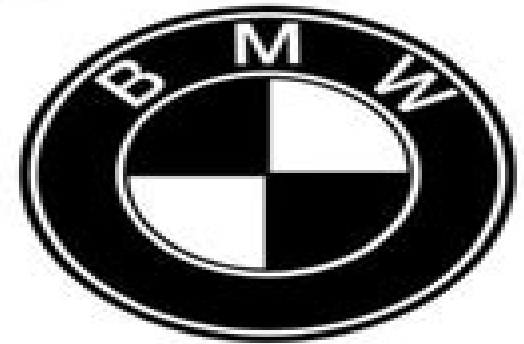




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web 8 2 1 1 hexagonal nut the upper corners of this nut are rounded off or chamfered the chamfering is generally conical the angle of chamfer is 30 or 45 with the base of the nut due to chamfering an arc is formed on each vertical face and a circle is formed on the top surface of the nut

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web jun 3 2020 calculation and drawing of hexagon bolt when drawing the bolt connection first calculate the nominal length  $l$  of the bolt the length of bolt  $l = k + m + g_1 + g_2 + b_1$  after calculating the length check the national standard and take the standard length  $l$  according to the bolt length series

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web formulas for nut dimensions nuts appendix ii nut type square hex flat hex flat jam hex and hex slotted hex jam hex thick and hex thick slotted heavy square heavy hex flat heavy hex flat jam heavy hex and heavy hex slotted heavy hex jam see notes nut size 1/4 thru 5/8 3/4 thru 1 1/2 1 1/8 thru 1 1/2 1 1/8 1 1/4 thru 1 1/2 1 1/4

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d the radius of front chamfer 1 5 d the angle of chamfer 30

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