



Figure 14—Removing the Crankshaft

- Using the manufacturer's procedure, install a new gasket and the top of the cylinder head on the cylinder.
- After the gasket under flange are secured, screw the head bolts. Turn the crankshaft until the piston is at the top of its stroke. Remove the bolts and the gasket.
- Repeat the procedure for each piston.

7. Disconnect the oil pan (10) or drain. See note of the manufacturer of the connecting rod (11).



Figure 15—Removing the Crankshaft

crankshaft to insure proper assembly. See note of the manufacturer of the parts if necessary.

- To avoid distorting the connecting rod, disconnect the rod from the crankshaft at the bottom of its stroke.
- Remove the nuts (16).
- Remove the connecting rod (17).
- Label the bottom of 12 and 13 and 14 and 15 and the connecting rod with the manufacturer's name and the number of the connecting rod with the number of the connecting rod during the removal process.
- Push the connecting rod and piston (12) out of the cylinder. Be sure the connecting rod is not bent.
- Label the bottom of the connecting rod (16) with the connecting rod.
- Take note of the marks the connecting rod piston assembly and the number of the connecting rod. Be sure that each assembly is in its original form.
- Repeat the procedure on the other connecting rod assemblies.

FLYWHEEL REMOVAL

Remove or Disconnect (Figure 16)

1. Flywheel (18)
2. Flywheel (19)
3. Bolts (20)

CRANKSHAFT REMOVAL

The main bearings and the oil pan are removed without removing the crankshaft, as shown in the diagram.

Remove or Disconnect (Figure 17)

- Check the main bearing caps (12) and 13 and 14 and 15. The main bearing caps are removed through 1 from the front to the rear of the crankshaft. The main must be placed in their original position during engine assembly.
- 1. Crankshaft timing gear (18)
- 2. Bolt (19)
- 3. Main bearing caps (12 and 13)
- 4. Crankshaft (14). Lift the crankshaft from the engine. Be sure to avoid damage to the main bearings and the oil pan flange surfaces.
- 5. Bolt (19)
- 6. Main bearing caps (Figure 18)
- If the main bearing caps are not in their original position, place them in their original position before reusing.

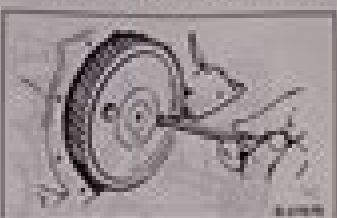


Figure 18—Removing the Crankshaft

CRANKSHAFT REAR OIL SEAL REMOVAL (WITHOUT REMOVING CRANKSHAFT)

Remove or Disconnect (Figure 19)

NOTE: Care must be taken not to damage the crankshaft rear oil pan flange surfaces with the pry bar.

1. Rear crankshaft oil seal
- Pry the seal out with a screwdriver. See note of the manufacturer of the crankshaft.

MAIN BEARING REMOVAL (WITHOUT REMOVING THE CRANKSHAFT)

Remove or Disconnect

Test Required

1. Main bearing caps (12 and 13)

1. Check the main bearing caps for bearing damage. Mark the caps if necessary. The caps must be returned to their original position during assembly.
2. Label the main bearing caps (12) from the main bearing caps.
3. Label the main bearing caps (13)
- Insert a pry bar into the crankshaft oil pan.
- Remove the crankshaft oil pan flange out of the block.

CAMSHAFT REMOVAL

Remove or Disconnect (Figure 20, 21 and 22)

1. Turn the crankshaft (14) with the bolt (19) and pry bar (20) through the holes in the crankshaft gear (14).
1. Bolt (19)
2. Crankshaft (14). Put the crankshaft out of the block. Support the crankshaft carefully when removing to prevent damage to the crankshaft bearings.



Figure 19—Crankshaft and Bearing Components

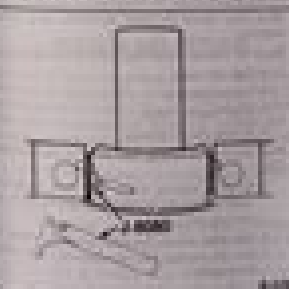


Figure 20—Removing the Crankshaft

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