

## BANDFILE GUIDE (CONTINUED).

Embedded swarf should be periodically removed to prevent the workpiece being scored. This problem can be reduced by a light application of tallow or chalk. Care must be taken to avoid kinking the backing band in storage and for this reason, the bandfile should be stored in its original container when not in use.

## ABRASIVE BAND GUIDE.

Fig.5 shows the abrasive band guide (Part No.SP393) set up on a machine. One inch wide abrasive bands are available in 40,80 or 120 grit and are ideal for a large variety of small finishing and deburring operations.

To set up the abrasive band guide :-  
Remove the saw blade, blade guides, and table insert. Assemble abrasive band guide into the same holes as used to locate the blade guides. Mount the abrasive band on the bandwheels, with the joint of band overlap (on the abrasive side) to face upwards from the table. Apply tension as for a  $\frac{1}{4}$ " wide saw blade. Align face of guide to back of band. Use highest blade speed available.

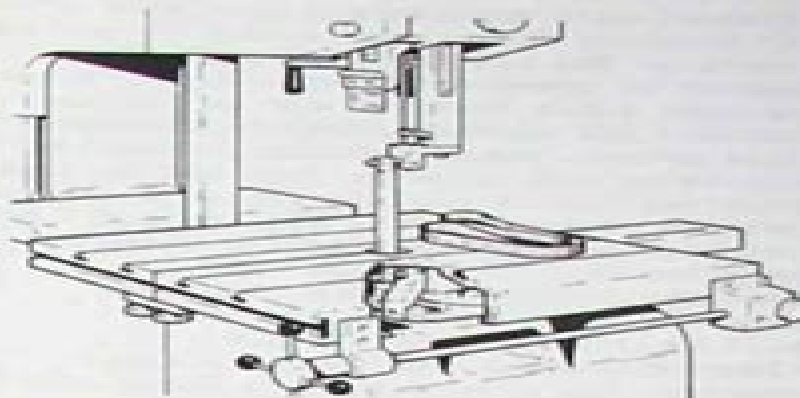


Fig.5.

## CONTOUR WORK HOLDING KIT.

Fig.6 shows the contour work holding kit (Part No.PK64A) in use on a machine. The mechanical advantages offered by the hand feed mechanism of the sliding table can be used to some advantage in die making. The die block cannot be clamped to the work table in the usual way if contour sawing is involved as manipulation of the workpiece is necessary. In this instance, the table motion can be transferred by roller chain passing both around the workpiece and a jockey wheel attached to the rack cover at the rear of the table. By this method, the workpiece is steered by one hand and feed is applied by the other. Hold circular workpiece by wrapping the chain directly around the job. To prevent the chain slipping, saw a small slot in the periphery of the workpiece and insert a small piece of saw blade so as to engage with the chain.

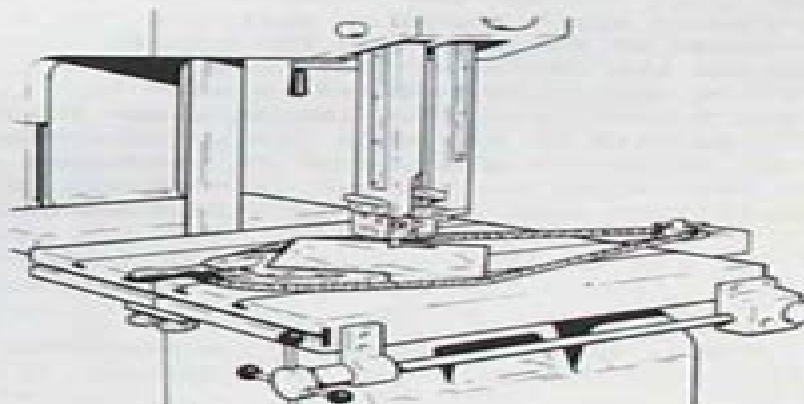


Fig.6.

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**Raffaela Di Napoli**



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