

The equipment that you have just bought was designed, manufactured and tested in accordance with the essential safety requirements of the European Directives ATEX 2014/34/EU.

Read these instructions carefully **BEFORE** installing, using or maintaining this equipment.

Products intended for installation in a potentially explosive gas or combustible dust atmosphere must:

- Be installed, put into service and maintained in compliance with national and local regulations and in accordance with the recommendations contained in the relevant standards concerning potentially explosive atmospheres.
- Be installed, put into service and maintained by qualified and competent professionals who have undergone suitable training for instrumentation used in potentially explosive atmospheres.

Under certain operating conditions, the use of damaged instruments could cause a degradation of the performances of the system, which may lead to personal injury or death.

Use only genuine spare parts, from the manufacturer, to guarantee that the products comply with the essential safety requirements of the European Directives mentioned above.

### MARKING

Dresser Produits Industriels S.A.S. or GE Oil & Gas India Pvt. Ltd. or Dresser LLC. or Dresser Italia S.r.l. or Dresser Japan Ltd. depending on the manufacturing site.



II 2 G/D, II 2 G, II 3 G/D or II 3 G depending on the case (\*)

Ex h IIA or IIB or IIC or IIB + H2 T6...T1 Gb X,

depending on the case (\*)

Ex h IIA or IIB or IIC or IIB + H2 T65°C...T450°C Db X,

depending on the case (\*)

Maximum ambient temperature, X: see instructions

Year of manufacture

Serial number

Technical file No.

Caution: risk of electrostatic discharge. Do not rub the plastic surfaces.

(\*) Determined by the category of the instruments present in the assembly.  
X: check valve operating conditions – see instructions under "INSTALLATION".

### INSTALLATION

Before proceeding with installation:

- Carefully unpack the equipment and check it is not damaged. In the case of any damage, notify the manufacturer.
- Check the compatibility of the equipment with the installation zone (Directive 99/92/EC).
- Check the maximum ambient temperature will not exceed the maximum permitted ambient temperature indicated on the manufacturer's label of each instrument mounted on the valve (positioner, position transmitter, etc.) without ever exceeding +70°C for rotary valves and +60°C for linear valves.
- In case the instrument maximum certified temperature is lower than +60°C then the user shall ensure the actual ambient temperature is 10°C below maximum the certified temperature. See catalogues available on our Internet site at <https://valves.bakerhughes.com/resource-center>
- Comply with the heat insulation instructions recommended by the manufacturer. In particular, do not heat insulate the bonnet.

Carry out the pneumatic and electrical connections of instruments after checking that local conditions so allow. All instructions necessary for correct and safe installation of instruments are available in the specific ATEX instructions attached to the instruments.

These instructions can also be accessed on our Internet site <https://valves.bakerhughes.com/resource-center>

In particular:

- Ensure the installation complies with the applicable regulations and the standards, and observe the instrument safety parameters.
- Connect the valve and electrical instruments to the ground.
- Respect the polarities of the electrical connection.
- Use cable entries that comply with ATEX regulation and are suitable for the zone and the protection mode of the instrument.

**Note for valves with optional Titanium body material:**

This material may form incandescent sparks under impact from any sufficiently hard material, even in the absence of rust. Please consider the risk of such impact and take steps to mitigate if considered necessary.

### START-UP

Before putting the valve into service, check that all the equipment is correctly connected, grounded and the safety covers and screws are in place.

### USE

Use the valve within the temperature limits recommended by the manufacturer (see paragraph on installation).

- Do not use the valve for any application other than that initially specified.
- Ensure there is no friction between the stem shaft and the packing follower of the stuffing box.
- Regularly check there is no fluid leakage in particular at the gaskets and the stuffing box.
- Respect the instructions for use of electrical apparatus.
- Avoid any impact on the aluminum alloy shell.
- Do not rub the plastic covers of the valves, this could cause a risk of electrostatic discharge which could lead to an explosion.
- Do not rub the paint coating of the valve when used in atmosphere with gas group IIC, this could cause a risk of electrostatic discharge which could lead to an explosion.
- Ensure the fluid does not carry particles likely to create a spark if the inside of the valve could be considered as an ATEX zone.

### MAINTENANCE

Before carrying out maintenance work, ensure local conditions are suitable for the operations: Make sure that suitable safety equipment and protection devices are available, taking into account the nature of the operations and the zone where they are to be performed.

- Carry out the maintenance operations in compliance with the specific instructions for the product concerned.
- Use only genuine spare parts, from the manufacturer.
- Remove deposits of combustible dust which may form on any exposed surfaces.
- If you replace an actuator, it is imperative to retain the original manufacturer's label and fix it to the new actuator.
- To avoid the production of sparks due to electrostatic discharges, it will be advisable to follow the instructions of the code of practice EN TR50404. For example, the user will proceed to the cleaning of the equipment, and in particular the plastic components and coating, by means of a wet rag. For safety reasons, this operation can be performed only when the local conditions are not potentially explosive.

