 40 Service Manual Public Domain eBooks
 - Airma Ax 40 Service Manual eBook Subscription Services
 - Airma Ax 40 Service Manual Budget-Friendly Options
- 6. Navigating Airma Ax 40 Service Manual eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - Airma Ax 40 Service Manual Compatibility with Devices
 - Airma Ax 40 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Airma Ax 40 Service Manual
 - Highlighting and Note-Taking Airma Ax 40 Service Manual
 - Interactive Elements Airma Ax 40 Service Manual
- 8. Staying Engaged with Airma Ax 40 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Airma Ax 40 Service Manual
- 9. Balancing eBooks and Physical Books Airma Ax 40 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Airma Ax 40 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Airma Ax 40 Service Manual
 - Setting Reading Goals Airma Ax 40 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Airma Ax 40 Service Manual
 - Fact-Checking eBook Content of Airma Ax 40 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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