

NOTE:

WHEN PACK VALVE CLOSE, THE TEMP CONTR VALVE CLOSES.

TEMP OF AIR EXITING PACK IS THE COLDEST SETTING OF THE THREE TRIM AIR MOD VALVES.

BOEING
737-400

CONTROLLED BY "PACK ZONE CONTROLLER"

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BACKUP FOR TEMP CONTROL, VALVE AND ANTI-ICE

PACK TRIP: (3 SIGNALS)
(CLOSE PACK VALVE & TEMP CONTR VALVE)

KEEPS MANFOLD ICE FREE

3 C SENSOR

100°C PACK DISCHARGE

CABIN TEMP BULB
CABIN TEMP SENSOR

AFT PASS ZONE

CABIN TEMP BULB
CABIN TEMP SENSOR

FWD PASS ZONE

COOL PACK AIR MOD VALVE

CONTROL CABIN TEMP SENSOR

CONTROL CABIN

DUCT OVER HEAT SENSORS

DUCT TEMP BULB

DUCT TEMP BULB

DUCT TEMP BULB

DUCT TEMP BULB

DUCT TEMP BULB

DUCT TEMP BULB

DUCT TEMP BULB

DUCT TEMP BULB

DUCT TEMP BULB

PACK MAN TEMP SENSOR

MIX MAN TEMP SENSOR

RECIROULATION FAN

100°C PACK DISCHARGE

PRE-INSULATED UNPRESSURIZED

PACK TEMP SENSOR

PACK TEMP BULB

RAM AIR INLET MODULATION PANELS

DEFROSTER

MIX MANFOLD

CONDITIONED AIR

TRIM AIR MOD VALVE

TRIM AIR MODULATING VALVE

PRIMARY AND SECONDARY CONTROL

TEMP INDICATION

RAM AIR INLET

DEFROSTER

DEFROSTER

RIGHT PACK (OUTLAW)

TRIM AIR PRESS REG VALVE

TRIM AIR PRESS REG VALVE

CONDENSER

PRIMARY WATER EXTRACTORS

RE-HEATER

WATER SHUT OFF VALVE

RAM AIR

DEFROSTER

100°C TEMP CONTR VALVE

TEMP CONTR VALVE

AIR CYCLE MACHINE

200°C COMP DISCH OVER SW

100°C RAM AIR TEMP SENSOR

100°C TURB INLET

100°C WATER EXTRACTOR

RAM AIR

DEFROSTER

TO TURBOPAN VALVE

PACK VALVE

ISOLATION VALVE

TO TURBOPAN VALVE

FROM RAM PACK

TO TAT PROBE

RAM AIR EXT LOUVER

TURBO FAN

RAM AIR ACTUATOR

100°C TEMP CONTR VALVE

TEMP CONTR VALVE

AIR CYCLE MACHINE

200°C COMP DISCH OVER SW

100°C RAM AIR TEMP SENSOR

100°C TURB INLET

100°C WATER EXTRACTOR

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RAM AIR ACTUATOR

- HOT AIR
- WARM AIR
- COOL AIR
- COLD AIR
- CONDITIONED AIR
- SEPARATED WATER

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Figure 26 Air Conditioning System Schematic

RAM AIR ACTUATOR IS CONTROLLED BY THE 110°C SENSOR

Boeing System Schematic Manual

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