

50-2 CRANKING SYSTEM



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Figure 1: Exploded view diagram of the 50-200 Starter Motor.

50-200 UNIT REPAIR

SOLENOID REPLACEMENT

50-200 Motor

Figure 1

When "in need of repair" motor condition is poor, check the solenoid before disassembling the motor. The solenoid can be replaced without removing the motor. Refer to "Cleaning, Inspection and Testing" in the manual.

Removal or Disassembly

1. Remove solenoid from the "Starter Replacement" in the motor.
2. Drive in both ways.
3. Note that the solenoid.
4. Refer to the manual.
5. Refer to the manual.

Installation or Assembly

1. Refer to the manual for details.
2. Refer to the manual.

Figure 1

1. Refer to the manual for details.

50-200 Motor

Figure 1

1. Refer to the manual for details.
2. Refer to the manual for details.

STARTER MOTOR DISASSEMBLY, TEST AND ASSEMBLY

No Load Test

50-200 Motor

Figure 1

Remove the starter motor from the engine, refer to "Starter Replacement" in the manual. The motor and the gear should be removed before disassembly. Make connection as shown in Figure 1. Turn the motor and observe RPM, current, and voltage output. Refer to "Specifications" at the end of the manual. The disassembly only with the motor open. Use an oil seal or oil seal.

1. Refer to the manual for details.
2. Refer to the manual for details.
3. Refer to the manual for details.

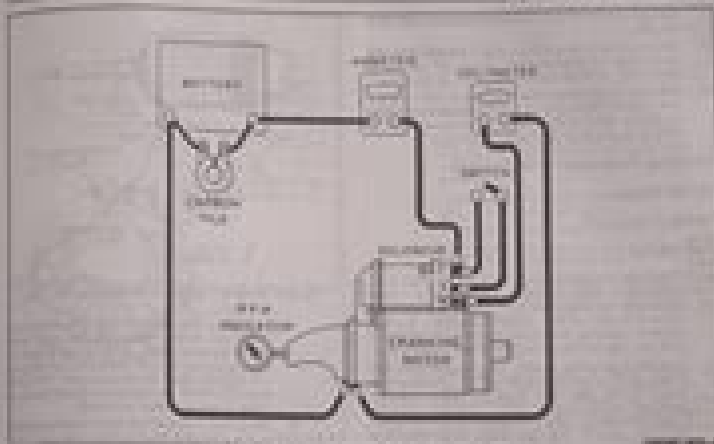


Figure 2: Schematic diagram of the 50-200 Starter Motor.

- A shorted solenoid. This can be tested by checking for a ground when disassembled.
- A grounded solenoid or field. Check before other disassembly.
- Failure to operate with high current draw indicates:
 - A short ground in the solenoid or field.
 - "Blower" bearings.
- Failure to operate with no current draw indicates:
 - An open field circuit. This can be checked after disassembly by inspecting solenoid connections and wiring leads with a compressed air lamp.
 - Open armature with broken or disconnected field leads turned from after disassembly.
 - Broken brush springs, worn brushes, high resistance brushes, or connections that in other cases, which would prevent good contact between the brushes and commutator.
- Low no-load speed and low current draw indicates:
 - High internal resistance due to poor commutation, defective leads, open commutator, and loose field after disassembly.
- High line speed and high current draw usually indicates shorted field. When current field is increased, replace the brush and field assembly. This checks the shorted armature using a probe.

Starter Motor Unit Repair

50-200 Motor

Figure 1

Refer to "Specifications" in the manual for disassembly.

Disassembly

1. Disconnect solenoid from external terminal.
2. Through hole, disassemble top and commutator and show from motor assembly. When through hole leads are different, use location relative to test lead for later reassembly.
3. Remove motor from pinion shaft.
4. Remove and field assembly from drive and housing and assembly.
5. Remove with drive assembly from drive and housing by using a disassembly drive roller from below. Refer to "Cleaning, Inspection and Testing" in the manual in the drive assembly section 50-2000 removing drive assembly from pinion shaft.
6. Remove pinion shaft and disassemble from drive and housing.
7. Remove shaft mounting ring and test shaft from drive and housing. If drive shaft is weak or bent, remove shaft with shaft and drive shaft set. The shaft and motor will be tested for assembly.

Bonneville Service Manual

Terry C. Jones



Bonneville Service Manual:

Bonneville General Motors Corporation. Pontiac Motor Division, 1987 **Triumph Bonneville, T110, Speedmaster, America, Thruxton and Scrambler Service and Repair Manual** Matthew Coombs, Phil Mather, 2007 Bonneville 790cc 01 06 Bonneville 865cc 2007 T100 790cc 02 04 T100 865cc 05 07 America 790cc 02 06 America 865cc 2007 Speedmaster 790cc 03 04 Speedmaster 865cc 05 07 Thruxton 865cc 04 07 Scrambler 865cc 06 07 **New Serial Titles**, 1989 A union list of serials commencing publication after Dec 31 1949 *Triumph Bonneville, T100, Speedmaster, America, Thruxton & Scrambler Service & Repair Manual* Matthew Coombs, Phil Mather, Penny Cox, 2016 **Caribou-Targhee National Forest (N.F.), Caribou National Forest Revised Forest Plan**, 2003 *Bonneville SSE* General Motors Corporation. Pontiac Division, 1992 **Idaho Panhandle National Forests (N.F.), Bussel 484**, 2008 *Report on the Manuals and Handbooks Project*, 1977 Triumph Bonneville, T110, Speedmaster, America & Thruxton Service & Repair Manual Matthew Coombs, 2006-01-01 Covering both basic and advanced service and maintenance tasks for the Triumph Bonneville T100 Speedmaster America and Thruxton this garage manual covers models built between 2001 and 2005 2001 Pontiac Bonneville Service Manual General Motors Corporation. North American Operations, 2000

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