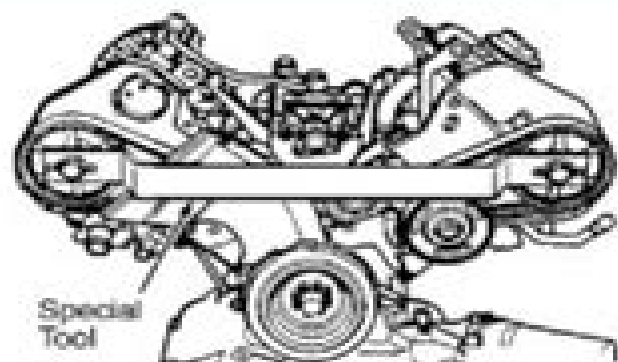


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- Use an 8 mm wrench to turn timing belt tensioner roller clockwise until tensioner lever compresses and return spring pops. See Fig. 24.
- Using a torque wrench with an 8 mm hex bit, apply 11.8 Nm (8.7 ft-lb) to timing belt tensioner roller (idler bearing). This ensures timing belt tensioner has expanded completely and properly tensioned belt.
- Tighten camshaft sprockets to specification. See **TORQUE SPECIFICATIONS**. To complete installation, remove manual provisions.
- Install serpentine belt and tensioner (see **SERPENTINE DRIVE BELT & TENSIONER**). See **LOCK CARRIER**.

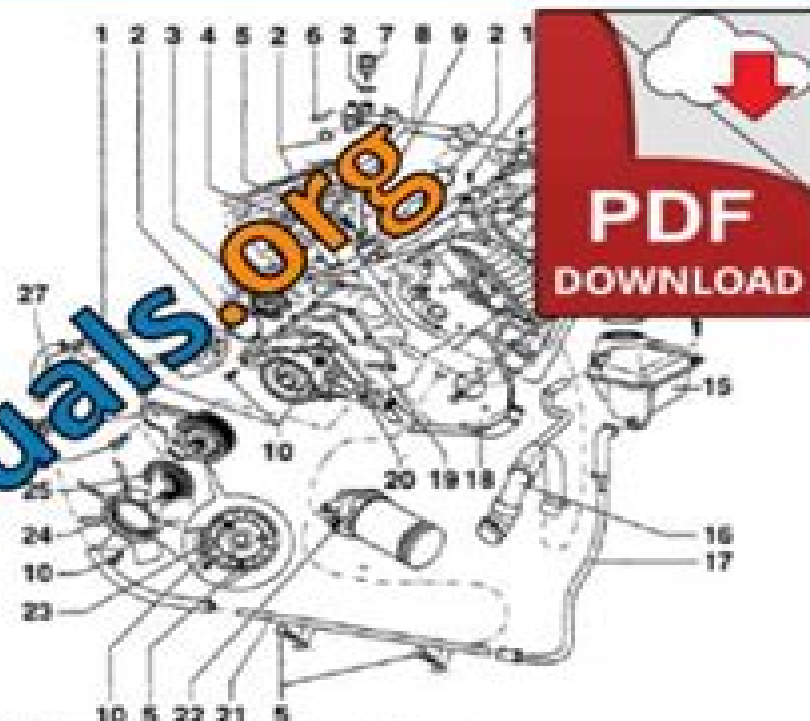
CAMSHAFTS

CAREFUL: DO NOT start engine for about 30 minutes after camshaft installation. Hydraulic valve lifters must bleed down or vacuum must be applied to the lifters. With system off, rotate crankshaft by hand 2 full turns before starting engine to ensure valves do not strike.

NOTE: For help in identifying components and their locations, refer to illustrations. See Fig. 24 and Fig. 25.

Revised

- Remove timing belt. See **TIMING BELT**. Turn crankshaft back slightly (arrow points off Top Dead Center TDC).
- Remove camshaft drive sprockets and camshaft drive sprocket timing pulley. See Fig. 24.
- Disconnect Camshaft Position (CMP) sensor housing and return wire. Remove oval (shaded) timing belt guard. Remove roller.
- Check camshaft drive sprockets. Missing only for camshaft, clip for roller in the camshaft sprocket in the timing cap. See Fig. 24. Using pin, push down and sprocket opposite side of roller cap. Remove rollers/belt drive (and rollers/pulley sealings) in 15 min.



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- Bolt**
 - 25 Nm (18 ft-lb)
- Retaining clip**
 - Make sure clip is seated securely
- Engine Coolant Temperature (ECT) sensor -G42-**
- Belt**
 - 10 Nm (7 ft-lb)
- Coolant pipe**
 - Coolant hose connection diagram - page 18-10
- Front coolant pipe**
- Sealing cap**
 - Check using VAG1274 cooling system tester and VAG1274/Adapter
 - Test pressure: 1.4-1.6 bar (20-30 psi)
- O-ring**
 - Replace if damaged
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Table of Contents Audi A6 Workshop Manual 1996

1. Understanding the eBook Audi A6 Workshop Manual 1996
 - The Rise of Digital Reading Audi A6 Workshop Manual 1996
 - Advantages of eBooks Over Traditional Books
2. Identifying Audi A6 Workshop Manual 1996
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Audi A6 Workshop Manual 1996
 - User-Friendly Interface
4. Exploring eBook Recommendations from Audi A6 Workshop Manual 1996
 - Personalized Recommendations
 - Audi A6 Workshop Manual 1996 User Reviews and Ratings
 - Audi A6 Workshop Manual 1996 and Bestseller Lists
5. Accessing Audi A6 Workshop Manual 1996 Free and Paid eBooks
 - Audi A6 Workshop Manual 1996 Public Domain eBooks
 - Audi A6 Workshop Manual 1996 eBook Subscription Services
 - Audi A6 Workshop Manual 1996 Budget-Friendly Options
6. Navigating Audi A6 Workshop Manual 1996 eBook Formats
 - ePub, PDF, MOBI, and More
 - Audi A6 Workshop Manual 1996 Compatibility with Devices
 - Audi A6 Workshop Manual 1996 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Audi A6 Workshop Manual 1996
 - Highlighting and Note-Taking Audi A6 Workshop Manual 1996
 - Interactive Elements Audi A6 Workshop Manual 1996
8. Staying Engaged with Audi A6 Workshop Manual 1996

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Audi A6 Workshop Manual 1996
- 9. Balancing eBooks and Physical Books Audi A6 Workshop Manual 1996
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Audi A6 Workshop Manual 1996
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Audi A6 Workshop Manual 1996
 - Setting Reading Goals Audi A6 Workshop Manual 1996
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Audi A6 Workshop Manual 1996
 - Fact-Checking eBook Content of Audi A6 Workshop Manual 1996
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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with lee hawkins garby the wife of his college classmate and later neighbor carl garby the novel starts as an edisonade but turns int

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