



Power and productivity  
for a better world™

**ABB**

## M2BAX General Performance Motors

IEC Low Voltage Motors IE2 Efficiency 220V / 380V / 440V  
Three-Phase Class F IP55

### STANDARD FEATURES

#### High efficiency

- Design follows IEC international standards. Optimized electromagnetic design with 200 level polyester imide/polyamide imide composite enameled round copper wire to ensure stability and superior electrical performance.

#### High reliability

- 30 years service life design
- Long-term continuous performance
- Optimization design by finite element for solid mechanical structure

#### Low Vibration

- Imported bearing brand and higher concentricity to lower motor vibration, fully meet high demand of customers.

#### Low noise level

- Optimized electrical groove cooperates, special design of rotor chute and fan motor to lower the noise.

#### Variable frequency drive ready

- M2BAX standard electromagnetic design can be adapted to variable frequency drive
- All tested by ABB inverter
- Voltage ≤500V fans & pumps square torque load can be directly used as frequency conversion motor with ABB converter

#### Global products

- ABB global R&D platform design
- World-wide service network (more than 100 countries overseas service centers)

### Bearings

General performance motors are normally fitted with single-row deep-groove ball bearings, as shown in the table.

| Motor<br>Frame<br>Size | Poles | Standard bearing type |              |
|------------------------|-------|-----------------------|--------------|
|                        |       | D-end                 | N-end        |
| 71                     | 2-6   | 6203-2Z / C3          | 6202-2Z / C3 |
| 80                     | 2-6   | 6204-2Z / C3          | 6203-2Z / C3 |
| 90                     | 2-6   | 6205-2Z / C3          | 6204-2Z / C3 |
| 100                    | 2-6   | 6206-2Z / C3          | 6205-2Z / C3 |
| 112                    | 2-6   | 6206-2Z / C3          | 6205-2Z / C3 |
| 132                    | 2-4   | 6208-2Z / C3          | 6208-2Z / C3 |
| 160                    | 2-6   | 6209-2Z / C3          | 6209-2Z / C3 |
| 180                    | 2-6   | 6210-2Z / C3          | 6209-2Z / C3 |
| 200                    | 2-6   | 6212-2Z / C3          | 6209-2Z / C3 |
| 225                    | 2-6   | 6213-2Z / C3          | 6210-2Z / C3 |
| 250                    | 2-6   | 6215-2Z / C3          | 6212-2Z / C3 |
| 280                    | 2-6   | 6217 / C3             | 6217 / C3    |
| 315                    | 2     | 6217 / C3             | 6217 / C3    |
| 315                    | 4-6   | 6219 / C3             | 6217 / C3    |

# Abb Motor Service Manual

**Judd E. Hollander**



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## **Table of Contents Abb Motor Service Manual**

1. Understanding the eBook Abb Motor Service Manual
  - The Rise of Digital Reading Abb Motor Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Abb Motor Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Abb Motor Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Abb Motor Service Manual
  - Personalized Recommendations
  - Abb Motor Service Manual User Reviews and Ratings
  - Abb Motor Service Manual and Bestseller Lists
5. Accessing Abb Motor Service Manual Free and Paid eBooks
  - Abb Motor Service Manual Public Domain eBooks
  - Abb Motor Service Manual eBook Subscription Services
  - Abb Motor Service Manual Budget-Friendly Options
6. Navigating Abb Motor Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Abb Motor Service Manual Compatibility with Devices
- Abb Motor Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Abb Motor Service Manual
  - Highlighting and Note-Taking Abb Motor Service Manual
  - Interactive Elements Abb Motor Service Manual
- 8. Staying Engaged with Abb Motor Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Abb Motor Service Manual
- 9. Balancing eBooks and Physical Books Abb Motor Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Abb Motor Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Abb Motor Service Manual
  - Setting Reading Goals Abb Motor Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Abb Motor Service Manual
  - Fact-Checking eBook Content of Abb Motor Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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