



## UNIVERSAL VERTICAL BORING AND MILLING MACHINE CHARACTERISTIC FEATURES

# F3

A large and freely accessible worktable which enables easy mounting of bulky work-pieces.

Large cross and longitudinal table movements, with a wide range of infinitely variable feeds.

The rotary table movement also incorporates infinitely variable feed.

Rapid traverses for all table movements, spindle slide and spindle head carrier. A wide range of infinitely variable boring and milling speeds of spindle.

Convenient positioning of controls for feeds and rapid traverses which are operated by electro-magnetic clutches. Hand-operated central lubrication system for all important units.

Covers protect slide-ways from dust and chips.

Traverse movements all fitted with scales and verniers.

Dial gauge holder for fine adjustment of all movements of the table in longitudinal and transverse direction, and of the spindle slide.

The new Universal Boring and Milling Machine F3 has been designed for great versatility on a variety of heavy or bulky components, machining of which is impossible or less advantageous on conventional machines.

The development of the F3 is based on experiences with our universal milling machine which finds wide application in the production of patterns. This great versatility is thus transferred to a wide range of metal working jobs.

The F3 Miller is ideal for the production of large dies, as this involves both milling and boring, sometimes on bulky components. The work pieces can be bore-turned, drilled and milled on this machine in one set-up.

Not only in the manufacturing, but also in general production of complicated and bulky workpieces, the F3 eliminates set-up time and transfer of work-pieces from one machine to another.

The rigidity necessary for face milling operations has been incorporated in the design without impairing the generous throat dimensions.

The machine comprises table with longitudinal and transverse carriage motions — the table itself being capable of circular motion — and column with head.

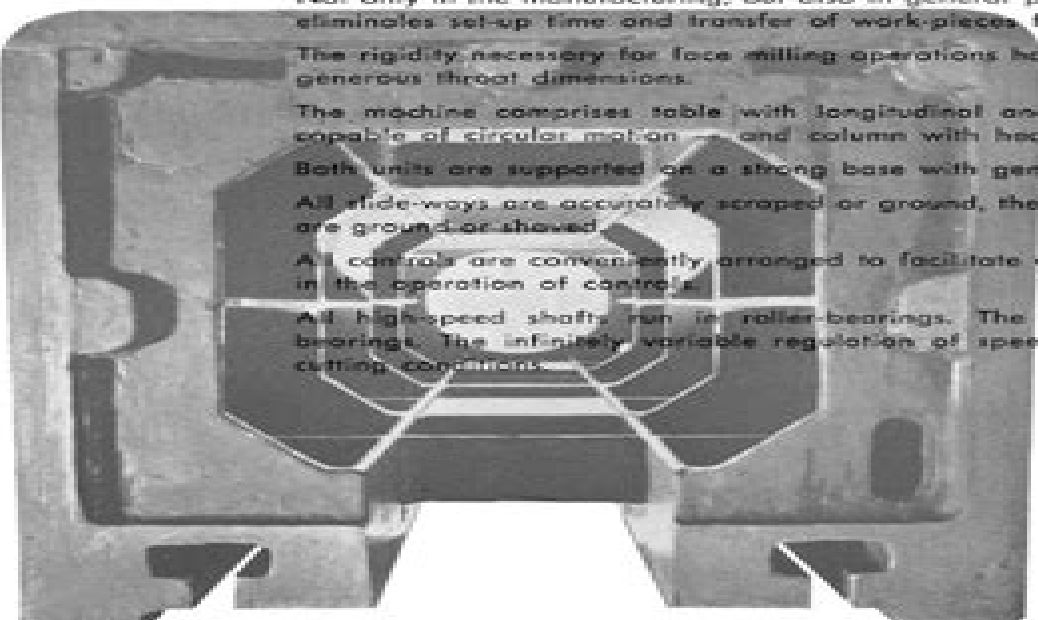
Both units are supported on a strong base with generously dimensioned ribs.

All slide-ways are accurately scraped or ground, the gears for the drive are hardened; the flanks of the teeth are ground or shaved.

All controls are conveniently arranged to facilitate operation. Carefully designed interlocks eliminate errors in the operation of controls.

All high-speed shafts run in roller-bearings. The main spindle is mounted in specially selected roller-bearings. The infinitely variable regulation of speeds and feeds ensures quick adaptation to the required cutting conditions.

A view inside the column, showing the massive, ribbed design.



# Boko F3 Manual

**Lei Shi**



**Boko F3 Manual:**

**Machinery and Production Engineering ,1973**

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