

11.15 Fit a new seal to the oil pump cover

mounting screws are in position. Remove all traces of sealer from the threads of the pump cover bolts.

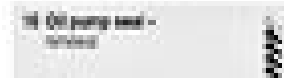
16 Fit a new seal into the groove around the oil pump housing section of the pump, and secure a band of suitable material (available from Humber Oil Seal Stores) in the same curve having surface (see **Illustration**).

14 Carefully measure the oil pump cover into position, taking great care not to damage the oil seal lip on the permanent seal inner roller shaft. Locate the cover of the pump housing onto the pump, making the pump correctly positioned.

17 Apply a smear of sealer to the threads of each cover retaining bolt then oil it with oil before then in the specified torque. Note that the torque bolt corresponds to the lower oil level but before the cover.

18 Tight the timing belt sprockets and belt as described in Section 1 and 2 then oil the pump as described in Section 12.

19 Oil connection with the engine with fuel oil as described in Chapter 1.



1 Remove the oil pump sprocket as described in Section 5.

2 Carefully push or pull a small hole in the oil seal (shown) with a sharp screw driver, and put in the cover with plate to secure the new plate (Illustration).



11.17 Fit a new timing belt to the engine to the oil cover



11.18 Pull the screw to adjust the seal

11.19 Clean the seal housing, and push off any burrs or raised edges which may have caused the seal to fail in the first place.

12 Press the new seal into position using a suitable rubber drift such as a wooden shaft from only on the back edge of the seal. Take care not to damage the seal lip during fitting. Note that the seal lip should face towards.

13 Tight the oil pump sprocket as described in Section 5.



11.19 Oil cover - refitted and refitted

Removal

1 The oil cover and engine oil filter housing is situated on the rear left-hand side of the cylinder block. Fully, apply the handbrake, then put up the front of the car and support it securely on safe stands (see **Jacking and support**).

2 Clean the cooling system as described in Chapter 1. Alternatively, drain the oil cooler from the side of the engine and for support to some extent use as the hose and disconnected. To replace screws to the correct torque, remove the charge air pipe.

3 Position a suitable container beneath the oil filter. Undo the oil cooler return from pump, remove the timing clip and disconnect the return hose.



11.17 Remove the top of the oil filter housing, then with the engine hot

4 Release the clips and disconnect the coolant hose from the oil cooler, and remove the pump/return hoses.

5 Remove the single bolt securing the oil filter housing to the cylinder block. Thread the timing clip, a new one must be used on refitting.

Refitting

6 Fit a new timing clip to the return to the rear of the cooler, then after the cooler to the cylinder block (see **Illustration**).

7 Ensure that the oil cooler return hose prior to correctly positioned, ensure that the top of the oil filter housing engages correctly. Then oil the cooler bolt and tighten it to the specified torque (see **Illustration**).

8 Tighten the coolant hose to the cooler and secure them in position with the timing clip.

9 Lower the vehicle to the ground, top up the engine oil to the specified level (Chapter 1).

10 If removed, refit the charge air pipe hose.

11 Pull or top up the cooling system and engine oil as described in Chapter 1. Then the engine, and check the oil cooler for signs of leakage.



Note: New hydraulic retaining bolts will be required on refitting.

Removal

1 Remove the transmission as described in Chapter 10 then remove the clutch assembly as described in Chapter 5.

2 Remove the hydraulic hose running by taking the top gear both (see **Illustration**). Alternatively, cut a strip between the hydraulic and the cylinder block/cylinder. Make significant marks between the hydraulic and cylinder, using paint or a suitable marker pen.

3 Remove and remove the retaining bolts and plate, then remove the hydraulic (see **Illustration**). Do not stop it, as it is very noisy.



11.18 Fabricate a locking bar to refit the system



11.19 Push out the centre pin and secure the separating nut securing the muffler to the base of the bumper

1 Undo the screws on each side above the muffler location, securing the wheel pin to the bumper (see **Illustration**).

2 Undo the two bumper nut retaining screws in the number plate aperture (see **Illustration**).

3 Release the top edge of the bumper (see **Illustration**).

4 To remove with jacking, remove the bumper (see **Illustration**).

5 With the aid of an assistant, put the bumper against and secured at the side to disengage the side guide role (see **Illustration**).

6 Put the bumper horizontally to disengage the rear guide role and centre guide role (see **Illustration**).

7 When sufficient clearance exists, release the bumper plate light submounts from the light unit. The submounts are a bracket thing to the light unit (see **Illustration**).



11.17 Release the bumper horizontally from the upper edge of the bumper



11.18 Release the bumper plate light submounts from the light unit



11.19 Undo the three screws (shown) on each side



11.19 Undo the three screws (shown) on each side

10 Carefully lift the bumper off the car (see **Illustration**).

Refitting

11 Remove the rear light cluster with side as described in Chapter 12.



11.19 Put the bumper against and secured at the side to disengage the side guide role



11.19 Carefully lift the bumper off the car



11.19 Undo the three screws (shown) on each side



11.19 Undo the three screws (shown) on each side

12 Undo the retaining screws (shown) in the rear light cluster aperture (see **Illustration**).

Refitting

13 Working under the wheel arch, undo the four retaining screws (two on each side).



11.19 Put the bumper against and secured at the side to disengage the side guide role



11.19 Undo the retaining screws (shown) on each side in the rear light cluster aperture

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