

CHAPTER 1 OPERATION

1.1 INTRODUCTION

Chapter One describes the Digital Readout System explaining the DRO operator controls and operator terms. It also gives detailed operating examples, showing the use of all keys and switches.

1.2 SYSTEM DESCRIPTION

The DRO system shows the operator the positions of the X and Y axes at all times. It allows him to make accurate moves easily by entering the distance to be moved and then moving the axes until the DRO unit shows zero.

The DRO Measuring System consists of three major components, see Figure 1-1, and an assortment of installation and interconnection materials.

The major components of the DRO measuring system are:

1. DRO unit (Operator's Control)
2. X axis transducer
3. Y axis transducer



To avoid damage to the transducer cables make sure that the cables are attached along the Support Arm with tie wraps or adhesive tape, Figure 1-1. Failure to do so may result in equipment damage.



Figure 1-1: DRO System Components

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