

11.15 Fit a new seal to the oil pump cover

mounting screws are in position. Remove all traces of sealer from the threads of the pump cover bolts.

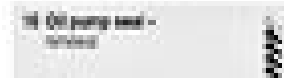
16 Fit a new seal into the groove around the oil pump housing section of the cover, and secure a band of suitable material (available from Haulage Coat) across the cover cover mating surface (see **Illustration**).

14 Carefully manoeuvre the oil pump cover into position, taking great care not to damage the oil seal lip or the camshaft seal inner roller shaft. Locate the cover of the covers mating with the pump, making the mating correctly positioned.

17 Apply a smear of sealer to the threads of each cover retaining bolt, then refit all bolts and tighten them to the specified torque. Note that the larger bolt corresponds to the lower oil pump bolt below the cover.

18 Refit the timing belt sprockets and belt as described in Sections 1 and 2, then refit the pump as described in Section 13.

19 On completion with the engine with fuel or oil described in (Chapter 1).



1 Remove the oil pump sprocket as described in Section 5.

2 Carefully push or pull a small hole in the oil seal (shown) with a sharp screwdriver, and refit the oil pump with plate to secure the new plate (Illustration).



11.17 Fit a new sealing ring to the cover of the oil pump



11.18 Refit the screws to refit the seal

1 Clean the seal housing, and push off any burrs or raised edges which may have caused the seal to fail in the first place.

2 Press the new seal into position using a suitable rubber mallet such as a mallet which has only an beveled outer edge of the seal. Take care not to damage the seal lip during fitting. Note that the seal lip should face towards.

3 Check the oil pump sprocket as described in Section 5.



Removal

1 The oil pump and timing of rear housing is situated on the rear left-hand side of the cylinder block. Fully, apply the handbrake, then jack up the rear of the car and support it securely on safe stands (see **Jacking and support**).

2 Clean the timing system as described in Chapter 1. Alternatively, strip the oil pump cover from directly above the cover and be prepared to remove the cover as the pump is disconnected. To remove screws to the cover from, remove the timing belt sprocket.

3 Position a suitable container beneath the oil pump. Undo the oil pump retain from above, remove the retaining clip and disconnect the return hose.



11.17 Ensure that the top of the oil pump housing engages, then with the centre bolt

4 Release the clip and disconnect the return hose from the oil pump, and remove the pump from the car.

5 Remove the single bolt securing the oil pump housing to the cylinder block. Thread the retaining clip, a new one must be used on refitting.

Refitting

6 Fit a new sealing ring to the recess in the rear of the cover, then refit the cover to the cylinder block (see **Illustration**).

7 Ensure that the oil pump retain from above is correctly positioned, ensure that the top of the oil pump housing engages correctly. Then refit the centre bolt and tighten it to the specified torque (see **Illustration**).

8 Reconnect the return hose to the pump and secure them in position with the retaining clip.

9 Lower the vehicle to the ground, top up the engine oil to the specified level (Chapter 1).

10 If removed, refit the timing belt sprocket from.

11 Refit or top up the cooling system and engine oil as described in Chapter 1. Start the engine, and check the oil pump for signs of leakage.



Note: New physical retaining bolts will be required on refitting.

Removal

1 Remove the transmission as described in Chapter 10, then remove the clutch assembly as described in Chapter 5.

2 Remove the flywheel from turning by turning the flywheel with a strap between the flywheel and the cylinder block/crankshaft. Make significant marks between the flywheel and crankshaft using paint or a suitable marker pen.

3 Remove and remove the retaining bolts and plate, then remove the flywheel (see **Illustration**). Do not strip it, as it is very heavy.



11.19 Fabricate a locking bar to retain the flywheel



11.20 Push out the centre pin and extract the separating nut securing the muffler to the base of the bumper

1 Undo the screws on each side above the muffler location, securing the wheel gun (see **Illustration**).

2 Undo the two bumper nut retaining screws in the number plate aperture (see **Illustration**).

3 Release the tongue assembly from the upper edge of the bumper (see **Illustration**).

4 On models with parking distance sensors, disconnect the distance sensor cable wiring connector from the underside of the bumper.

5 With the aid of an assistant, pull the bumper upwards and outwards at the side to disengage the side guide rails (see **Illustration**).

6 Pull the bumper downwards to disengage the rear guide rails and centre guide rails (see **Illustration**).

7 When sufficient clearance exists, release the bumper plate light submounts from the light units. The submounts are a bracket (see **Illustration**).



11.21 Release the bumper assembly from the upper edge of the bumper



11.22 Release the bumper plate light submounts from the light units



11.23 Undo the three screws (shown) on each side



11.24 Undo the two screws in the number plate aperture

8 Undo the retaining screws each side in the rear light cluster aperture (see **After System**).

9 Working under the wheel arch, undo the four retaining screws (two on each side) (see **Illustration**).



11.25 Pull the bumper upwards and outwards at the sides to disengage the side guide rails



11.26 Carefully lift the bumper off the car



11.27 Undo the retaining screws (shown) each side in the rear light cluster aperture



11.28 Working under the wheel arch, undo the four retaining screws (two on each side)

10 Undo the retaining screws (shown) each side in the rear light cluster aperture (see **After System**).

11 Working under the wheel arch, undo the four retaining screws (two on each side) (see **Illustration**).



11.29 Pull the bumper upwards and outwards at the sides to disengage the side guide rails



11.30 Carefully lift the bumper off the car

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