



Bender Guide



Features

Your IDEAL Bender has engineered features which include:

1. **Arrow**
To be used with stub, offset and outer marks of saddle bends.
2. **Rim Notch**
Locates the center of a saddle bend.
3. **Star-Point**
Indicates the back of a 90° bend.
4. **Degree Scale**
For offsets, saddles and those special situations.
5. **A Choice**
High strength ductile iron or light weight aluminum.



The above are features that lead to perfectly predictable and repeatable bends.

Instructions

Bend conduit with skill and professionalism. Take the guess-work out of bending.

Steps to Remember

- Step 1.** Measure your job.
- Step 2.** Mark you conduit using the recommended tables.
- Step 3.** Use your benders engineered marks.

Note: Reference to the above Steps 1, 2, and 3 will be made throughout this booklet.

Bender Ideal Guide

Tao Wei



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