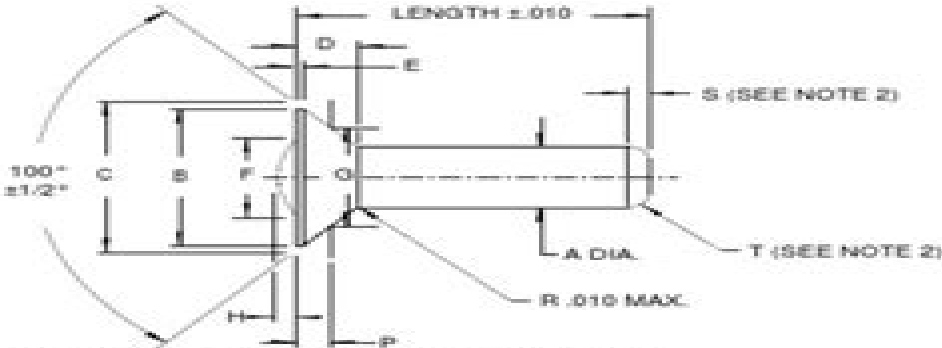




Dimensions in inches. Unless otherwise stated, tolerances: Decimals: ± .010

Table 1:

NOM. DIA.	A DIA. +.002 -.001	B DIA. (ACTUAL)		C DIA. (THEOR.) (S)		D REF	E +.003 -.000	F		F PROTRUSION		G GAUGE DIA. ±.0001	H +.002 -.000	T RAD. ±.010	S ±.010
		MAX.	MIN.	MAX.	MIN.			MAX.	MIN.	MAX.	MIN.				
3/32	.094	.136	.128	.1467	.1420	.021	.003	.096	.096	.0150	.0130	.1110	.003	.020	.023
1/8	.125	.184	.176	.1944	.1897	.027	.003	.144	.134	.0153	.0133	.1580	.003	.030	.031
5/32	.156	.236	.228	.2458	.2411	.034	.003	.195	.185	.0209	.0189	.1980	.003	.040	.039
3/16	.187	.291	.283	.3013	.2966	.046	.003	.208	.198	.0240	.0220	.2441	.004	.050	.047
1/4	.250	.384	.376	.3943	.3896	.059	.003	.326	.316	.0265	.0245	.3012	.004	.078	.062

MATERIAL: Aluminium alloys 2117-T4 (AD), 5056-H32 (B), 2024-T4 (DD) and 7050-T73 (KE) per QQ-A-430.
Titanium columbium alloy 45cb - 55Ti (U) per AMS4982.

FINISH: Aluminium rivet Chemical conversion coating per MIL-C-5541, class 1A, clear (Code S).
Anodize, per MIL-A-8625 type II, class I, clear (code A).
Titanium rivet No finish (No Code).

- NOTES:**
- .001 inch shank diameter increase permissible within .100 inch of base of head.
 - All rivets must be procured with a 20° chamfer to the "S" dimension, or a radius to the "T" dimension.
 - A profile view of land area may vary from a line parallel with the shank to a curve that will fall within the limits allowed.
 - The conical surface of the head shall be concentric with the shank of the rivet within .005 (.010 Total Indicator Reading)

RIVET, SOLID, 100° CSK REDUCED HEAD, CLOSE TOLERANCE, ALUMINIUM OR TITANIUM ALLOY

B0205014

Bombardier Standards Manual

Federal Aviation Administration

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Federal Aviation Administration text.

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