

BSA SERVICE SHEET No. 212E

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**"A" and "B" Group Models
(with Full Width Hubs)**

ADJUSTMENT, DISMANTLING AND RE-ASSEMBLY OF HUBS AND BRAKES

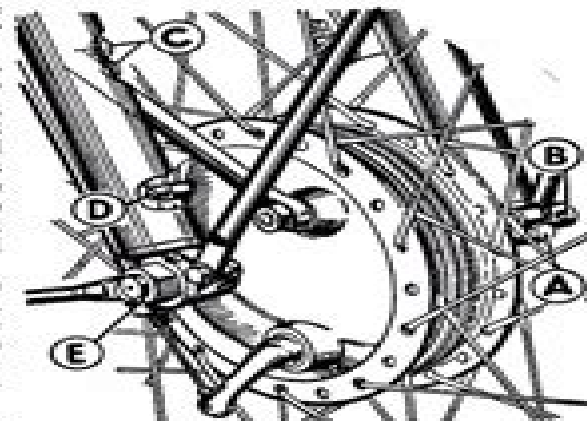
FRONT WHEEL REMOVAL AND REPLACEMENT

To remove the wheel, place the machine on both front and centre stands, take out the two bolts securing the brake anchor strap to the fork leg, and unscrew the large nut from the right-hand side of the wheel spindle. Disconnect the brake cable completely from the brake plate. If sufficient slack cannot be obtained by screwing down the cable adjuster, the outer casing may be released from its holder at the handlebar end.

Next, slacken the pinch bolt in the left-hand fork leg and draw out the spindle by inserting a tommy bar in the hole provided, and using a pulling and twisting motion. At the same time support the weight of the wheel to avoid damaging the bush which projects through the brake plate and partly enters the right-hand fork leg. Should this bush be pushed inadvertently back inside the hub, it can be re-positioned by inserting the wheel spindle from the left-hand side.

There is no distance piece fitted outside the hub, location being maintained by means of a shoulder formed on the spindle meeting the bush already referred to. Once the spindle has been removed, the wheel can be pulled away from the right-hand fork leg and withdrawn.

Refitting is carried out by reversing the procedure for removal, except that tightening the pinch bolt must be left until the machine has been taken off the stands. The forks should then be fully depressed and released several times to ensure that the left-hand leg takes up the correct position on the wheel spindle. The inner edge of the tommy bar hole should be approximately level with the outer face of the fork leg. Finally, tighten the pinch bolt and check the tightness of all other bolts and nuts which have been disturbed.



FRONT WHEEL REMOVAL AND REPLACEMENT (models with Frame prefix letters FA or FB)

To remove the wheel, place the machine on the stand, disconnect the brake cable by removing the split pin and clevis pin on the brake arm. Unscrew the four bolts holding the fork end caps when the wheel will then drop to the ground. Note that there is a register at each end of the spindle to clear the bolts, these also serve to locate the wheel in the forks.

REFITTING

This is simply the reverse of the above procedure but care must be taken to locate the lug on the right-hand leg in the groove on the brake cover plate.

Do not omit the split pin when re-connecting the brake cable.

Bsa B31 Service Manual

E Durkheim



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