**Surveillance of equipment in potentially explosive atmospheres:** comply with the regulations in force (Directive 99/92/EC).

# Baker Hughes Manual

**Kit Sadgrove**



## **Baker Hughes Manual:**

**Sand Control in Well Construction and Operation** Davorin Matanovic, Marin Cikes, Bojan Moslavac, 2012-02-22  
Produced sand causes a lot of problems. From that reason, sand production must be monitored and kept within acceptable limits. Sand control problems in wells result from improper completion techniques or changes in reservoir properties. The idea is to provide support to the formation to prevent movement under stresses resulting from fluid flow from reservoir to well bore. That means that sand control often results with reduced well production. Control of sand production is achieved by reducing drag forces, the cheapest and most effective method, mechanical sand bridging, screens, gravel packs, and increasing of formation strength, chemical consolidation. For open hole completions or with uncemented slotted liners, screens and failure will occur and must be predicted. Main problem is plugging. To combat well failures due to plugging and sand breakthrough, Water Packing or Shunt Packing are used.

**Unconventional Oil and Gas Resources** Usman Ahmed, D. Nathan Meehan, 2016-04-05  
As the shale revolution continues in North America, unconventional resource markets are emerging on every continent. In the next eight to ten years, more than 100 000 wells and one to two million hydraulic fracturing stages could be executed, resulting in close to one trillion dollars in industry spending. This growth has prompted professionals to examine the industry from a new perspective.

**Sustainable Natural Gas Drilling** David A. Wood, Jianchao Cai, 2024-03-13  
Sustainable Natural Gas Drilling, the latest release in The Fundamentals and Sustainable Advances in Natural Gas Science and Engineering series, delivers many of the technical fundamentals needed in the natural gas industry with an additional sustainability lens. Introductory topics include underbalanced technologies, well integrity, and well trajectory. Advanced applications include utilizing nanoparticles to reduce environmental impact and techniques to drill for underground gas storage and carbon capture operations. Supported by corporate and academic contributors along with two well distinguished editors, Sustainable Natural Gas Drilling provides today's natural gas engineers the knowledge to adjust current drilling practices in a more environmentally sustainable way. Accelerate emissions with case studies and visuals to illustrate how new principles can be applied in practical situations. Understand innovative advances that are leading to improved environmental performance. Bridge from theory to application with worldwide contributors representing academia and industry.

**The Complete Guide to Business Risk Management** Kit Sadgrove, 2016-03-03  
Risk management and contingency planning has really come to the fore since the first edition of this book was originally published. Computer failure, fire, fraud, robbery, accident, environmental damage, new regulations, business is constantly under threat. But how do you determine which are the most important dangers for your business? What can you do to lessen the chances of their happening and minimize the impact if they do happen? In this comprehensive volume, Kit Sadgrove shows how you can identify and control the relevant threats and ensure that your company will survive. He begins by asking: What is risk? How do we assess it and how can it be managed? He goes on to examine in detail the key danger areas including finance, product quality, health and safety, security, and the environment.

With case studies self assessment exercises and checklists each chapter looks systematically at what is involved and enables you to draw up action plans that could for example provide a defence in law or reduce your insurance premium The new edition reflects the changes in the global environment the new risks that have emerged and the effect of macroeconomic factors on business profitability and success The author has also included a set of case studies to illustrate his ideas in practice

**Manual of Mining Tools** ,1871      *The International Law of Responsibility for Economic Crimes* Ndiva Kofele-Kale,2016-03-03 Focusing on the problem of indigenous spoliation in developing countries this work explores the controversial issue of spoliation by national officials of the wealth of the states of which they are custodians Due to constraints of the state system and the lack of appropriate substantive municipal law efforts to punish those responsible for the economic rape of entire nations and to recover spoliated funds have been frustrated and rendered insubstantial Taking a multidisciplinary approach and on the basis of data generated from empirical cross national research this study makes the case for indigenous spoliation as a violation of international law Substantially revised and updated to take account of recent legal and political developments the second edition will be a valuable resource for academics practitioners NGOs and policymakers

A Manager's Primer on e-Networking Dragan Nikolic,2003 This book negotiates the hyper dimensions of the Internet through stories from myriads of Web sites with its fluent presentation and simple but chronological organization of topics highlighting numerous opportunities and providing a solid starting point not only for inexperienced entrepreneurs and managers but anyone interested in applying information technology in business through real or virtual enterprise networks to date A Manager s Primer on e Networking is an easy to follow primer on modern enterprise networking that every manager needs to read

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