Service Bulletin



Rockwell International

General Arietion Division 5001 North Rockwell Avenue Betheny, Oklahome 73008

SERVICE BULLETIN NO. SB-114-1 29 June 1976

AILERON CONTROL CHAIN REPOUTING

MODELS AFFECTED: N

MODEL 114, SERIAL NO'S. 14000 THRU 14042.

REASON FOR PUBLICATION:

REROUTE AILERON CONTROL CHAIN TO PREVENT POSSIBLE INTER-FERENCE WITH RUDDER TORQUE TUBE BELLCRANK.

COMPLIANCE:

DURING NEXT 100-HOUR INSPECTION OR ANNUAL INSPECTION, WHICHEVER OCCURS FIRST.

HOTE

IF ANY PROBLEMS ARE ENCOUNTERED WHILE COMPLYING WITH THIS SERVICE BULLETIN, CONTACT YOUR NEAREST ROCKWELL COMMANDER DISTRIBUTOR OR YOUR ROCKWELL COMMANDER REGIONAL SERVICE MANAGER (REFERENCE SERVICE INFORMATION NO. SI-123).

BY WHOM WORK WILL BE ACCOMPLISHED:

A & P MECHANIC OR EQUIVALENT.

APPROVAL:

FAA DOA SW-2 Approved.

ESTIMATED MAN HOURS:

TWO (2) HOURS

PARTS DATA:

I ea. Compliance Card

SPECIAL TOOLS:

MONE.

ACCOMPLISHMENT INSTRUCTIONS:

- Cut off existing chain guard, located on left forward side of control column, as shown in Figure 1.
- Disconnect right alleron chain at turnbarrel and remove from forward sprocket.
- Loosen left aileron chain at turnbarrel, remove from aft sprocket and relocate onforward sprocket (see Figure 2.).
- Relocate right alleron chain on aft sprocket and reconnect to turnbarrel (see Figure 2.).
- Retighten turnbarrels on both left and right alleron control cables and check all cable tensions as outlined in Airplane Maintenance Manual, Section VII.
- Check full travel of control column and rudder pedals to assure that no interference exists.
- Fill out and mail Compliance Card.

ELECTRICAL LOAD:

NO CHANGE.

WEIGHT AND BALANCE:

NO CHANGE.

PUBLICATIONS AFFECTED:

NONE ..

RECORD COMPLIANCE: Make appropriate entry in airplane maintenance records as follows: Service Bulletin No. SB-114-1, dated 29 June 1976, entitled "Aileron Control Chain Rerouting", accomplished (date)

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United States. National Transportation Safety Board

Aero Commander 114 Service Bulletin:

Federal Register, 2008 Aircraft Accident Report United States. National Transportation Safety Board, 1976
Airworthiness Directives: Small Aircraft, Rotorcraft, Gliders, Balloons, and Airships, Bk. 4, 2000 Though
2003: Federal Aviation Regulations, Pt. 39, Aircraft Accident Report, 1976 Aircraft accident report United
States. Bureau of Aviation Safety, 1975 Technical Abstract Bulletin Defense Documentation Center (U.S.), 1963 AERO
TRADER, JULY 1996 Causey Enterprises, LLC, Army and Navy Bulletin, 1947 Aviation Week & Space
Technology, 1977 Includes a mid December issue called Buyer guide edition General Aviation Inspection Aids United
States. Flight Standards Service, 1977 Includes annual summary and 11 supplements

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