



New Requirements from API 5B (16th Edition)

Overview

The verbal forms used to express the provisions ("Foreword"):

1. — the term "shall" denotes a minimum requirement in order to conform to the standard;
2. — the term "should" denotes a recommendation or that which is advised but not required in order to conform to the standard;
3. — the term "may" is used to express permission or a provision that is optional; and
4. — the term "can" is used to express possibility or capability.

4.9 "Thread Elements" points out: "Thread elements for all threads, except line pipe threads finer than 11-1/2 threads per inch (11-1/2 threads per 25.4 mm), *shall* be subject to inspection in accordance with Sections 5 and 6."

In this document we have compiled & listed the new inspection items required by new API 5B which are mandatory.

Thread Addendum

Per API 5B 5.5.2, Thread addendum "*shall* be measured on round thread."
Thread addendum is now a required, mandatory element to be inspected.

Why is it required?

API tubing, casing, and line pipe threads are governed by the Specification 5B. The Sixteenth Edition has made some major changes, including mandating the inspection of thread addendum. SB 1.2 lists out the new inspection requirements including addendum. SB 4.8 states that all threads **shall** be controlled in accordance with gauging practice requirements in Section 6. Further, 5.5.2 explicitly states that "addendum **shall** be measured on round thread." The foreword points out that "the term 'shall' denotes a minimum requirement in order to conform to the standard", or more simply, you must do this or be in violation of your license.

Api Spec 5b Manual

David Kirk



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Specification for Threading, Gaging, and Thread Inspection of Casing, Tubing, and Line Pipe Threads American Petroleum Institute. Production Department, 1988 **API**

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