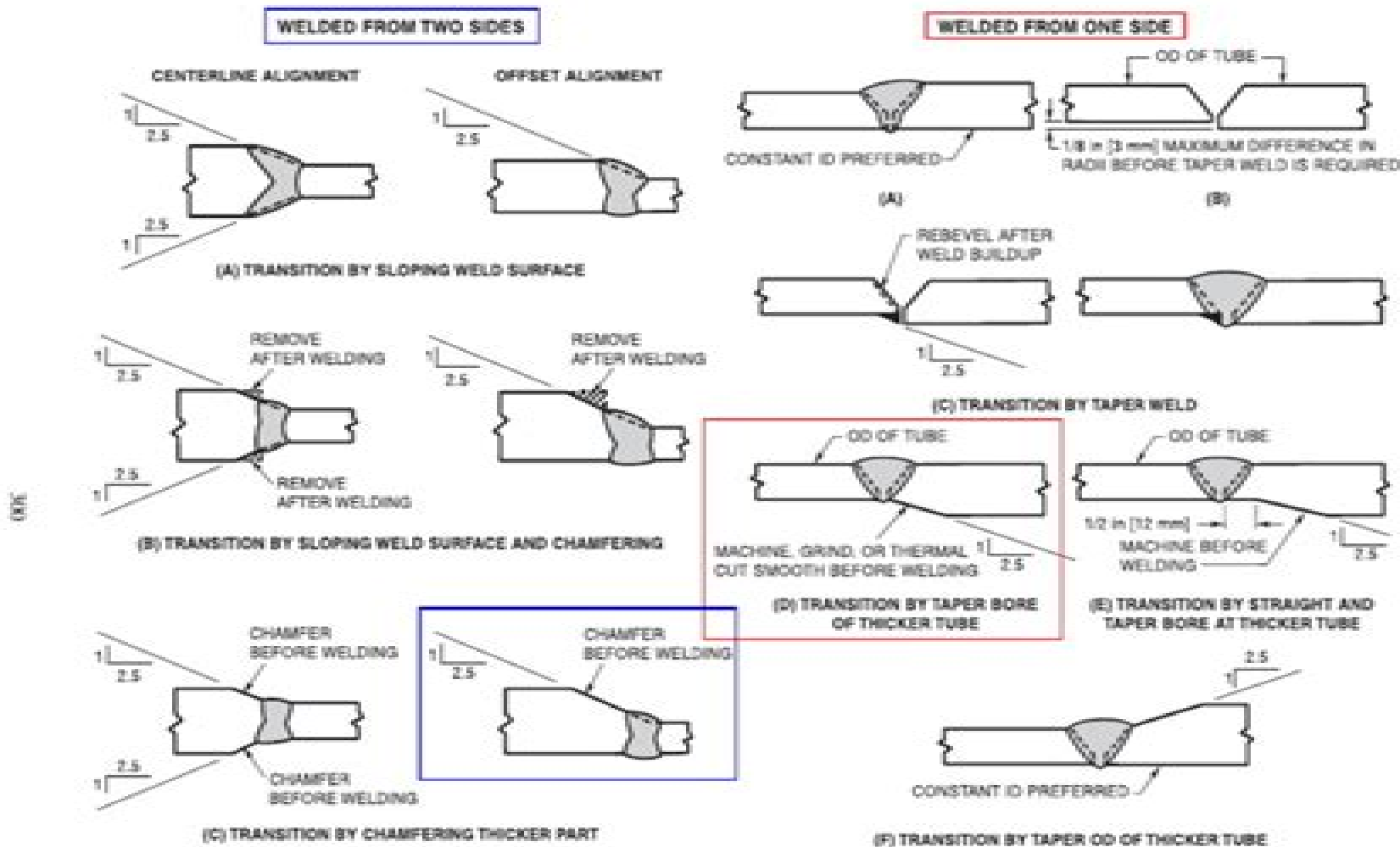




Notes:

1. Groove may be of any allowed or qualified type and detail.
2. Transition slopes shown are the maximum allowed.
3. In (B), (D), and (E) groove may be any allowed or qualified type and detail. Transition slopes shown are maximum allowed.

Figure 9.9—Transition of Thickness of Butt Joints in Parts of Unequal Thickness (Tubular) (see 9.7)

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American Welding Society

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the American Welding Society text.

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Structural Welding Code--Steel AWS Structural Welding Committee Staff,1978-11 **ANSI/AWS D1.1-92 : Structural Welding Code : Steel** ANSI,American Society of Mechanical Engineers,1992 **Structural Welding Code** ,1972

AWS D1. 1 CCRM- 2008, Code Clinic - Structural Welding Code Steel American Welding Society. Education Department,2008-01-01 **The Everyday Pocket Handbook for Visual Inspection of AWS D1.1 Structural Welding Code's Fabrication and Welding Requirements** AWS Committee on Methods of Inspection,American Welding Society,2004 **Structural Welding Code-Steel/D1.186** American Welding Society,1986 AWS D1.1:2000, Structural Welding Code-Steel American Welding Society Staff,2000-05 *ANSI/AWS D1. 1-88, Structural Welding Code -- Steel* American National Standards Institute (New York, N.Y.),American Welding Society,American Welding Society. Structural Welding Committee,1988 **ANSI/AWS D1. 1-81, Structural Welding Code -- Steel** American Welding Society,1981

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