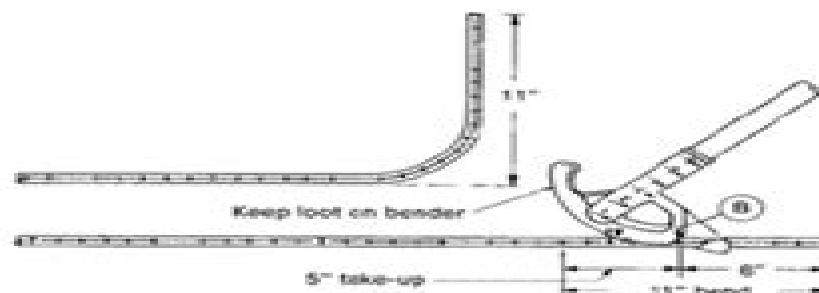




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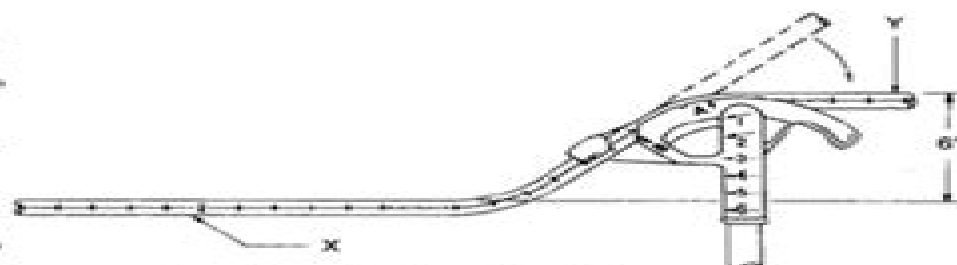
ACCURATE STUBS

Subtract take-up from desired stub height. This gives distance at which to place B on bender from the end of the tube. To make 11", 90° bend with 1/2" tube, allow for 5" for take-up as shown on diagram. With 3/4" tube, allow 6". With 1" tube, allow 8".



TRUE OFFSETS

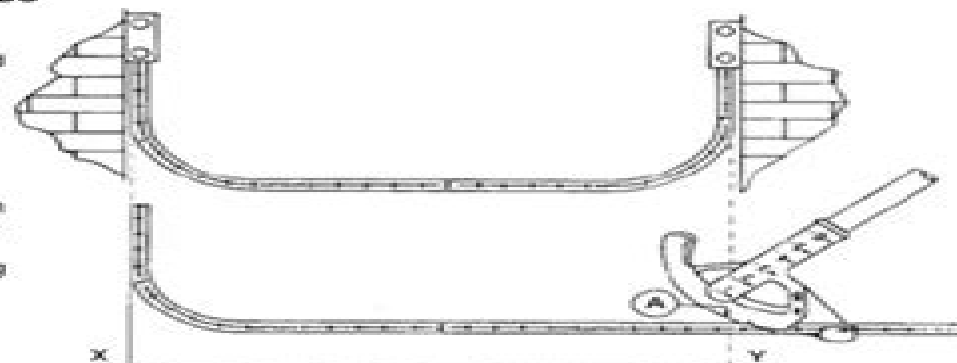
Line up arrow on either side of hook with guideline and make 45° bend in tube. Reverse tube in bender and adjust so that X is lined up with inch-mark on bender corresponding to depth of offset desired. Line up guideline with opposite arrow and make second 45° bend. A true offset, in the same plane, will result between X and Y.



BACK-TO-BACK BENDS

Make stub bend at X with guide-line centered on either arrow located on side of hook. Measure distances from X to Y on tube.

Reverse bender and put A on bender at Y on tube. Line up guide-line with opposite arrow than used when making first stub and make second bend.



Bending Steel Conduit Guide

M Mark



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