

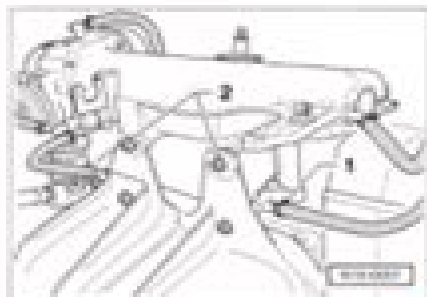
Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module. Use image and cable retainers (AEC engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (A) holding upper and lower sections of intake manifold together (AEC engine shown).
- On the rear upper section of intake manifold, remove (1) and mounting bolts (2) for water pump.



- On the upper section of intake manifold and by water pump, off exposed upper parts on lower section with suitable strap clasp or wide tape (A) and/or other suitable material.

Drive belts, assembly

1. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
 - To loosen and tighten, counter-torque with 34 ft-lb
 - Threads and shoulder must be free of oil and grease
 - Additional torque (A) must be observed on 1.5L, 1.8L and 2.0L engines
2. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
3. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
4. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
5. Timing belt guard, lower section
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb)
6. Bolt
 - Tighten to 40 Nm (30 ft-lb)
7. Right engine mount
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
8. Timing belt guard, upper section
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
9. Timing belt
 - Rotate engine direction of rotation before removing
 - Check for wear
 - Do not reuse
10. Water pump
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
11. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
12. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
13. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
14. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
15. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
16. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
17. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
18. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
19. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
20. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
21. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
22. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
23. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
24. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
25. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
26. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
27. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
28. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
29. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
30. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
31. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
32. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
33. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
34. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
35. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
36. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
37. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
38. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
39. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
40. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
41. Bolt
 - Remove replace
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 - Remove replace
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 - Remove replace
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 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
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 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
46. Bolt
 - Remove replace
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 - Remove replace
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 - Remove replace
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 - Remove replace
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 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
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 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
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 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
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 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
55. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
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 - Remove replace
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 - Remove replace
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 - Remove replace
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 - Remove replace
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 - Remove replace
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 - Remove replace
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 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
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 - Remove replace
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 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
67. Bolt
 - Remove replace
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 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
99. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
100. Bolt
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)



17. Camshaft sprocket
 - Remove from camshaft using two-part puller
18. Timing belt
 - Remove from engine
19. Water pump
 - Remove from engine
20. Injection pump sprocket
 - Two-piece connection
21. Bolt
 - Tighten to 40 Nm (30 ft-lb)
22. Timing belt guard, rear
 - Remove replace
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°)
23. Coolant pump
 - Check impeller for signs of movement
24. Water pump
 - Remove from engine
25. Camshaft timing belt drive sprocket
 - Remove replace
26. Bushing, threaded
 - Remove replace
27. Diesel injection pump
 - Remove from engine
28. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor
29. Bolt
 - Tighten to 40 Nm (30 ft-lb)

Bora Engine Manual

A. K. Legg, Peter T. Gill



Bora Engine Manual:

VW Golf [and] Bora Service [and] Repair Manual A. K. Legg, Peter T. Gill, 2005 Golf Hatchback Estate and Bora Saloon including special limited editions Does NOT cover V5 4 Motion R32 or Cabriolet models or new Golf range introduced January 2004 Petrol 1 4 litre 1390cc 1 6 litre 1595cc 1597cc 1 8 litre 1781cc 2 0 litre 1984cc 4 cylinder inc turbo Does NOT cover 2 3 litre V5 or 2 8 or 3 2 litre V6 Diesel 1 9 litre 1896cc inc turbo **VW Polo Petrol & Diesel Service & Repair Manual** R. M. Jex, 2007 Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo **VW Golf & Bora Service and Repair Manual** Jex R. M., Pete Gill, Legg A. K., Rendle Steve, 2006 Air Weather Service Manual, *Truck service manual*, 1984 Foreign Service Manual United States. State Department, 1949 VW Golf and Bora Service and Repair Manual, 2015-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *VW GTI, Golf, Jetta, MK III & IV* Kevin Clemens, Volkswagen s GTI Golf and Jetta are long time favorites among sport compact performance enthusiasts With engines ranging from the 2 0 liter naturally aspirated four cylinder to the 1 8 liter turbo 4 to the VR6 the Mk III and Mk IV generations 1993 2004 offer tuners a wealth of opportunities This book turns these opportunities into realities from deciding which vehicle to buy to keeping it running in tip top condition to enhancing the performance and appearance of your VW Focusing on the engine wheels and tires suspension body kits interiors and more each project includes straightforward instruction along with details about the necessary parts cost time and skill If you want to get the biggest bang for your VW buck this book is your road map **Standard Catalog of Imported Cars 1946-2002** Mike Covello, 2001-10-01 This is the only book that completely lists accurate technical data for all cars imported into the U S market from 1946 2000 With many imports approaching the antique status this book will be a big seller across all generations of car enthusiasts From the grandiose European carriages of the late Forties to the hot little Asian imports of the Nineties every car to grace American roadways from across the Atlantic and Pacific is carefully referenced in this book Foreign car devotees will appreciate the attention given to capturing precise data on Appearance and Equipment Vehicle I D Numbers Specification Charts Engine Data Chassis Technical Data Options and Historical Information Collectors restorers and car buffs will love this key book from noted automotive authors James Flammang and Mike Covello **Popular Mechanics Complete Car Care Manual** Popular Mechanics, 2005 For more than 100 years the editors of Popular Mechanics have been providing car enthusiasts with the skills and confidence they need to keep their vehicles running right and looking great And this update to the magazine s popular car care manual gives owners more essential information than ever It s absolutely crucial for anyone who wants to know the automobile s basic components from the engine to the

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