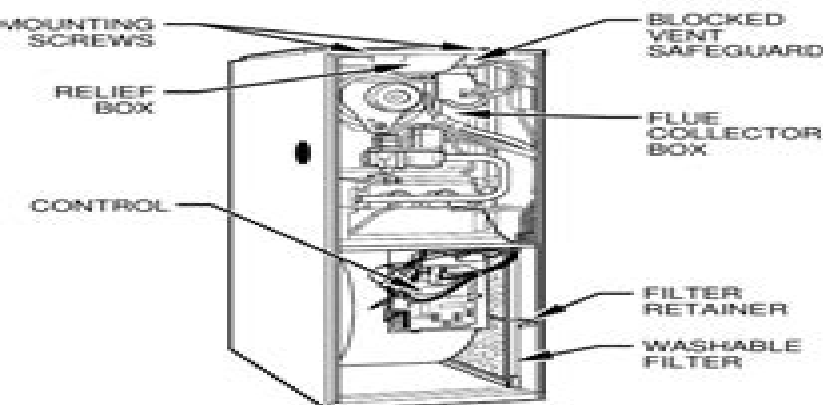




→ Fig. 6—Model 383KAV Upflow

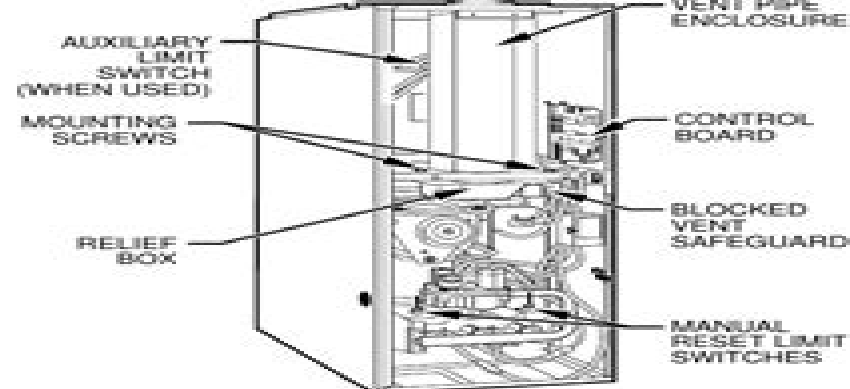
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- a. Remove dust caps or plugs from oil ports located at each end of motor.
- b. Use a good grade of SAE 20 nondetergent motor oil and put 1 teaspoon, 5 cc, 3/16 oz., or 16 to 25 drops in each oil port. Do not over-oil.
- c. Allow time for total quantity of oil to be absorbed by each bearing.
- d. Wipe excess oil from motor housing.
- e. Replace dust caps or plugs on oil ports.

12. Remove blower wheel from housing.
 - a. Mark cutoff location to ensure proper reassembly.
 - b. Remove screws holding cutoff plate and remove cutoff plate from housing.
 - c. Lift blower wheel from housing through opening.
13. Clean blower wheel and motor using a vacuum cleaner with soft brush attachment. Do not remove or disturb balance weights (clips) on blower wheel blades. The blower wheel should not be dropped or bent as balance will be affected.
14. Reinstall blower wheel by reversing items 12 a through c. Be sure wheel is positioned for proper rotation.
15. Reassemble motor and blower by reversing items 5 through 10. If motor has ground wire, be sure it is connected as before.

CAUTION: Be sure the motor is properly positioned in the blower housing. The motor oil ports must be at a minimum of 45° above the horizontal centerline of the motor after the blower assembly has been reinstalled in the furnace.

16. Reinstall blower assembly in furnace.
17. Reinstall control. Connect blower electrical leads to control. Please note that the common wire connection is 3/16 in. and all other wire connections are 1/4 in. for assembly. **DO NOT FORCE.**
18. Reconnect wires to auxiliary limit switch on blower housing (downflow/horizontal furnace only).
19. Reinstall vent pipe and enclosure (downflow/horizontal furnace only).



→ Fig. 7—Model 373LAV Downflow

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20. Turn on electrical power and check for proper rotation and speed changes between heating and cooling.
21. Replace blower access door. Secure with screw (when used on downflow/horizontal furnace only).

C. Cleaning Heat Exchanger

The following steps should be performed by a qualified service technician.

NOTE: Deposits of soot and carbon indicate the existence of a problem which needs to be corrected. Take action to correct the problem.

If it becomes necessary to clean the heat exchanger because of carbon deposits, soot, etc., proceed as follows:

1. Turn off gas and electrical power to furnace.
2. Remove screw from front of blower access door (downflow/horizontal furnace only) and remove control and blower access doors.
3. Remove vent pipe enclosure (downflow/horizontal furnace only) and disconnect vent pipe from relief box.
4. Remove 2 screws that secure relief box. (See Fig. 6 or 7.)
5. Disconnect wires to the following components.
 - a. Blocked vent safeguard
 - b. Inducer motor
 - c. Pressure switch
 - d. Limit overtemperature switch(es)
 - e. Gas valve
 - f. Hot surface ignitor
 - g. Flame-sensing electrode
6. Remove 8 screws that secure flue collector box to center panel. Be careful not to damage sealant.
7. Remove complete inducer assembly from furnace, exposing flue openings.
8. Clean cells using field-provided small wire brush, steel spring cable, reversible electric drill, and vacuum cleaner.
 - a. Assemble wire brush and steel spring cable.
 - (1.) Use 48 in. of 1/4-in. diameter high-grade steel spring cable (commonly known as drain clean-out or Roto-Rooter cable).

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Table of Contents Bryant Furnace 383kav Parts Manual

1. Understanding the eBook Bryant Furnace 383kav Parts Manual
 - The Rise of Digital Reading Bryant Furnace 383kav Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Bryant Furnace 383kav Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Bryant Furnace 383kav Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Bryant Furnace 383kav Parts Manual
 - Personalized Recommendations
 - Bryant Furnace 383kav Parts Manual User Reviews and Ratings
 - Bryant Furnace 383kav Parts Manual and Bestseller Lists
5. Accessing Bryant Furnace 383kav Parts Manual Free and Paid eBooks
 - Bryant Furnace 383kav Parts Manual Public Domain eBooks
 - Bryant Furnace 383kav Parts Manual eBook Subscription Services

- Bryant Furnace 383kav Parts Manual Budget-Friendly Options
- 6. Navigating Bryant Furnace 383kav Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Bryant Furnace 383kav Parts Manual Compatibility with Devices
 - Bryant Furnace 383kav Parts Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Bryant Furnace 383kav Parts Manual
 - Highlighting and Note-Taking Bryant Furnace 383kav Parts Manual
 - Interactive Elements Bryant Furnace 383kav Parts Manual
- 8. Staying Engaged with Bryant Furnace 383kav Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Bryant Furnace 383kav Parts Manual
- 9. Balancing eBooks and Physical Books Bryant Furnace 383kav Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Bryant Furnace 383kav Parts Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Bryant Furnace 383kav Parts Manual
 - Setting Reading Goals Bryant Furnace 383kav Parts Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Bryant Furnace 383kav Parts Manual
 - Fact-Checking eBook Content of Bryant Furnace 383kav Parts Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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